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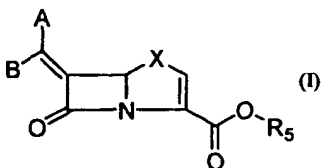
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(54) Title: BICYCLIC 6-ALKYLIDENE-PENEMS AS B-LACTAMASES INHIBITORS



(57) Abstract: The present invention provides a compound of Formula (I), pharmaceu-  
tical compositions and the use thereof for the treatment of bacterial infection or disease  
in a patient in need thereof.

**BICYCLIC 6-ALKYLIDENE-PENEMS AS  $\beta$ -LACTAMASES INHIBITORS****FIELD OF INVENTION**

5 This invention relates to certain bicyclic 6-alkylidene penems which act as a broad  
spectrum  $\beta$ -lactamase inhibitors.  $\beta$ -Lactamases hydrolyze  $\beta$ -lactam antibiotics, and  
as such serve as the primary cause of bacterial resistance. The compounds of the  
present invention when combined with  $\beta$ -lactam antibiotics will provide an effective  
10 treatment against life threatening bacterial infections.

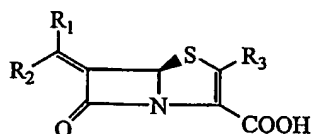
**BACKGROUND OF THE INVENTION**

Penicillins and cephalosporins are the most frequently and widely used  $\beta$ -lactam  
15 antibiotics in the clinic. However, the development of resistance to  $\beta$ -lactam  
antibiotics by different pathogens has had a damaging effect on maintaining the  
effective treatment of bacterial infections. (Coleman, K. *Expert Opin. Invest. Drugs*  
**1995**, 4, 693; Sutherland, R. *Infection* **1995**, 23 (4) 191; Bush, K, *Cur. Pharm. Design*  
**1999**, 5, 839-845) The most significant known mechanism related to the  
20 development of bacterial resistance to the  $\beta$ -lactam antibiotics is the production of  
class-A, class-B and class-C serine  $\beta$ -lactamases. These enzymes degrade the  
 $\beta$ -lactam antibiotics, resulting in the loss of antibacterial activity. Class-A enzymes  
preferentially hydrolyze penicillins where as Class-C lactamases have a substrate  
profile favoring cephalosporin hydrolysis. (Bush, K.; Jacoby, G.A.; Medeiros, A.A.  
25 *Antimicrob. Agents Chemother.* **1995**, 39, 1211). To date over 250 different  
 $\beta$ -lactamases have been reported (Payne, D.J.; Du, W and Bateson, J.H. *Exp. Opin.*  
*Invest. Drugs* **2000**, 247.) and there is a need for a new generation of broad  
spectrum  $\beta$ -lactamase inhibitors. Bacterial resistance to these antibiotics could be  
greatly reduced by administering the  $\beta$ -lactam antibiotic in combination with a  
30 compound which inhibits these enzymes.

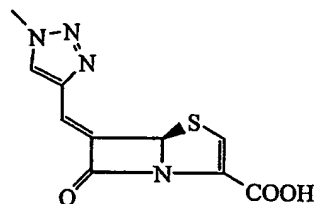
The commercially available  $\beta$ -lactamase inhibitors such as clavulanic acid,  
sulbactam and tazobactam are all effective against class-A producing pathogens.  
Clavulanic acid is clinically used in combination with amoxicillin and ticarcillin;

similarly sulbactam with ampicillin and tazobactam with piperacillin. However, these compounds are ineffective against class C producing organisms. The mechanism of inactivation of class-A  $\beta$ -lactamases (such as PCI and TEM-1) has been elucidated. (Bush, K.; *Antimicrob. Agents Chemother.* **1993**, 37, 851; Yang, Y.; Janota, K.;  
 5 Tabei, K.; Huang, N.; Seigal, M.M.; Lin, Y.I.; Rasmussen, B.A. and Shlaes, D.M. *J. Biol. Chem.* **2000**, 35, 26674-26682).

In 1981, the Beecham group disclosed 6-alkylidene penems of general structure 1 as inhibitors of  $\beta$ -lactamases. [N.F. Osborne, U.S.patent 4, 485, 110 (1984); N.F.  
 10 Osborne, *Eur. Pat. Appl.* 81 301683.9, 1981]

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$R_1$  and  $R_2$  are independently hydrogen or a  $C_{1-10}$  hydrocarbon group or mono  
 15 heterocyclic, and  $R_3$  represents a hydrogen or an organic group. Subsequently, the same group disclosed compounds of the general formula 1, wherein  $R_1$  comprises a 1,2,3-triazole moiety. [N.F. Osborne, *Eur. Pat. Appl.* 84301255.0]. The following year, the same group filed 3 patents of the structure 1, wherein  $R_1$  is an optionally substituted six membered or five membered mono aromatic ring system. [N.F.  
 20 Osborne, *Eur. Pat. Appl.* 85100520.7; *Eur. Pat. Appl.* 85100521.5; *Eur. Pat. Appl.* 85300456-2]. European patent applications No. 86305585.1 discloses the synthesis and the utility of (Z)-6-(1-methyl-1,2,3-triazol-4-ylmethylene)-penem-3-carboxylate 2 as a class-A and class-C  $\beta$ -lactamase inhibitor.

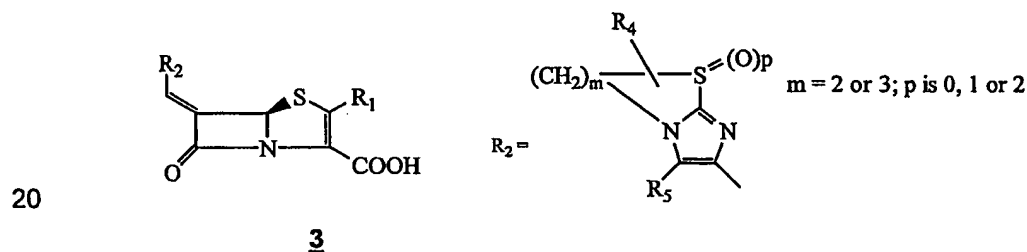
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*Eur. Pat. Appl.* 86305584.4 disclosed the preparation of compounds of general formula 1, wherein  $R_1$  = non-aromatic heterocyclic group and a PCT application [N.J.

Broom; P.D. Edwards, N.F. Osborne and S. Coulton PCT WO 87/00525] disclosing  $R_1$  = fused bicyclic hetero-aromatic group was published. Similarly patent applications [N.J. Broom; G. Brooks; S. Coulton, Eur.Pat. Appl. 88311786.3; N.J. Broom; G. Brooks; B.P. Clarke, Eur. Pat. Appl. 88311787.1) described the  
 5 preparation and use of compounds of general structure 1, wherein  $R_1$  is a substituted five membered hetero-aromatic ring. A process for the preparation of compounds of general formula 1 has been described by Coulton, et al [S. Coulton; J.B. Harbridge; N.F. Osborne and G. Walker Eur. Pat. Appl. No 87300193.7]

10 In the year 1993, Beecham disclosed [A.V. Stachulski and R. walker, PCT WO 93/03042] the preparation and the use of compounds of general formula 1, in which  $R_1$  =  $(C_{1-6})$  alkyl and  $R_2$  =  $CH_2X$  or  $COY$  wherein  $X$  = halogen or  $CONR_2$ .

During the last decade three patents have been filed by Beecham describing  
 15 compounds of general formula 3. [N.J. Broom; F.P. Harrington, PCT WO 94/10178; K. Coleman; J.E. Neale PCT WO 95/28935; K. Coleman; J.E. Neale PCT WO 95/17184] wherein  $R_1$  = hydrogen or an organic group, and  $R_4$  and  $R_5$  may be both hydrogen or one or more substituents replacing hydrogen atoms in the ring system shown below.

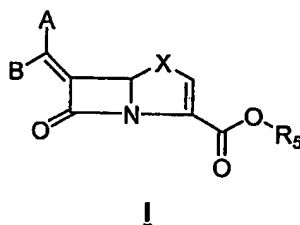


### DETAILED DESCRIPTION OF THE INVENTION

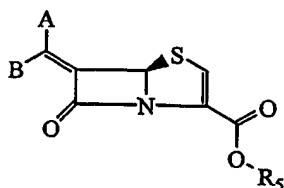
25 The present invention relates to novel, low molecular weight broad spectrum  $\beta$ -lactam compounds, and in particular to a class of bicyclic heteroaryl substituted 6-alkylidene penems which have  $\beta$ -lactamase inhibitory and antibacterial properties. The compounds are therefore useful in the treatment of antibacterial infections in humans or animals, either alone or in combination with other antibiotics.

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In accordance with the present invention there are provided compounds of general formula I or a pharmaceutically acceptable salt or in vivo hydrolyzable ester  $R_5$  thereof:



5 and preferred compounds of the formula:



wherein:

One of A and B denotes hydrogen and the other an optionally substituted fused bicyclic heteroaryl group. The expression 'fused bicyclic heteroaryl group' is used in the specification and claims to mean:

10 A group comprising two fused rings in which one has aromatic character [i.e. Huckel's rule  $(4n+2)$ ] and the other ring is non-aromatic;

The fused bicyclic heteroaryl group contains one to six heteroatoms selected from the group O, S, N and N- $R_1$ ;

15 The fused bicyclic heteroaryl group is bonded to the remainder of the molecule through a carbon atom in the aromatic ring as shown in the formula I;

The aromatic ring of the fused bicyclic heteroaryl group contains five or six ring atoms (including bridgehead atoms) selected from  $CR_2$ , N, O, S or N- $R_1$ . The aromatic ring of the fused bicyclic heteroaryl group contains 0 to 3 heteroatoms

20 selected from the group O, S, N and N- $R_1$ ;

The non-aromatic ring of the fused bicyclic heteroaryl group contains five to eight ring atoms (including bridgehead atoms) selected from  $CR_4R_4$ , N, N- $R_1$ , O,  $S(O)_n$  where  $n = 0-2$ . The non-aromatic ring of the fused bicyclic heteroaryl group contains 0 to 4 heteroatoms selected from N, N- $R_1$ , O or  $S(O)_n$  where  $n = 0$  to 2.

25

X is O or S, preferably S;

R<sub>5</sub> is H, an in vivo hydrolyzable ester such as C1 –C6 alkyl, C5 – C6 cycloalkyl, CHR<sub>3</sub>OCOC1-C6 or salts such as Na, K, Ca; preferably R<sub>5</sub> is H or a salt;

5

R<sub>1</sub> is H, optionally substituted -C1-C6 alkyl, optionally substituted -aryl, optionally substituted -heteroaryl or mono or bicyclic saturated heterocycles, optionally substituted -C3-C7 cycloalkyl, optionally substituted -C3-C6 alkenyl, optionally substituted -C3-C6 alkynyl with the proviso that both the double bond and the triple bond should not be present at the carbon atom which is directly linked to N; optionally substituted -C1-C6 per fluoro alkyl, -S(O)<sub>p</sub> optionally substituted alkyl or aryl where p is 2, optionally substituted -C=O heteroaryl, optionally substituted -C=O aryl, optionally substituted -C=O (C1-C6) alkyl, optionally substituted -C=O (C3-C6) cycloalkyl, optionally substituted -C=O mono or bicyclic saturated heterocycles, optionally substituted C1-C6 alkyl aryl, optionally substituted C1-C6 alkyl heteroaryl, optionally substituted aryl-C1-C6 alkyl, optionally substituted heteroaryl-C1-C6 alkyl, optionally substituted C1-C6 alkyl mono or bicyclic saturated heterocycles, optionally substituted arylalkenyl of 8 to 16 carbon atoms, -CONR<sub>6</sub>R<sub>7</sub>, -SO<sub>2</sub>NR<sub>6</sub>R<sub>7</sub>, optionally substituted arylalkoxyalkyl, optionally substituted -alkyl-O-alkyl-aryl, optionally substituted -alkyl-O-alkyl-heteroaryl, optionally substituted aryloxyalkyl, optionally substituted heteroaryloxyalkyl, optionally substituted aryloxyaryl, optionally substituted aryloxyheteroaryl, optionally substituted C1-C6alkyl aryloxyaryl, optionally substituted C1-C6 alkyl aryloxyheteroaryl, optionally substituted alkyl aryloxy alkylamines, optionally substituted alkoxy carbonyl, optionally substituted aryloxy carbonyl, optionally substituted heteroaryloxy carbonyl. Preferred R<sub>1</sub> groups are H, optionally substituted alkyl, optionally substituted aryl, -C=O(C1-C6)alkyl, C3-C6alkenyl, C3-C6alkynyl, optionally substituted cycloalkyl, SO<sub>2</sub>alkyl, SO<sub>2</sub>aryl, optionally substituted heterocycles, -CONR<sub>6</sub>R<sub>7</sub>, and optionally substituted heteroaryl.

30

R<sub>2</sub> is hydrogen, optionally substituted C1-C6 alkyl, optionally substituted C2-C6 alkenyl having 1 to 2 double bonds, optionally substituted C2-C6 alkynyl having 1 to 2 triple bonds, halogen, cyano, N-R<sub>6</sub>R<sub>7</sub>, optionally substituted C1-C6 alkoxy, hydroxy;

optionally substituted aryl, optionally substituted heteroaryl, COOR<sub>6</sub>, optionally substituted alkyl aryloxy alkylamines, optionally substituted aryloxy, optionally substituted heteroaryloxy, optionally substituted C3-C6 alkenyloxy, optionally substituted C3 -C6 alkynyloxy, C1-C6 alkylamino-C1-C6 alkoxy, alkylene dioxy, 5 optionally substituted aryloxy-C1-C6 alkyl amine, C1-C6 perfluoro alkyl, S(O)<sub>q</sub>- optionally substituted C1-C6 alkyl, S(O)<sub>q</sub>- optionally substituted aryl where q is 0, 1 or 2, CONR<sub>6</sub>R<sub>7</sub>, guanidino or cyclic guanidino, optionally substituted C1-C6 alkylaryl, optionally substituted arylalkyl, optionally substituted C1-C6 alkylheteroaryl, optionally substituted heteroaryl-C1-C6 alkyl, optionally substituted C1-C6 alkyl mono 10 or bicyclic saturated heterocycles, optionally substituted arylalkenyl of 8 to 16 carbon atoms, SO<sub>2</sub>NR<sub>6</sub>R<sub>7</sub>, optionally substituted arylalkyloxyalkyl, optionally substituted aryloxyalkyl, optionally substituted heteroaryloxyalkyl, optionally substituted aryloxyaryl, optionally substituted aryloxyheteroaryl, optionally substituted heteroaryloxyaryl, optionally substituted C1-C6alkyl aryloxyaryl, optionally substituted C1-C6 alkylaryloxyheteroaryl , optionally substituted aryloxyalkyl, 15 optionally substituted heteroaryloxyalkyl, optionally substituted alkylaryloxyalkylamines. Preferred R<sub>2</sub> groups are H, optionally substituted alkyl, optionally substituted alkoxy, optionally substituted heteroaryl, halogen, CN, hydroxy, optionally substituted heterocycle, -CONR<sub>6</sub>R<sub>7</sub>, COOR<sub>6</sub>, optionally substituted aryl, 20 S(O)<sub>q</sub>-alkyl, and S(O)<sub>q</sub>-aryl.

R<sub>3</sub> is hydrogen, C1-C6 alkyl, C5 - C6 cycloalkyl, optionally substituted aryl, optionally substituted heteroaryl; preferred R<sub>3</sub> groups are H or C1-C6 alkyl; 25

R<sub>4</sub> is H, optionally substituted C1-C6 alkyl, one of R<sub>4</sub> is OH, C1-C6 alkoxy, -S-C1-C6 alkyl, COOR<sub>6</sub>, -NR<sub>6</sub>R<sub>7</sub>, -CONR<sub>6</sub>R<sub>7</sub> ; or R<sub>4</sub>R<sub>4</sub> may together be =O or R<sub>4</sub>R<sub>4</sub> together with the carbon to which they are attached may form a spiro system of five to eight members with or without the presence of heteroatoms selected N, O, S=(O)<sub>n</sub> (where 30 n =0 to 2), N-R<sub>1</sub>; preferred R<sub>4</sub> groups are H, C1-C6 alkyl, NR<sub>6</sub>R<sub>7</sub> or R<sub>4</sub>R<sub>4</sub> together with the carbon to which they are attached may form a spiro system of five to eight members with or without the presence of heteroatoms, eg one or two of oxygen, nitrogen and sulfur;

R<sub>6</sub> and R<sub>7</sub> are independently H, optionally substituted C1-C6 alkyl, optionally substituted aryl, optionally substituted heteroaryl, optionally substituted C1-C6 alkyl aryl, optionally substituted arylalkyl, optionally substituted heteroarylalkyl, optionally substituted C1-C6 alkyl heteroaryl, R<sub>6</sub> and R<sub>7</sub> can be together to form a 3-7 membered saturated ring system optionally having one or two heteroatoms such as N-R<sub>1</sub>, O, S=(O)<sub>n</sub> n = 0-2. Preferred R<sub>6</sub> and R<sub>7</sub> groups are H, C1-C6 alkyl, arylalkyl, heteroarylalkyl or R<sub>6</sub> and R<sub>7</sub> together forming a 3-7 membered saturated ring system optionally having one or two heteroatoms.

10

#### **Chemical Definitions**

The term alkyl means both straight and branched chain alkyl moieties of 1-12 carbons, preferably of 1-6 carbon atoms.

15 The term alkenyl means both straight and branched alkenyl moieties of 2-8 carbon atoms containing at least one double bond, and no triple bond, preferably the alkenyl moiety has 1 or two double bonds. Such alkenyl moieties may exist in the E or Z conformations; the compounds of this invention include both conformations. In the case of alkenyl, hetero atoms such as O, S or N-R<sub>1</sub> should not be present on the carbon that is bonded to a double bond;

20

The term alkynyl includes both straight chain and branched alkynyl moieties containing 2-6 carbon atoms containing at least one triple bond, preferably the alkynyl moiety has one or two triple bonds. In the case of alkynyl, hetero atoms such as O, S or N-R<sub>1</sub> should not be present on the carbon that is bonded to a double or triple bond;

25

The term cycloalkyl refers to a alicyclic hydrocarbon group having 3-7 carbon atoms. The term perfluoroalkyl is used herein to refer to both straight- and branched-chain saturated aliphatic hydrocarbon groups having at least one carbon atom and two or more fluorine atoms. Examples include CF<sub>3</sub>, CH<sub>2</sub>CF<sub>3</sub>, CF<sub>2</sub>CF<sub>3</sub> and CH(CF<sub>3</sub>)<sub>2</sub>. The term halogen is defined as Cl, Br, F, and I.

30



If alkyl, alkenyl, alkynyl, or cycloalkyl is "optionally substituted", one or two of the following are possible substituents: nitro, -aryl, -heteroaryl, alkoxy carbonyl-, -alkoxy, -alkoxy-alkyl, alkyl-O-C2-C4alkyl-O-, -cyano, -halogen, -hydroxy, -N-R<sub>6</sub>R<sub>7</sub>, -COOH, -COO-alkyl, -trifluoromethyl, -trifluoromethoxy, arylalkyl, alkylaryl, R<sub>6</sub>R<sub>7</sub>N-alkyl-,  
 5 HO-C1-C6-alkyl-, alkoxyalkyl-, alkyl-S-, -SO<sub>2</sub>N-R<sub>6</sub>R<sub>7</sub>, -SO<sub>2</sub>NHR<sub>6</sub>, -CO<sub>2</sub>H, CONR<sub>6</sub>R<sub>7</sub>, aryl-O-, heteroaryl-O-, -S(O)<sub>s</sub>-aryl (where s = 0 -2), -alkyl-O-alkyl-NR<sub>6</sub>R<sub>7</sub>, -alkyl-aryl-O-alkylN-R<sub>6</sub>R<sub>7</sub>, C1-C6alkyl, alkenyl, alkynyl, cycloalkyl, alkoxy-alkyl-O-, R<sub>6</sub>R<sub>7</sub>N-alkyl-, and -S(O)<sub>s</sub>-heteroaryl (where s = 0 -2); Preferred substituents for alkyl, alkenyl, alkynyl, and cycloalkyl include: halogen, nitro, aryl, heteroaryl, -COOH, -COO-alkyl,  
 10 alkoxy carbonyl-, alkoxy, -alkoxy-alkyl, -cyano, hydroxy, and -N-R<sub>6</sub>R<sub>7</sub>.

Aryl is defined as an aromatic hydrocarbon moiety selected from the group: phenyl,  $\alpha$ -naphthyl,  $\beta$ -naphthyl, biphenyl, anthryl, tetrahydronaphthyl, fluorenyl, indanyl, biphenylenyl, acenaphthenyl, groups. The preferred aryl groups are phenyl  
 15 and biphenyl.

Heteroaryl is defined as a aromatic heterocyclic ring system (monocyclic or bicyclic) where the heteroaryl moieties are selected from: (1) furan, thiophene, indole, azaindole, oxazole, thiazole, isoxazole, isothiazole, imidazole, N-methylimidazole,  
 20 pyridine, pyrimidine, pyrazine, pyrrole, N-methylpyrrole, pyrazole, N-methylpyrazole, 1,3,4-oxadiazole, 1,2,4-triazole, 1-methyl-1,2,4-triazole, 1H-tetrazole, 1-methyltetrazole, benzoxazole, benzothiazole, benzofuran, benzisoxazole, benzimidazole, N-methylbenzimidazole, azabenzimidazole, indazole, quinazoline, quinoline, and isoquinoline; (2) a bicyclic aromatic heterocycle where a phenyl,  
 25 pyridine, pyrimidine or pyridazine ring is: (a) fused to a 6-membered aromatic (unsaturated) heterocyclic ring having one nitrogen atom; (b) fused to a 5 or 6-membered aromatic (unsaturated) heterocyclic ring having two nitrogen atoms; (c) fused to a 5-membered aromatic (unsaturated) heterocyclic ring having one nitrogen atom together with either one oxygen or one sulfur atom; or (d) fused to a 5-  
 30 membered aromatic (unsaturated) heterocyclic ring having one heteroatom selected from O, N or S. Preferred heteroaryl groups are furan, oxazole, thiazole, isoxazole, isothiazole, imidazole, N-methylimidazole, pyridine, pyrimidine, pyrazine, pyrrole, N-methylpyrrole, pyrazole, N-methylpyrazole, 1,3,4-oxadiazole, 1,2,4-triazole, 1-

methyl-1,2,4-triazole, 1H-tetrazole, 1-methyltetrazole, quinoline, isoquinoline, and naphthyridine.

If aryl or heteroaryl is 'optionally substituted', one or two of the following are possible substituents: nitro, -aryl, -heteroaryl, alkoxycarbonyl-, -alkoxy, -alkoxy-alkyl, alkyl-O-C2-C4alkyl-O-, -cyano, -halogen, -hydroxy, -N-R<sub>6</sub>R<sub>7</sub>, -trifluoromethyl, -trifluoromethoxy, arylalkyl, alkylaryl, R<sub>6</sub>R<sub>7</sub>N-alkyl-, HO-C1-C6-alkyl-, alkoxyalkyl-, alkyl-S-, -SO<sub>2</sub>N-R<sub>6</sub>R<sub>7</sub>, -SO<sub>2</sub>NHR<sub>6</sub>, -CO<sub>2</sub>H, CONR<sub>6</sub>R<sub>7</sub>, aryl-O-, heteroaryl-O-, -S(O)<sub>s</sub>-aryl (where s = 0 -2), -alkyl-O-alkyl-NR<sub>6</sub>R<sub>7</sub>, -alkyl-aryl-O-alkylN-R<sub>6</sub>R<sub>7</sub>, C1-C6alkyl, alkenyl, alkynyl, cycloalkyl, alkoxy-alkyl-O-, R<sub>6</sub>R<sub>7</sub>N-alkyl-, and -S(O)<sub>s</sub>-heteroaryl (where s = 0 -2); Preferred substituents for aryl and heteroaryl include: alkyl, halogen, -N-R<sub>6</sub>R<sub>7</sub>, trifluoromethyl, -trifluoromethoxy, arylalkyl, and alkylaryl.

Arylalkyl is defined as Aryl-C1-C6alkyl-; Arylalkyl moieties include benzyl, 1-phenylethyl, 2-phenylethyl, 3-phenylpropyl, 2-phenylpropyl and the like. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents on the alkyl or aryl moiety as defined above.

Alkylaryl is defined as C1-C6alkyl-aryl-. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents on the aryl or alkyl moiety as defined above.

Heteroaryl-C1-C6-alkyl is defined as a heteroaryl substituted alkyl moiety wherein the alkyl chain is 1-6 carbon atoms (straight or branched). Alkyl heteroaryl moieties include Heteroaryl-(CH<sub>2</sub>)<sub>1-6</sub>- and the like. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents on the alkyl or heteroaryl moiety as defined above;

C1-C6 alkylheteroaryl is defined an alkyl chain of 1-6 carbon atoms (straight or branched) attached to a heteroaryl moiety, which is bonded to the rest of the molecule. Ex. C1-C6-alkyl-Heteroaryl-. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents on the alkyl or heteroaryl moiety as defined above;

Saturated or partially saturated heterocycles groups are defined as heterocyclic rings selected from the moieties; aziridinyl, azetidiny, 1,4-dioxanyl, hexahydroazepinyl, piperazinyl, piperidinyl, pyrrolidinyl, morpholinyl, thiomorpholinyl, dihydrobenzimidazolyl, dihydrobenzofuranyl, dihydrobenzothienyl, dihydrobenzoxazolyl, dihydrofuranyl, dihydroimidazolyl, dihydroindolyl, dihydroisooxazolyl, dihydroisothiazolyl, dihydrooxadiazolyl, dihydrooxazolyl, dihydropyrrazinyl, dihydropyrazolyl, dihydropyridinyl, dihydropyrimidinyl, dihydropyrrolyl, dihydroquinolinyl, dihydrotetrazolyl, dihydrothiadiazolyl, dihydrothiazolyl, dihydrothienyl, dihydrotriazolyl, dihydroazetidiny, dihydro-1,4-dioxanyl, tetrahydrofuranyl, tetrahydrothienyl, tetrahydroquinolinyl, and tetrahydroisoquinolinyl. Preferred saturated or partially saturated heterocycles are aziridinyl, azetidiny, 1,4-dioxanyl, hexahydroazepinyl, piperazinyl, piperidinyl, pyrrolidinyl, morpholinyl, thiomorpholinyl, tetrahydroquinolinyl, tetrahydroisoquinolinyl, dihydroimidazolyl, and dihydroisooxazolyl.

C1-C6 alkyl mono or bicyclic saturated or partially saturated heterocycles is defined as an alkyl group (straight or branched) of C1-C6 attached to a heterocycles (which is defined before) through a carbon atom or a nitrogen atom and the other end of the alkyl chain attached to the rest of the molecule. The terms 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the alkyl or heterocyclic portion of the molecule, as defined before;

Arylalkyloxyalkyl is defined as Aryl-C1-C6alkyl-O-C1-C6alkyl—. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the alkyl and/or aryl portions as defined before;

Alkyloxyalkyl is defined as C1-C6 alkyl-O-C1-C6alkyl—. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the alkyl moiety as defined before;

Aryloxyalkyl is defined as Aryl-O-C1-C6 alkyl—. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the alkyl or aryl moiety as defined before;

- 5 Heteroarylalkyloxyalkyl is defined as Heteroaryl-C1-C6alkyl-O-C1-C6alkyl—. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the alkyl or heteroaryl moiety as defined before;

- 10 Aryloxyaryl is defined as Aryl-O-Aryl—.. The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the aryl moiety as defined before;

- 15 Aryloxyheteroaryl is defined as Aryl-O-Heteroaryl- or -Aryl-O-Heteroaryl; In this definition either the aryl moiety or the heteroaryl moiety can be attached to the remaining portion of the molecule; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the aryl moiety or on the heteroaryl moiety as defined before;

- 20 Alkyl aryloxyaryl is defined as Aryl-O-Aryl-C1-C6alkyl—; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the aryl moiety as defined before;

- 25 Alkylaryloxyheteroaryl is defined as Heteroaryl-O-Aryl-C1-C6alkyl—; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the aryl moiety or on the heteroaryl moiety as defined before;

- 30 Alkylaryloxyalkylamine is defined as  $R_6R_7N-C1-C6alkyl-O-Aryl-C1-C6alkyl—$ ; The terms 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the alkyl or aryl moiety as defined before;  $R_6$  and  $R_7$  as defined before;

Alkoxycarbonyl is defined as C1-C6alkyl-O-C=O—; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the alkyl

portion of the alkoxy moiety as defined before;

Aryloxycarbonyl is defined as Aryl-O-C=O-; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the aryl moiety as defined before;

Heteroaryloxy carbonyl is defined as Heteroaryl-O-C=O-; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the heteroaryl moiety as defined before;

Alkoxy is defined as C1-C6alkyl-O-; The terms 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the alkyl moiety as defined before;

Aryloxy is defined as Aryl-O-; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the aryl moiety as defined before;

Heteroaryloxy is defined as Heteroaryl-O-; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the heteroaryl moiety as defined before;

Alkenyloxy is defined as C3-C6 alkene-O-; Example allyl-O-, but-2-ene-O like moieties; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the alkene moiety as defined before, with the proviso that no hetero atom such as O, S or N-R<sub>1</sub> is present on the carbon atom, which is attached to a double bond;

Alkynyloxy is defined as C3-C6alkyne-O-; Example CH triple bond C-CH<sub>2</sub>-O- , like moieties; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the alkyne moiety as defined before, with the proviso that no hetero atom such as O, S or N-R<sub>1</sub> is present on a carbon atom which is attached to a double or triple bond;

Alkylaminoalkoxy is defined as  $R_6R_7N-C1-C6-alkyl-O-C1-C6-alkyl-$ , where the terminal alkyl group attached to the oxygen is connected to the rest of the molecule; The terms  $R_6$  and  $R_7$  are defined above; The term 'optionally substituted' refers to  
5 unsubstituted or substituted with 1 or 2 substituents present at the alkyl moiety as defined before;

Alkylenedioxy is defined as  $-O-CH_2-O-$  or  $-O-(CH_2)_2-O-$ ;

Aryloxyalkylamine is defined as  $R_6R_7N-C1-C6-alkyl-O-Aryl-$ , where the aryl is  
10 attached to the rest of the molecule; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the alkyl or aryl moiety as defined before;

Arylalkenyl is defined as  $Aryl-C2-C8alkene-$ , with the proviso that no hetero atom  
15 such as O, S or  $N-R_1$  is present on the carbon atom, which is attached to a double bond; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present on the alkene or aryl moiety as defined before;

Heteroaryloxyalkyl is defined as  $Heteroaryl-O-C1-C6alkyl-$ ; The term 'optionally  
20 substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the heteroaryl moiety as defined before;

Heteroaryloxyaryl is defined as  $Heteroaryl-O-aryl-$ , where the aryl moiety is  
25 attached to the rest of the molecule; The term 'optionally substituted' refers to unsubstituted or substituted with 1 or 2 substituents present at the heteroaryl moiety or the aryl moiety as defined before;

Alkoxy, alkoxyalkyl, alkoxyalkyloxy and alkylthioalkyloxy are moieties wherein the  
alkyl chain is 1-6 carbon atoms (straight or branched). Aryloxy, heteroaryloxy,  
arylthio and heteroarylthio are moieties wherein the aryl and heteroaryl groups are as  
30 herein before defined. Arylalkyloxy, heteroarylalkyloxy, arylalkylthio and  
heteroarylalkylthio are moieties wherein the aryl and heteroaryl groups are as herein  
before defined and wherein the alkyl chain is 1-6 carbons (straight or branched).

Aryloxyalkyl, heteroaryloxyalkyl, aryloxyalkyloxy and heteroaryloxyalkyloxy are substituents wherein the alkyl radical is 1-6 carbon atoms. The terms monoalkylamino and dialkylamino refer to moieties with one or two alkyl groups wherein the alkyl chain is 1-6 carbons and the groups may be the same or different.

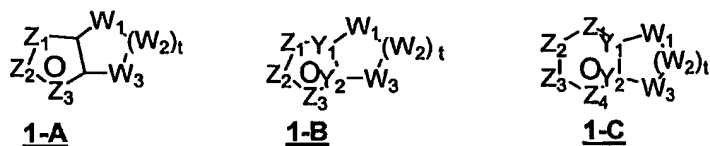
- 5 The terms monoalkylaminoalkyl and dialkylaminoalkyl refer to monoalkylamino and dialkylamino moieties with one or two alkyl groups (the same or different) bonded to the nitrogen atom which is attached to an alkyl group of 1-3 carbon atoms.

- 10 Examples of fused bicyclic heteroaryl groups are optionally substituted ring systems such as one of the following:

- 4,5,6,7-tetrahydrothieno[3,2-c]pyridine, optionally substituted by e.g., arylalkyl such as benzyl; by alkoxyarylalkyl such as 4-methoxybenzyl; by C1-C6alkyl such as methyl; by heteroarylalkyl such as pyridin-3-ylmethyl; by arylalkylCO- such as phenylacetyl; or heteroarylCO- such as pyridin-3-ylcarbonyl; e.g. by alkylCO- such as acetyl;
- 15 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine, optionally substituted e.g., by C1-C6alkyl such as methyl;
- 5,6-dihydro-8*H*-imidazo[2,1-c][1,4]thiazine;
- 20 6,7-Dihydro-5*H*-pyrrolo[1,2-a]imidazole
- 5,6-Dihydro-8*H*-imidazo[2,1-c][1,4]oxazine
- 5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole
- 4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyridine
- 6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-*a*]pyrazine, optionally substituted e.g., by C1-C6alkyl such as methyl;
- 25 6,7-Dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazine;
- 4*H*-5-thia-1,6a-diazapentalene;
- 7*H*-Imidazo[1,2-*c*]thiazole;
- 4-oxo-6,7-dihydro-4*H*-pyrazolo[5,1-*c*][1,4]oxazine;
- 30 6,7-Dihydro-4*H*-thieno[3,2-*c*]pyran;
- 6,7-Dihydro-4*H*-thieno[3,2-*c*]thiopyran;
- 6,7-dihydro-4*H*-thieno[3,2-*c*]pyridine, optionally substituted by C2-C7alkoxycarbonyl;

- 6,7,8,9-tetrahydro-5H-imidazo[1,2-a]azepine;  
 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine, optionally substituted by arylalkyl such as benzyl;  
 5,5-Dioxo-4,5,6,7-tetrahydro-5 $\lambda^6$ -pyrazolo[5,1-c][1,4]thiazine;  
 5 4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazine;  
 5,6-Dihydro-4*H*-cyclopenta[*b*]furan;  
 4,5-Dihydro-6-thia-1,7a-diazaindene;  
 5,6-Dihydro-8-*H*-imidazo[2,1-c][1,4]thiazine;  
 4*H*-5-thia-1,6a-diazapentalene;  
 10 2,3-Dihydropyrazolo[5,1-*b*]thiazole;  
 2,3-Dihydropyrazolo[5,1-*b*]oxazole;  
 6,7-dihydro-4*H*-pyrazolo[5,1-c][1,4]oxazine;  
 6,7-5H-Dihydropyrazolo[5,1-*b*]oxazine; and  
 4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazine optionally substituted, .e.g, by  
 15 alkoxyalkylCO- such as 2-methoxyacetyl; or by alkyloxyalkylCO- such as methoxyacetyl.

Further examples of bicyclic heteroarylgroups are as follows:



20

- In formula **1-A** Z1, Z2 and Z3 are independently CR<sub>2</sub>, N, O, S or N-R<sub>1</sub> and one of Z1 –Z3 is carbon and is bonded to the remainder of the molecule as shown in formula **1**. When one of Z's is CR<sub>2</sub> the other two Zs can be either two N or one N and O, S, N-R<sub>1</sub> in any combinations with out disrupting the aromaticity; when  
 25 two Z,s = CR<sub>2</sub> the other Z can be optionally selected from one N, O, S or N-R<sub>1</sub> in any combination with out disrupting the aromaticity;  
 W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, N-R<sub>1</sub>, C=O; with the proviso that no S-S or O-O or S-O bond formation can occur to form the saturated ring system; t= 1 to 4.

30



In formula **1-B** Z1, Z2 and Z3 are independently CR<sub>2</sub>, N, O, S or N-R<sub>1</sub> and one of Z1 –Z3 is carbon and is bonded to the remainder of the molecule as shown in formula **I**.  
When one of Z's = CR<sub>2</sub>, then the other two Z's can be independently CR<sub>2</sub>, N, O, S or N-R<sub>1</sub> in any combinations with out disrupting the aromaticity;

- 5 When two Z's =N, then the other carbon in the ring is bonded to the penem portion of the molecule as shown in formula **I**.

W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, N-R<sub>1</sub>,  
t= 1 to 4;

- Y<sub>1</sub> and Y<sub>2</sub> = N or C; with the proviso that when the aromatic heterocycle is imidazole,  
10 the saturated ring may not contain a S adjacent to the bridgehead carbon.

In formula **1-C** Z1, Z2, Z3 and Z4 are independently CR<sub>2</sub> or N and one of Z1 –Z4 is carbon and is bonded to the remainder of the molecule.

- W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>; with the proviso  
15 that no S-S or O-O or S-O bond formation can occur to form the saturated ring system; t= 1 to 4.

Y<sub>1</sub> and Y<sub>2</sub> are independently C or N.

The more preferred embodiment of the formula **1-A**:

- 20 1. t= 1 to 3.
2. In formula **1-A** Z1 is N, S, N-R<sub>1</sub> or O and one of Z2 or Z3 is CR<sub>2</sub> and the other of Z2 or Z3 is carbon and is bonded to the remainder of the molecule as shown in formula **I**.
- 25 3. In formula **1-A** Z3 is N, S, N-R<sub>1</sub> or O and one of Z2 or Z1 is CR<sub>2</sub> and the other of Z2 or Z1 is carbon and is bonded to the remainder of the molecule as shown in formula **I**.
4. In formula **1-A** Z2 is N, S, N-R<sub>1</sub> or O and one of Z1 or Z3 is CR<sub>2</sub> and the other of Z1 or Z3 is carbon bonded to the remainder of the molecule as shown in formula **I**.
- 30 5. In formula **1-A** Z1 is N, N-R<sub>1</sub>, O or S and Z2 is N, O or S and Z3 is a carbon bonded to the penem portion of the molecule as shown in formula **I**.

6. In formula 1-A Z3 is N, N-R<sub>1</sub>, O or S and Z2 is N, O or S and Z1 is a carbon bonded to the penem portion of the molecule as shown in formula I.
7. In formula 1-A Z1 is N, N-R<sub>1</sub>, O or S and Z3 is N, O or S and Z2 is a carbon bonded to the penem portion of the molecule as shown in formula I.
- 5 8. In formula 1-A Z1 is N, S, N-R<sub>1</sub> or O and Z2 or Z3 is CR<sub>2</sub> and the other of Z2 or Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
9. In formula 1-A Z3 is N, S, N-R<sub>1</sub> or O and one of Z2 or Z1 is CR<sub>2</sub> and the other of Z2 or Z1 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub>, W<sub>2</sub>, and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
- 10 10. In formula 1-A Z2 is N, S, N-R<sub>1</sub> or O and one of Z1 or Z3 is CR<sub>2</sub> and the other of Z1 or Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub>, W<sub>2</sub>, and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
11. In formula 1-A Z1 is N, N-R<sub>1</sub>, O or S and Z2 is N, O or S; Z3 is a carbon bonded to the penem portion of the molecule; W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
- 15 12. In formula 1-A Z3 is N, N-R<sub>1</sub>, O or S; Z2 is N, O or S; Z1 is a carbon bonded to the penem portion of the molecule; W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
13. In formula 1-A Z1 is N, N-R<sub>1</sub>, O or S; Z3 is N, O or S; Z2 is a carbon bonded to the penem portion of the molecule; W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
14. In formula 1-A Z3 is N, N-R<sub>1</sub>, O or S; Z1 is N, O or S; Z2 is a carbon bonded to the penem portion of the molecule; W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>.
- 25 15. In formula 1-A Z1 is N, S, N-R<sub>1</sub> or O; one of Z2 or Z3 is CR<sub>2</sub> and the other of Z2 or Z3 is carbon and is bonded to the remainder of the molecule, t = 1 – 3; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>.
16. In formula 1-A Z3 is N, S, N-R<sub>1</sub> or O; one of Z2 or Z1 is CR<sub>2</sub> and the other of Z2 or Z1 is carbon and is bonded to the remainder of the molecule, t = 1 – 3; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and another W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.
- 30

17. In formula 1-A Z2 is N, S, N-R<sub>1</sub> or O; one of Z1 or Z3 is CR<sub>2</sub> and the other of Z1 or Z3 is carbon and is bonded to the remainder of the molecule; t = 1 - 3; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>.
- 5
18. In formula 1-A when Z1 = N, N-R<sub>1</sub>, O or S and Z2 = N, O or S and Z3 = a carbon bonded to the penem portion of the molecule where t = 1 - 3 then one W<sub>2</sub> = N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and other W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.
- 10
19. In formula 1-A Z3 = N, N-R<sub>1</sub>, O or S and Z2 = N, O or S and Z1 = a carbon bonded to the penem portion of the molecule where t = 1 - 3 then one W<sub>2</sub> = N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and other W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.
- 15
20. In formula 1-A when Z1 = N, N-R<sub>1</sub>, O or S and Z3 = N, O or S and Z2 = a carbon bonded to the penem portion of the molecule where t = 1 - 3 then one W<sub>2</sub> = N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and other W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.
- 20
21. In formula 1-A Z1 = N, S, N-R<sub>1</sub> or O and Z2 or Z3 = CR<sub>2</sub> and the other of Z2 or Z3 is carbon and is bonded to the remainder of the molecule; then W<sub>1</sub> and W<sub>3</sub> = CH<sub>2</sub> or both hydrogens on the methylene linkage can be substituted to form a spiro system with or without the presence of hetero atoms selected from O, S(O)<sub>n</sub> (n = 0 to 2), N-R<sub>1</sub> to form five to eight membered cyclic system; t = 1 - 3; one W<sub>2</sub> = N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and other W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.
- 25
22. In formula 1-A Z3 = N, S, N-R<sub>1</sub> or O and Z2 or Z1 = CR<sub>2</sub> and the other of Z2 or Z1 is carbon and is bonded to the remainder of the molecule; then W<sub>1</sub> and W<sub>3</sub> = CR<sub>4</sub>R<sub>4</sub>; where t = 1 - 3 then one W<sub>2</sub> = N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and other W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.
- 30
23. In formula 1-A Z2 = N, S, N-R<sub>1</sub> or O and Z1 or Z3 = CR<sub>2</sub> and the other of Z1 or Z3 is carbon and is bonded to the remainder of the molecule; then W<sub>1</sub> and W<sub>3</sub> = CR<sub>4</sub>R<sub>4</sub>, where t = 1 - 3 then one W<sub>2</sub> = N-R<sub>1</sub>, O or S(O)<sub>n</sub> n = 0-2 and other W<sub>2</sub> = CR<sub>4</sub>R<sub>4</sub>.

24. In formula 1-A when  $Z_1 = N, N-R_1, O$  or  $S$  and  $Z_2 = N, O$  or  $S$  then  $Z_3 =$  a carbon bonded to the penem portion of the molecule; then  $W_1$  and  $W_3 = CR_4R_4$ , where  $t = 1 - 3$  then one  $W_2 = N-R_1, O$  or  $S(O)_n$   $n = 0-2$  and other  $W_2 = CR_4R_4$ .
- 5
25. In formula 1-A  $Z_3 = N, N-R_1, O$  or  $S$  and  $Z_2 = N, O$  or  $S$  then  $Z_1 =$  a carbon bonded to the penem portion of the molecule; then  $W_1$  and  $W_3 = CR_4R_4$ , where  $t = 1 - 3$  then one  $W_2 = N-R_1, O$  or  $S(O)_n$   $n = 0-2$  and other  $W_2 = CR_4R_4$ .
- 10 26. In formula 1-A when  $Z_1 = N, N-R_1, O$  or  $S$  and  $Z_3 = N, O$  or  $S$  then  $Z_2 =$  a carbon bonded to the penem portion of the molecule; then  $W_1$  and  $W_3 = CR_4R_4$ ;  $t = 1 - 3$ ; one  $W_2$  is  $N-R_1, O$  or  $S(O)_n$   $n = 0-2$  and another  $W_2$  is  $CR_4R_4$ .
- 15 27. In formula 1-A  $Z_3$  is  $N, N-R_1, O$  or  $S$ ;  $Z_1$  is  $N, O$  or  $S$ ;  $Z_2$  is a carbon bonded to the remainder of the molecule;  $W_1$  and  $W_3$  are independently  $CR_4R_4$ ;  $t = 1 - 3$ ; one  $W_2$  is  $N-R_1, O$  or  $S(O)_n$   $n = 0-2$  and another  $W_2$  is  $CR_4R_4$ .

The more preferred embodiments of the formula 1-B:

28. In formula 1-B  $t=3$ .
- 20 29. In formula 1-B  $Z_1$  and  $Z_3$  are  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$  and  $Z_2$  is carbon and is bonded to the remainder of the molecule as shown in formula I.
30. In formula 1-B  $Z_2$  and  $Z_3$  are  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$  and  $Z_1$  is carbon and is bonded to the remainder of the molecule as shown in formula I.
- 25 31. In formula 1-B  $Z_1$  is  $N$ ,  $Y_1$  is  $N$ ,  $Y_2$  is  $C$ , one of  $Z_2$  or  $Z_3$  is  $CR_2$  and the other of  $Z_2$  or  $Z_3$  is a carbon and is bonded to the remainder of the molecule as shown in formula I.
32. In formula 1-B  $Z_1$  is  $N$ ,  $Y_1$  is  $C$ ,  $Y_2$  is  $N$ , one of  $Z_2$  or  $Z_3$  is  $CR_2$  and the other of  $Z_2$  or  $Z_3$  is a carbon and is bonded to the remainder of the molecule as shown in formula I.
- 30 33. In formula 1-B  $Z_1$  is  $N$ ,  $Y_1$  is  $N$ ,  $Y_2$  is  $C$ , one of  $Z_2$  or  $Z_3$  is  $CR_2$  and the other of  $Z_2$  or  $Z_3$  is a carbon and is bonded to the remainder of the molecule as shown in

formula I,  $W_1$  and  $W_3$  are independently  $CR_4R_4$ ;  $t = 1-3$ ; one  $W_2$  is  $N-R_1$ ,  $O$ ,  $S(=O)_n$  ( $n = 0-2$ ), and another  $W_2$  is  $CR_4R_4$ .

34. In formula 1-B  $Z_1$  is  $N$ ,  $Y_1$  is  $C$ ,  $Y_2$  is  $N$ , one of  $Z_2$  or  $Z_3$  is  $CR_2$  and the other of  $Z_2$  or  $Z_3$  is a carbon and is bonded to the remainder of the molecule as shown in formula I;  $W_1$  and  $W_3$  are independently  $CR_4R_4$ ;  $t = 1-3$ ; one  $W_2$  is  $N-R_1$ ,  $O$ ,  $S(=O)_n$  ( $n = 0-2$ ), and another  $W_2$  is  $CR_4R_4$ .
35. In formula 1-B  $Z_3$  is  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ; one of  $Z_1$  or  $Z_2$  is  $CR_2$  and the other of  $Z_1$  or  $Z_2$  is carbon and is bonded to the remainder of the molecule as shown in formula I.
36. In formula 1-B  $Z_2$  is  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ; one of  $Z_1$  or  $Z_3$  is  $CR_2$  and the other of  $Z_1$  or  $Z_3$  is carbon and is bonded to the remainder of the molecule as shown in formula I.
37. In formula 1-B  $Z_1$  and  $Z_2$  are  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ; and  $Z_3$  is carbon and is bonded to the remainder of the molecule as shown in formula I.
38. In formula 1-B  $Z_1$ ,  $Z_2$  and  $Z_3$  are independently  $CR_2$ ;  $Y_1$  is  $C$ ;  $Y_2$  is  $N$ ; except one of  $Z_1$ - $Z_3$  is carbon and is bonded to the remainder of the molecule as shown in formula I.
39. In formula 1-B  $Z_1$  and  $Z_3$  are  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ;  $Z_2$  is carbon and is bonded to the remainder of the molecule as shown in formula I; and  $t = 1-3$ .
40. In formula 1-B  $Z_2$  and  $Z_3$  are  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ; and  $Z_1$  is carbon and is bonded to the remainder of the molecule; and  $t = 1-3$ ;
41. In formula 1-B  $Z_2$  and  $Z_3$  are  $N$ ,  $Y_1$  is  $C$  and  $Y_2 = N$  and  $Z_1$  is carbon and is bonded to the remainder of the molecule and  $t = 1-3$ ;
42. In formula 1-B  $Z_2$  and  $Z_3$  are  $N$ ,  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ;  $Z_1$  is carbon and is bonded to the remainder of the molecule;  $W_1$  and  $W_3$  are independently  $CH_2$  or both hydrogens on the methylene linkage can be substituted to form a spiro system with or without the presence of hetero atoms selected from  $O$ ,  $S(=O)_n$   $n = 0-2$ ,  $N-R_1$ , to form five to eight membered cyclic system;  $t = 1-3$  and  $W_2$  is  $CH_2$ ,  $N-R_1$ ,  $O$ ,  $S(=O)_n$  where  $n = 0-2$ .
43. In formula 1-B  $Z_3$  is  $N$ ;  $Y_1$  is  $N$ ;  $Y_2$  is  $C$ ;  $Z_1$  is  $CR_2$  and  $Z_2$  is the carbon atom bonded to the remainder of the molecule.

44. In formula **1-B** Z3 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z2 is the carbon atom bonded to the remainder of the molecule; W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; t = 1 to 3.
45. In formula **1-B** Z3 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z2 is the carbon atom bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; and one of W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>, and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; t = 1-3.
46. In formula **1-B** Z3 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z2 is the carbon atom bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>2</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>3</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 2.
47. In formula **1-B** Z3 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z2 is the carbon atom bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
48. In formula **1-B** Z2 is N; Y1 is N; Y2 is C; Z3 is CR<sub>2</sub>; Z1 is the carbon bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>2</sub> is CH<sub>2</sub> or both hydrogens on the methylene linkage can be substituted to form a spiro system with or without the presence of hetero atoms selected from O, S(O)<sub>n</sub> n= 0-2, N-R<sub>1</sub> to form five to eight membered cyclic system; W<sub>3</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 3.
49. In formula **1-B** Z2 is N; Y1 is N; Y2 is C; Z3 is CR<sub>2</sub>; Z1 is the carbon bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CH<sub>2</sub> or both hydrogens on the methylene linkage can be substituted to form a spiro system with or without the presence of hetero atoms selected from O, S(O)<sub>n</sub> n= 0-2, N-R<sub>1</sub> to form five to eight membered cyclic system; and one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t=2.
50. In formula **1-B** Z2 is N; Y1 is N; Y2 is C; Z3 is CR<sub>2</sub>; Z1 is the carbon bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CH<sub>2</sub> or both hydrogens on the methylene linkage can be substituted to form a spiro system with or without the presence of hetero atoms selected from O, S(O)<sub>n</sub> n= 0-2, N-R<sub>1</sub> to form five to eight membered cyclic system; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
51. In formula **1-B** Z2 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z3 is the carbon bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one of W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 3.

52. In formula **1-B** Z2 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z3 is the carbon bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>, and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 2.
53. In formula **1-B** Z2 is N; Y1 is N; Y2 is C; Z1 is CR<sub>2</sub>; Z3 is the carbon bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
54. In formula **1-B** Z1 and Z2 are N; Y1 is N; Y2 is C; Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one of W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 3.
55. In formula **1-B** Z1 and Z2 are N; Y1 is N; Y2 is C; Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one of W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> and another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 2.
56. In formula **1-B** Z1 and Z2 are N; Y1 is N; Y2 is C; Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
57. In formula **1-B** Z1 and Z2 are independently CR<sub>2</sub>; Y1 is C; Y2 is N; Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one of W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 3.
58. In formula **1-B** Z1 and Z2 are independently CR<sub>2</sub>; Y1 is C and Y2 is N and Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; and one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> and the other W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 2.
59. In formula **1-B** Z1 and Z2 are independently CR<sub>2</sub>; Y1 is C; Y2 is N; Z3 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
60. In formula **1-B** Z1 and Z3 are independently CR<sub>2</sub>; Y1 is C; Y2 is N; Z2 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 3.
61. In formula **1-B** Z1 and Z3 are independently CR<sub>2</sub>; Y1 is C; Y2 is N; Z2 is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are

independently CR<sub>4</sub>R<sub>4</sub>; and one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub> and the other W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 2.

62. In formula **1-B** Z<sub>1</sub> and Z<sub>3</sub> are independently CR<sub>2</sub>; Y<sub>1</sub> is C; Y<sub>2</sub> is N; Z<sub>2</sub> is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
63. In formula **1-B** Z<sub>3</sub> and Z<sub>2</sub> are independently CR<sub>2</sub>; Y<sub>1</sub> is C; Y<sub>2</sub> is N; Z<sub>1</sub> is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>2</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; another W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 3.
64. In formula **1-B** Z<sub>3</sub> and Z<sub>2</sub> are independently CR<sub>2</sub>; Y<sub>1</sub> is C; Y<sub>2</sub> is N; Z<sub>1</sub> is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; one W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; the other W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 2.
65. In formula **1-B** Z<sub>3</sub> and Z<sub>2</sub> are independently CR<sub>2</sub>; Y<sub>1</sub> is C; Y<sub>2</sub> is N; Z<sub>1</sub> is carbon and is bonded to the remainder of the molecule; W<sub>1</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is N-R<sub>1</sub>, O or S(O)<sub>n</sub>; and t = 1.
66. In formula **1-B** Z<sub>3</sub> is N; Y<sub>1</sub> is N; Y<sub>2</sub> is C; one of Z<sub>1</sub> and Z<sub>2</sub> is CR<sub>2</sub> and the other is C; W<sub>1</sub> is CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is CR<sub>4</sub>R<sub>4</sub>; W<sub>3</sub> is CH<sub>2</sub>, N-R<sub>1</sub> or O; and t = 1.
67. In formula **1-B** Z<sub>3</sub> is N; Y<sub>1</sub> is N; Y<sub>2</sub> is C; one of Z<sub>1</sub> and Z<sub>2</sub> is CR<sub>2</sub> and the other is C; W<sub>1</sub> is CR<sub>4</sub>R<sub>4</sub>; W<sub>2</sub> is C=O; W<sub>3</sub> is N-R<sub>1</sub>; and t = 1.
68. In formula **1-B** Z<sub>3</sub> is N; Y<sub>1</sub> is N; Y<sub>2</sub> is C; one of Z<sub>1</sub> and Z<sub>2</sub> is CR<sub>2</sub> and the other is C; W<sub>1</sub> is N-R<sub>1</sub>; W<sub>2</sub> is C=O; W<sub>3</sub> is CR<sub>4</sub>R<sub>4</sub>; and t = 1.
69. In formula **1-B** Z<sub>3</sub> is N; Y<sub>1</sub> is N; Y<sub>2</sub> is C; one of Z<sub>1</sub> and Z<sub>2</sub> is CR<sub>2</sub> and the other is C; W<sub>1</sub> is C=O; W<sub>2</sub> is N-R<sub>1</sub>; W<sub>3</sub> is CH<sub>2</sub>; and t = 1.
- The more preferred embodiments of the formula **1-C** are:
70. In formula **1-C** Z<sub>1</sub>, Z<sub>2</sub>, Z<sub>3</sub> and Z<sub>4</sub> are independently CR<sub>2</sub>; one of Z<sub>1</sub>-Z<sub>4</sub> is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> and Y<sub>2</sub> are C; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
71. In formula **1-C** Z<sub>1</sub>, Z<sub>2</sub>, Z<sub>3</sub> and Z<sub>4</sub> are independently CR<sub>2</sub> and one of Z<sub>1</sub>-Z<sub>4</sub> is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> and Y<sub>2</sub> = C or N; t = 1 to 3; W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.



72. In formula 1-C Z1, Z2, Z3 and Z4 are independently CR<sub>2</sub>; Y<sub>1</sub> and Y<sub>2</sub> are N; t = 1 to 3; W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
73. In formula 1-C Z1 is N and Z2, Z3 and Z4 are independently CR<sub>2</sub>; Y<sub>1</sub> and Y<sub>2</sub> are C; t = 1 to 3; W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
- 5 74. In formula 1-C Z1 is N and Z2, Z3 and Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> is C; Y<sub>2</sub> is N; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
75. In formula 1-C Z2 = N and Z1, Z3 and Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> and Y<sub>2</sub> are C; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
- 10 76. In formula 1-C Z2 is N and Z1, Z3 and Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> is C; Y<sub>2</sub> is N; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
- 15 77. In formula 1-C Z3 is N; Z1, Z2 and Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> and Y<sub>2</sub> are C; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
78. In formula 1-C Z3 is N and Z1, Z2 and Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> is C and Y<sub>2</sub> is N; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
- 20 79. In formula 1-C Z4 is N and Z1, Z2 and Z3 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> and Y<sub>2</sub> are C; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
- 25 80. In formula 1-C Z4 is N and Z1, Z2 and Z3 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> is N; Y<sub>2</sub> is C; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
81. In formula 1-C Z1 is N and Z2, Z3 and Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> and Y<sub>2</sub> are C; t = 1 to 3; and W<sub>1</sub>, W<sub>2</sub> and W<sub>3</sub> are independently CR<sub>4</sub>R<sub>4</sub>, S, SO, SO<sub>2</sub>, O, or N-R<sub>1</sub>.
- 30 82. In formula 1-C Z1 and Z2 are N and Z3 or Z4 are independently CR<sub>2</sub>; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule; Y<sub>1</sub> is C; Y<sub>2</sub> is

N;  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .

83. In formula **1-C** Z1 and Z3 are N and Z2 or Z4 are independently  $CR_2$ ; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule;  $Y_1$  is C;  $Y_2$  is N;  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .
84. In formula **1-C** Z1 and Z4 are N and Z2 or Z3 are independently  $CR_2$ ; one of Z1-Z4 is carbon and is bonded to the remainder of the molecule;  $Y_1$  is N;  $Y_2$  is C;  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .
85. In formula **1-C** Z1, Z2, Z3 are N and Z4 is carbon and is bonded to the remainder of the molecule;  $Y_1$  is C;  $Y_2$  is N;  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .
86. In formula **1-C** Z1, Z3 and Z4 are N and Z2 is carbon and is bonded to the remainder of the molecule;  $Y_1$  and  $Y_2$  are C;  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .
87. In formula **1-C** Z1, Z2 and Z4 are N and Z3 is carbon and is bonded to the remainder of the molecule;  $Y_1$  and  $Y_2$  are C and  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .
88. In formula **1-C** Z2, Z3, Z4 are N and Z1 is carbon and is bonded to the remainder of the molecule;  $Y_1$  and  $Y_2$  are C and  $t = 1$  to  $3$ ; and  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO, SO<sub>2</sub>, O, or N- $R_1$ .

The most preferred compounds of the present invention are:

1. (5R,6Z)-6-[(5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid.
2. (5R),(6Z)-6-(7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt.
3. (5R), (6Z)-7-Oxo-6-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt.
4. (5R,6Z)-6-[[5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt.

5. (5R), (6Z)-6-(5,6-dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
6. (5R), (6Z)-6-(6,7-Dihydro-5*H*-pyrrolo[1,2-*a*]imidazol-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt.
- 5 7. (5R), (6Z)-6-(5,6-Dihydro-8*H*-imidazo[2,1-*c*][1,4]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
8. (5R),(6Z)-6-(5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
9. (5R)(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyridin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
- 10 10. (5R),(6Z)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-*a*]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt
11. (5R)(6Z)-6-(6,7-Dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
- 15 12. (5R)(6Z)-7-Oxo-6-(4*H*-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
13. (5R)(6Z)-6-(7*H*-Imidazo[1,2-*c*]thiazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt
- 20 14. (5R,6Z)-7-oxo-6-[(4-oxo-6,7-dihydro-4*H*-pyrazolo[5,1-*c*][1,4]oxazin-2-yl)methylene]-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic Acid
15. 6-(6,7-Dihydro-4*H*-thieno[3,2-*c*]pyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid
16. 6-(6,7-Dihydro-4*H*-thieno[3,2-*c*]thiopyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid
- 25 17. 6-(5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-*c*]pyridin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid
18. 2-(2-Carboxy-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-en-6-ylidenemethyl)-6,7-dihydro-4*H*-thieno[3,2-*c*]pyridine-5-carboxylic acid ethyl ester
- 30 19. 7-Oxo-6-(6,7,8,9-tetrahydro-5*H*-imidazo[1,2-*a*]azepin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid
20. (5R),(6Z)-6-(7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid

21. (5R,6Z)-7-oxo-6-[[5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid
22. (5R,6Z)-7-oxo-6-[[5-(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid
- 5 23. (5R,6Z)-7-oxo-6-[[5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid

The compounds according to the present invention have  $\beta$ -lactamase inhibitory and antibacterial properties and are useful for the treatment of infections in humans and animals. It should be noted that the compounds of the present invention, when used in combination with  $\beta$ -lactam antibiotics will result in the increased antibacterial activity (synergistic effect) against class-A and class-C producing organisms.  $\beta$ -Lactam antibiotics include penicillin antibiotics such as piperacillin, amoxycillin, ticarcillin, benzylpenicillins, ampicillin, sulbenicillin, other known penicillins and cephalosporins such as cefatrizine, cephaloridine, cephalothin, cefazolin, cephalexin, cephadrine, other known cephalosporins, aztreonam and latamoxef (Moxalactam). Most preferably compounds of this present invention are used with piperacillin or amoxicillin which has a broad spectrum of activity against Gram positive and Gram negative pathogens.

20

The compounds of the present invention may be provided prior to, simultaneously with, or subsequent to a  $\beta$ -lactam antibiotic ("co-administration"). By "provided", it is intended to include administering the compound directly or in vivo, e.g. pro-drugs. When the compounds of the present invention are co-administered with a  $\beta$ -lactam antibiotic, the ratio of the amount of the compound to the amount of the  $\beta$ -lactam antibiotic may vary in a wide range. The ratio of  $\beta$ -lactam antibiotic to  $\beta$ -lactamase inhibitor may vary from 1:1 to 100:1. Preferably the ratio of the  $\beta$ -lactam antibiotic to  $\beta$ -lactamase inhibitor is less than 10:1. The composition of the present invention may be in a form suitable for oral (PO), intravenous (IV) or topical administration.

The compositions of the invention may be in a form of tablets, capsules, creams, syrups, suspension, sterile solutions suitable for injection or infusion. Preferably, the

30

compounds of the present invention are co-administered with piperacillin intravenously or amoxicillin intravenously or orally.

- 5 A compound's structural formula includes any tautomers, any stereoisomers (except where stereochemistry is clearly noted) and any crystalline forms.

**IC<sub>50</sub> Determination for the Penem Inhibitor**

- 10  $\beta$ -Lactamase inhibitory activity of the penem inhibitors was determined spectrophotometrically as described by Bush *et al.*, [Bush, K., Macalintal, C., Rasmussen, B. A., Lee, V. and Yang, Y. *Antimicrobial Agents and Chemotherapy* 1993, 37, 851]. Homogeneously purified class A  $\beta$ -lactamases TEM-1 from *E. coli* and Imi-1 from *Enterobacter cloacae*, class B enzyme CcrA from *Bacteroides fragilis* and class C enzyme AmpC from *Enterobacter cloaca* were employed in the assay.
- 15 The enzyme concentrations for TEM-1, Imi-1, CcrA and AmpC were 4.3, 7.1, 1.2 and 2.1 nM, respectively. A wide range of inhibitor concentrations were prepared in 50 mM PO<sub>4</sub>, pH 7.0 to include the possible IC<sub>50</sub> values. The substrate used to initiate the enzyme reaction was nitrocefin at 50  $\mu$ g/ml in the same buffer as the inhibitor. Initially the enzyme and inhibitor (20  $\mu$ l each) were preincubated for 10 minutes at
- 20 25°C prior to the addition of 160  $\mu$ l volume of nitrocefin. Initial rates of hydrolysis were monitored for 5 minutes at 495 nm using a Molecular Devices Spectra Max 250 with kinetic protocol of SoftMax Program. Readings from the Spectra Max 250 were exported and transferred to Microsoft Excel. The percent of inhibition of each inhibitor concentration was calculated based on the control enzyme activity. The
- 25 inhibitor concentration that caused a 50% reduction in the enzymatic activity (IC<sub>50</sub>) was determined graphically.

**Table 1**

Compound	IC50 (nM)			
	Class A		Class B	Class C
	TEM-1	Imi	Ccr	AmpC
Example 1	4.2	2.1	260	12
Example 2	4.4	22	120	5.8
Example 3	5.4	28	320	6.2
Example 7	0.4	7.8	66	4.8
Example 8	1.2	50	14	1.5
Example 9	2.2	90	62	3.2
Example 10	10	65	140	3.0
Example 11	1.0	18	61	1.2
Example 12	1.4	56	110	1.5
Example 13	2.9	16	160	3.1
Example 14	2.5	68	26	3.8
Example 15	1.2	8.6	14	3.8
Example 16	3.1	25	12	4.2
Example 17	12	24	28	26
Example 18	2.8	50	120	9.2
Example 19	4.8	2700	170	4.6
Example 20	1.4	9.6	18	3.1
Example 21	9.8	40	280	18
Example 22	6.1	42	110	11
Example 23	4.6	40	140	7.8
Example 24	1.1	56	4	1.5
Example 25	1.1	123	162	2.7
Example 26	0.73	54	89	2.3
Example 27	2	5.5	73	2
Example 28	ND	ND	ND	ND
Example 29	ND	ND	ND	ND
Example 30	2.9	2300	7.8	2.5
Example 31	1.4	56	110	1.5
Example 32	ND	ND	ND	ND
Example 33	1.1	59	41	0.85
Example 34	4.2	34	99	6.5
Example 35	4.2	230	30	6.1
Example 36	6.3	413	140	4.5
ND=Not Determined				

- Antimicrobial susceptibility testing.** The in vitro activities of the antibiotics were
- 5 determined by the microbroth dilution method as recommended by the National Committee for Clinical Laboratory Standards (NCCLS). (NCCLS. 2000. Methods for Dilution Antimicrobial Susceptibility Tests for Bacteria That Grow Aerobically;

Approved Standards: M7-A5, vol. 19. National Committee for Clinical Laboratory Standards, Villanova, PA). Mueller-Hinton II broth (MHBII)(BBL Cockeysville, MD), was used for the testing procedure. Microtiter plates containing 50  $\mu$ l per well of two-fold serial dilutions of piperacillin combined with a constant amount (4ug/ml) of a B-lactamase inhibitor were inoculated with 50  $\mu$ l of inoculum to yield the appropriate density ( $10^5$  CFU/ml) in 100  $\mu$ l final volume. The plates were incubated for 18 - 22 hours at 35°C in ambient air. The minimal inhibitory concentration (MIC) for all isolates was defined as the lowest concentration of antimicrobial agent that completely inhibits the growth of the organism as detected by the unaided eye. The MIC data obtained by the above said procedure are enlisted in Table 2.

TABLE 2  
Minimal Inhibitory Concentration ( $\mu\text{g/ml}$ ) Data: Inc: 35°C for 18 hours

Example 1	E.Coli GC2844	E.Coli GC2847 (TEM-1)	E.Coli GC2920 (IRT-2)	E.Coli GC2894 (Ampc)	E.Cloacae GC1477 (Ampc)	P.aeru ginos GC1764 (Ampc)	S. Marces cens GC1781 Sme-1+Ampc	E.Coli GC22033	S.aureus GC2216
1	2	2	2	16	32	32	0.5	1	0.12
2	2	16	2	2	>64	8	1	1	0.25
3	2	2	1	2	64	16	1	2	0.5
4	2	8	2	2	64	32	2	2	0.50
7	2	2	4	2	16	1	1	1	<0.06
8	2	2	2	2	8	0.25	2	2	<0.06
9	1	2	1	2	16	4	1	2	<0.06
10	1	32	1	16	>64	4	1	1	<0.06
11	2	4	2	2	32	2	1	1	<0.06
12	2	4	2	2	32	1	1	1	<0.06
13	0.5	1	2	0.5	16	1	0.5	2	<0.06
14	1	32	0.50	64	>64	64	16	2	1
15	2	16	2	8	32	8	2	2	<0.06
16	2	16	1	4	32	16	2	1	0.12
17	2	8	2	4	32	4	1	2	0.25
18	2	16	2	32	>64	64	2	2	0.50
19	2	8	2	8	>64	64	4	2	0.5
20	2	32	2	32	>64	64	2	2	<0.06
21	2	32	2	32	>64	64	2	1	0.25
22	2	>64	2	64	>64	64	4	2	0.5
23	2	64	2	32	>64	64	4	2	0.5
24	2	4	2	4	64	2	1	2	ND
25	2	4	2	2	32	0.5	2	2	ND
26	2	8	2	16	32	8	2	4	ND
27	2	4	2	16	32	16	2	2	ND
28	2	4	2	4	16	2	2	2	ND
29	2	8	2	8	32	8	2	2	ND



30		2	8	1	2	16	8	8	2	2	0.06
31		2	4	2	2	32	1	0.5	1	1	0.5
32		2	2	2	2	16	2	1	2	2	ND
33		2	4	4	2	16	0.5	1	4	4	0.06
34		4	32	4	32	>64	32	2	2	2	ND
35		2	4	2	2	64	1	8	2	2	0.25
36		2	4	2	2	16	1	1	4	4	0.06
ND=Not Determined											

### **In Vivo Antibacterial Protection**

#### **MATERIALS:**

##### 5   **ANIMALS:**

Female mice strain CD-1, approximately 18 - 22 grams, were received from Charles River Laboratories and quarantined 7 days prior to use. In addition, mice may be rendered neutropenic using cytoxan.

##### 10   **INFECTIONS:**

Clinical isolates that have been adapted to cause infection in mice, are used in the experiment, including infections with strains of *E. coli*, *K. pneumoniae*, *M. morganii*, *E. cloacae*, *S. marcescens*, *C. freundii*, staphylococci, streptococci, *P. aeruginosa* and *N. gonorrhoeae*.

15

##### **PREPARATION:**

Animals are housed five to a cage with free access to food and water, in accordance with NIH guidelines.

##### 20   **EXPERIMENTAL PROTOCOL:**

Mice are challenged by injecting 0.5 ml intraperitoneally or 0.05 ml intranasally of a predetermined bacterial inoculum suspended in broth, saline or hog gastric mucin (supplemented with dried bovine hemoglobin for *N. gonorrhoeae*). The bacterial inoculum is equivalent to 10 - 100 LD<sub>50</sub>s of the specific infecting strain and will result in death of the non-treated control animals within 7 days: "Bacterial Virulence in Mice". Antibacterial doses (dose concentration prepared by two fold serial dilutions of the antibiotic) are dissolved or suspended in 0.2% aqueous agar or methocel, phosphate buffered saline or an adjuvant are administered orally, subcutaneously or intravenously in the following manner:

30

a) Orally or subcutaneously: Dose volume of 0.5 ml administered 1/2 hr after infection. A second dose may be administered 3 hr. after infection for treatment of infections with more virulent organisms.

b) Intravenously: Dose volume of 0.2 ml, administered 1/2hr. after infection. For the treatment of infections with more virulent organisms, more doses, up to 48 hr may be administered. (Intravenous dosing will not exceed 3 doses/24 hr period.)

5

c) Oral pretreatment: Under special circumstances, the pH of the stomach needs to be adjusted in order to increase the gastric stability of the antibiotic. For this purpose, 0.5 ml of phosphate buffered saline (pH7.8, 0.06M) (or specific approved adjuvant) is administered orally 1/2 hr after infection, followed 5 minutes later by 0.5ml of antibiotic (also orally) contained in phosphate buffered saline (pH7.8, 0.06M).

10

#### ANIMAL SPECIES

A detailed explanation as to the number of animals needed for the determination of in vivo efficacy follows:

15

- A) Novel antibiotics are tested at 5 different dose levels with 5 mice per dose level at each of three routes of administration (oral, subcutaneous and intravenous). Initially the three routes of administration should be investigated so as to determine if the drug is orally absorbed and/or which is the most effective route. This would require 25 mice / route with 3 routes / antibiotic or 75 mice per novel compound tested. One to two novel antibiotics will be tested per experiment (75 - 150 mice)
- B) The effectiveness of the new compound must be compared to that of a standard, or antibiotic of known effectiveness. Known or previously tested antibiotics are tested at 5 dose levels with 5 mice per dose level by a single route of administration, for a total of 25 mice / antibiotic. Usually 3 - 6 antibiotics will be tested per experiment. (75 - 150 mice).
- C) Untreated controls - In each of the above tests, untreated animals are infected with 3 different concentrations of bacterial inoculum with 10 mice per concentration (30 mice total in each and every test). These untreated controls are used to determine and maintain the infection level between 10 - 100 LD50s

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25

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as required for test to test comparison and validity.

#### DETERMINATION OF PROTECTIVE EFFECTS OF ANTIBACTERIAL AGENTS:

- The protective effects of the antibacterial agent(s) are measured by the survival of the infected untreated as compared to the treated animals. For this determination, animals are observed for 7 days after treatment. A census of survivors is taken twice daily and at that time dead as well as moribund animals are removed. The 7 day survival ratio from three separate tests are pooled for estimation of median effective dose (ED<sub>50</sub>) by computerized program for probit analysis (Cleeland, R. and E. Squires. 1991. Evaluation of New Antimicrobials in Vitro and in Experimental Animal Infections. In Antibiotics in Laboratory Medicine", 3rd. ed., edited by Victor Lorian. Williams and Wilkins Baltimore, Maryland. pp. 752 - 783). The test is performed three times on separate days to provide a statistically valid number of animals and to minimize variation in test results on a day to day and test to test basis.

**TABLE 3**

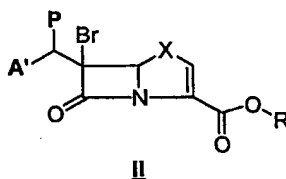
Example	ED <sub>50</sub> mg/kg	Ratio of Piperacillin vs. Inhibitor
1	32-64	2:1
2	>64	2:1
3	16-32	4:1
4	32-64	4:1
7	22.8	4:1
8	18.9	4:1
9	31.3	4:1
10		
11	13.9	4:1
12	20.0	4:1
13	18.0	
14		
15		
16		
17	37.9	4:1
18		
19	59.2	4:1
20		
21		
22	128	4:1
23	128	4:1
24	64	
25	30	
26	30	

27	28	
28	31	
29	46	
30	ND	
31	20	
32	46	
33	>64	
34	32	
35	19	
36	90	

### PROCESS OF INVENTION

5

This invention also provides a process for preparing a compound of formula I which comprises subjecting to reductive elimination a compound of fomula II:



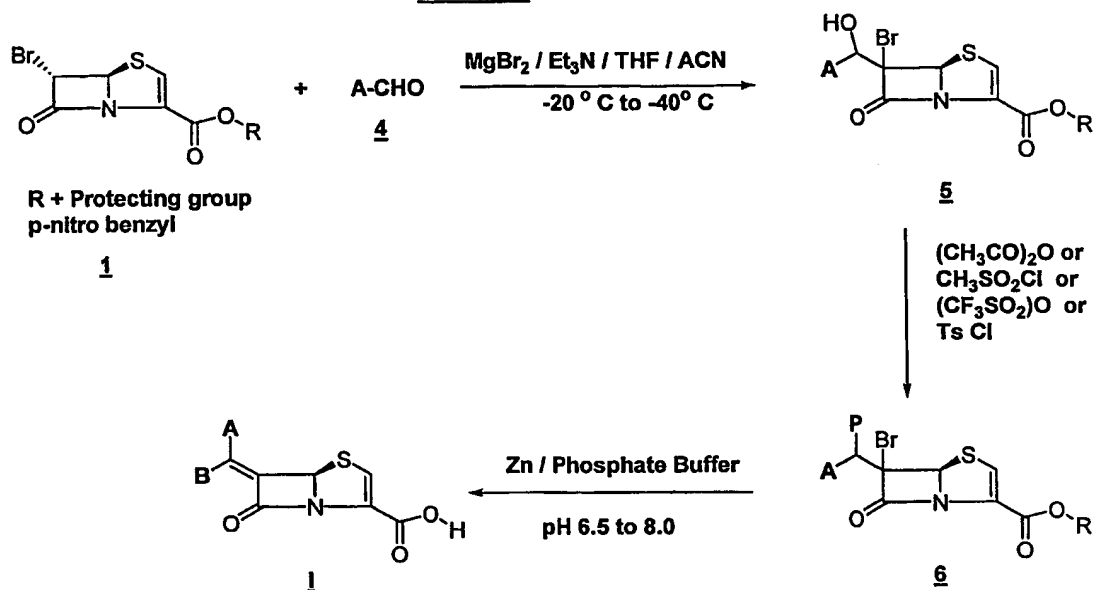
- 10 wherein A' is A or B as defined above, X is O or S, P is an ester leaving group, e.g., acetate, mesylate, triflate or tosylate, and R is a protecting group, followed if necessary by removal of the protecting group, to give a compound of formula I wherein R<sub>5</sub> is hydrogen; and if desired converting to a pharmaceutically acceptable salt or to an ester wherein R<sub>5</sub> is C1 –C6 alkyl, C5 – C6 cycloalkyl, or CHR<sub>3</sub>OCOC1-  
15 C6alkyl.

Conveniently compounds of the general formula I can be prepared by a novel, mild and a facile way, by condensing an appropriately substituted aldehyde 4 with a 6-bromo-penem derivative of structure 1. (Scheme 1) in the presence of  
20 anhydrous MgBr<sub>2</sub> or MgBr<sub>2</sub>· etherate and a base such as triethylamine or DBU or DMAP, preferably at –20°C to –40°C. The intermediate aldol product 5 can be functionalized with acid chlorides or anhydrides to an acetate, triflate or a tosylate 6. Compound 6 can be smoothly converted to the desired product by a reductive elimination process using a metal such as activated zinc and phosphate buffer at

20°C to 35°C at a pH of 6.5 to 8.0. If the protecting group on the carboxylate oxygen is a *para*-nitrobenzyl substituent then the reductive elimination and deprotection can be achieved by a single step. However, if the protecting group is other than a *para*-nitrobenzyl substituent, a two step procedure can be followed depending up on the  
5 nature of the protecting group. The product can be isolated as a free acid or as an alkali metal salt. The above mentioned two step procedure can be carried out in one step by carrying out the entire process without isolating the intermediate 6. This is a very general, relatively simple and efficient procedure in terms of yield and economic feasibility. This procedure can be adopted to large scale synthesis and is amenable  
10 to a variety of aldehydes. Alternatively, compound 6 can be hydrogenated at 40 psi pressure in the presence of Pd/C (10%) in THF and 6.5 phosphate buffer to yield the final product.

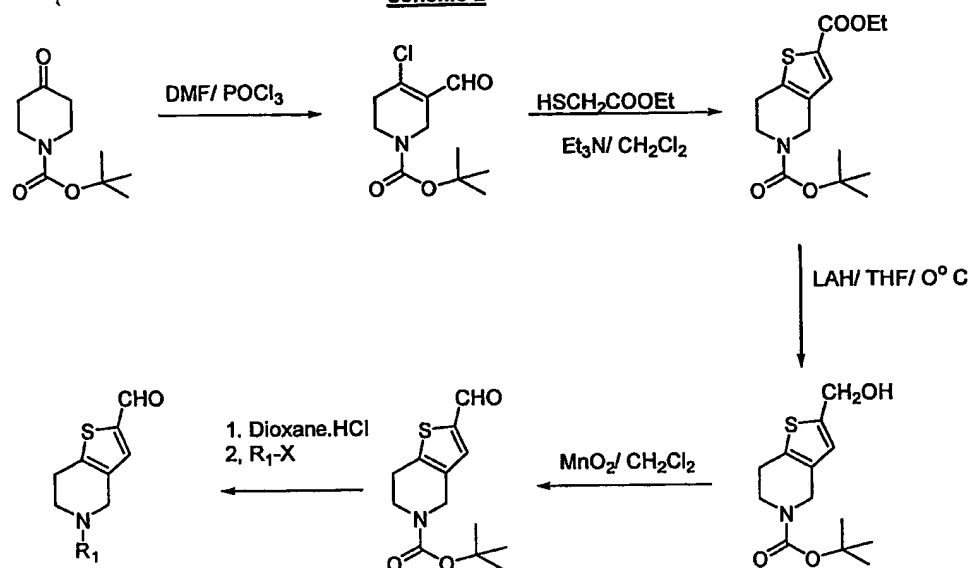
The above mentioned aldol condensation reaction is very versatile and it can be applied to any bromopenem derivative, where the carboxy group is protected  
15 other than 4-nitrobenzyl moiety. Example of other protecting group include benzyl, para-methoxy benzyl derivative, benzyhydrol , trityl, alkyl and allyl derivatives. However, when the protecting group is other than 4-nitrobenzyl group, a separate deprotection step need to be carried out after the reductive elimination procerdure. The chemistry involved in the deprotection step is well known to people who are  
20 skilled in that art.

## SCHEME 1

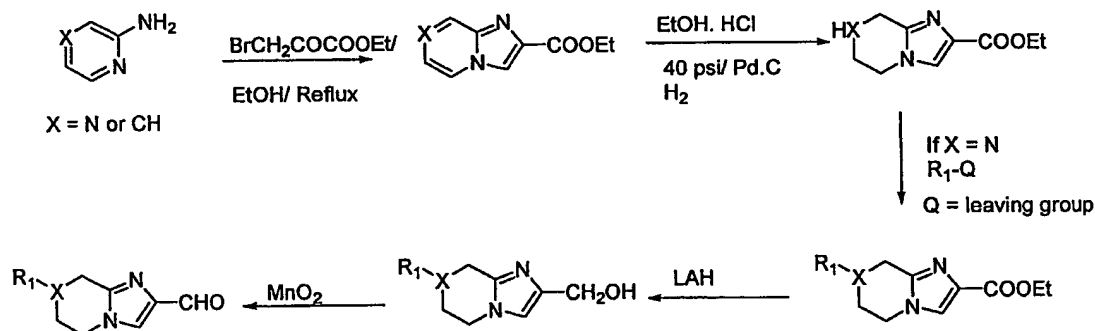


P = -OMs (Mesylate), -OTf (Triflate); -OTs (Tosylate)

- 5 The required aldehydes **4** for the above mentioned transformations can be prepared from their respective alcohol derivatives by  $\text{MnO}_2$  oxidation or by Swern oxidation. In some cases the required aldehyde functionality can be introduced directly in the heterocyclic moiety by a Vilsmeier Haack reaction using  $\text{DMF/POCl}_3$ . The aldehydes required for the present investigation may be prepared as depicted in Schemes 2 to
- 10 5. The N-(tert-butoxycarbonyl)- (ie) t-Boc protected 4-piperidone is treated with  $\text{DMF/POCl}_3$  to yield 4-chloro 3-formyl derivative. (Scheme 2). This reaction can be conducted on tetrahydro-4H-pyran-4-one and the corresponding tetrahydro-4H-thiopyran-4-one derivative to give the corresponding oxygen and the sulfur derivatives. This reaction can also be conducted on five to eight membered cyclic
- 15 ketones derivatives. The chloro formyl intermediate can be reacted with 2-mercapto ethyl acetate to give the thieno derivative. The ester can be converted to alcohol, which can be converted to the starting aldehyde functionality. Scheme 3 illustrates the preparation of the imidazolo- tetrahydro pyridine derivative and imidazolo pyrazine derivative. 2-aminopyridine or 2-aminopyrazine can be reacted with ethyl
- 20 bromopyruvate in boiling ethanol to give the cyclized derivative (Scheme 3). Reduction of one ring can be achieved.

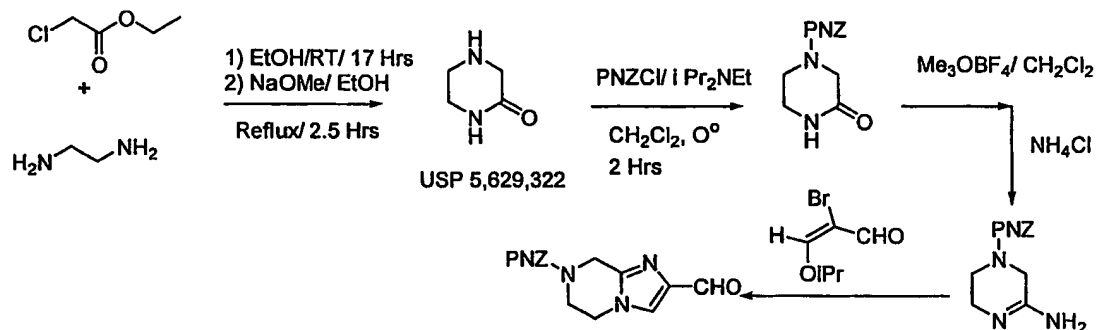
**Scheme 2**

This above mentioned sequence can be conducted starting from tetrahydro-4H-pyran-4-one and the corresponding tetrahydro-4H-thiopyran-4-one. The Vilsmeier reaction can be performed on five to eight membered cyclic ketones.

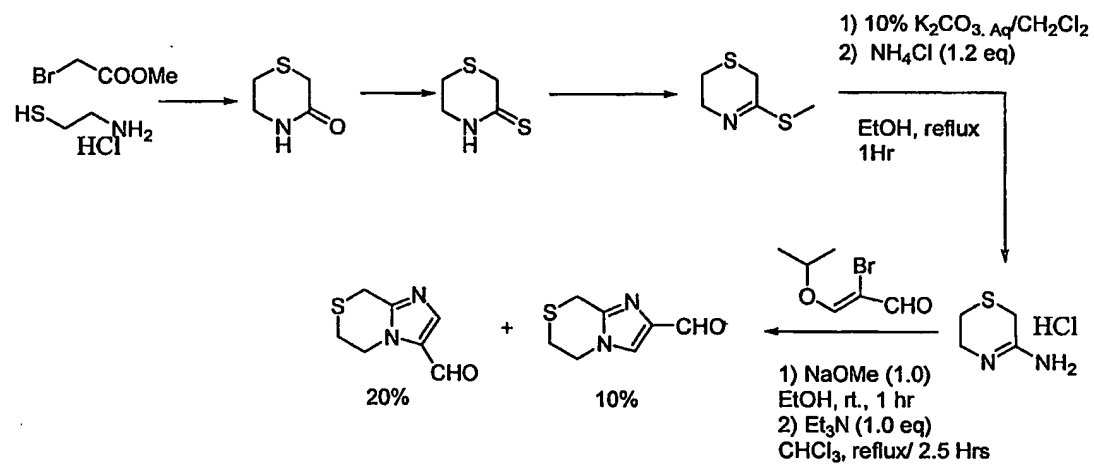
**Scheme 3**

- by hydrogenating it over Pd/C under 40 psi pressure in a par apparatus. Subsequently the ester group can be reduced to alcohol and converted to the aldehyde. In the case of X = N the intermediate amino ester can be derivatized using an appropriate R<sub>1</sub>Q (where Q is a leaving group or a condensing group). In the case of Scheme 3, where R<sub>1</sub> = H can be synthesized by the procedure outlined in Scheme 4.
- 5



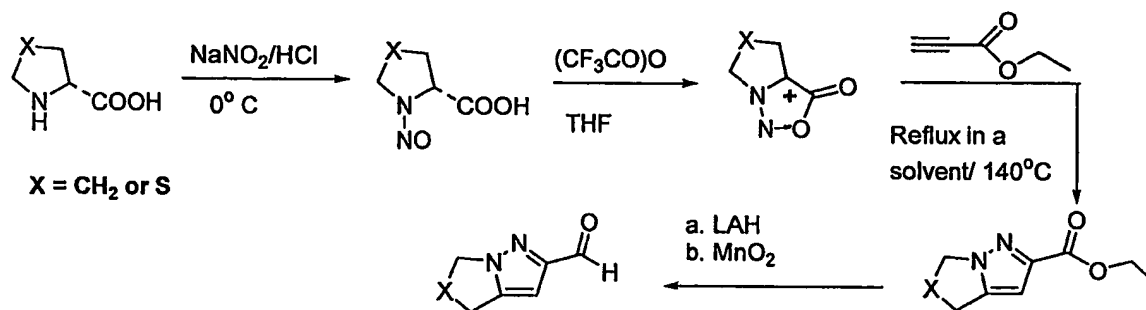
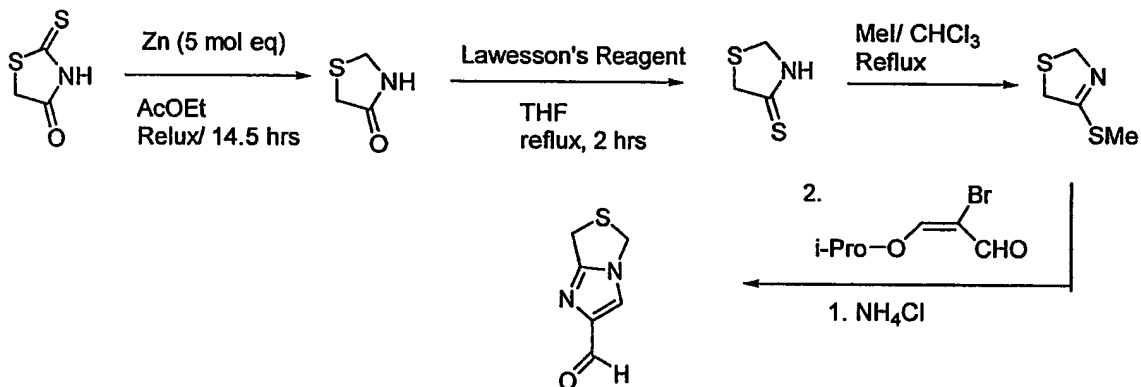
Scheme 4

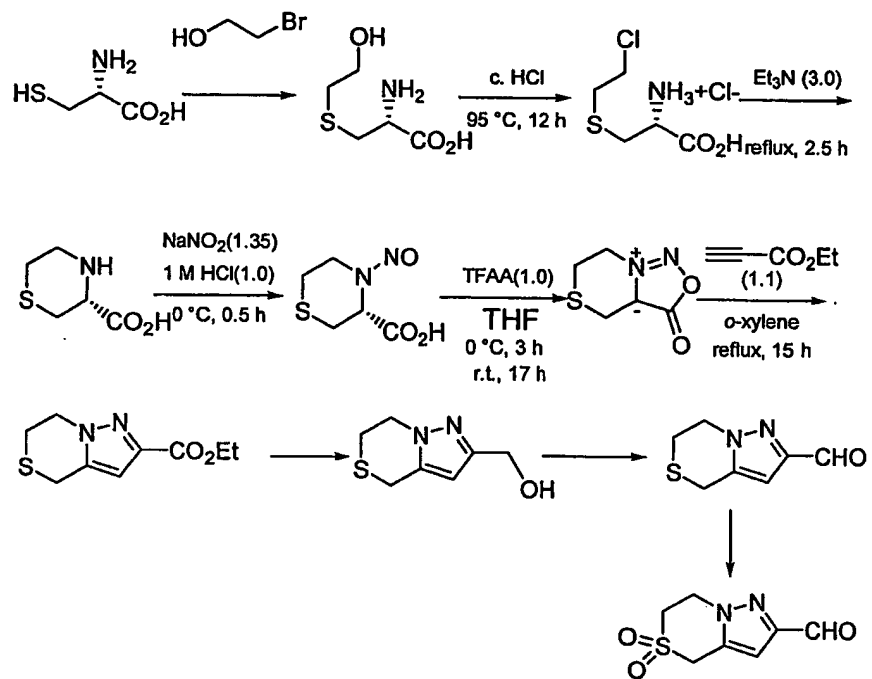
Additional aldehydes may be synthesized as outlined in Schemes 5-7.

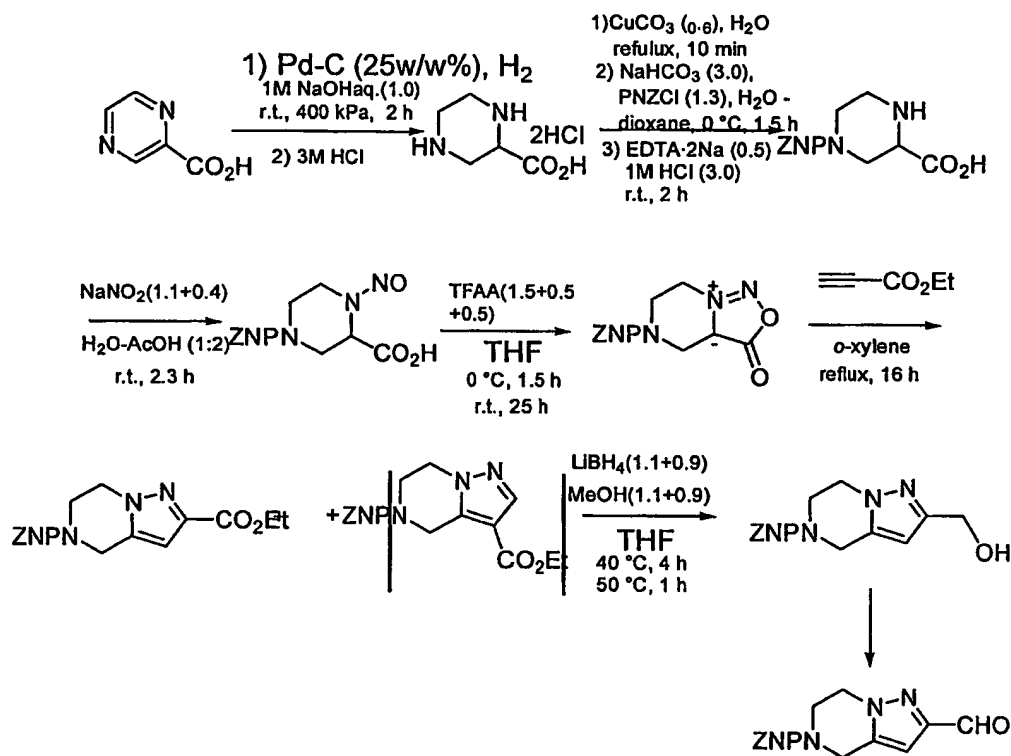
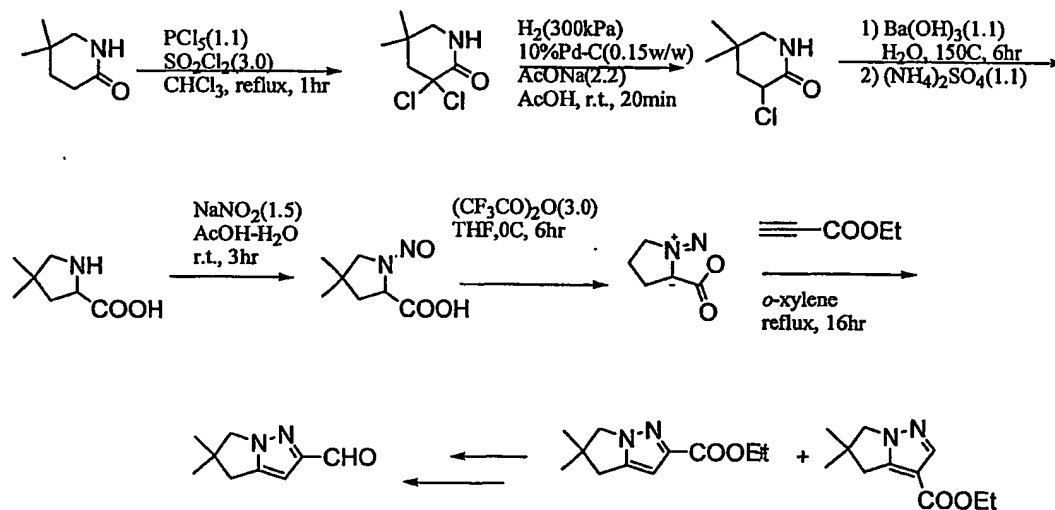
Scheme 5

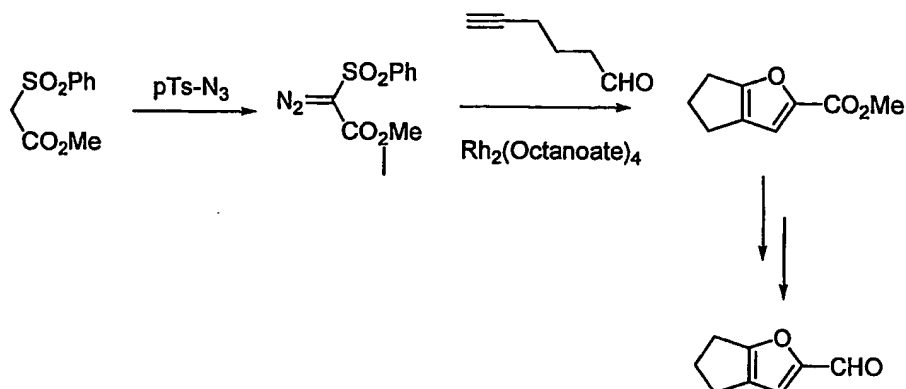
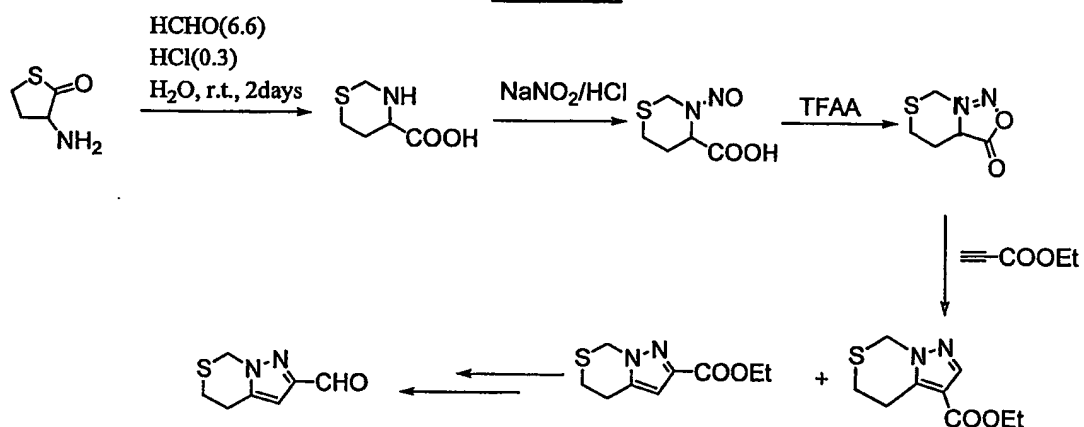
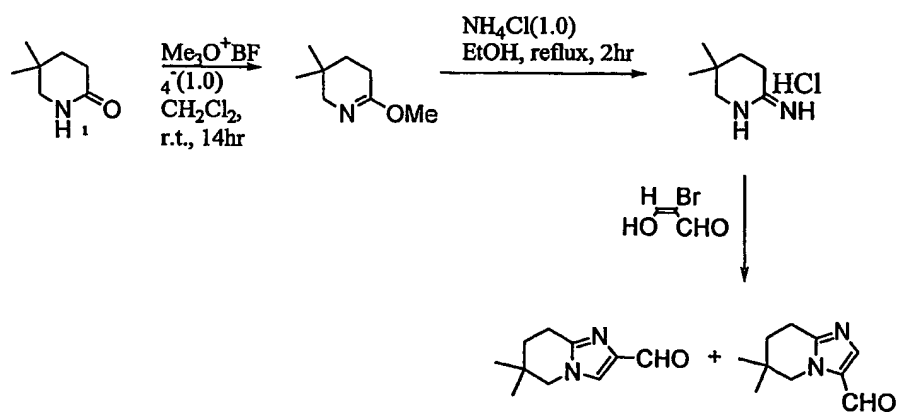
5

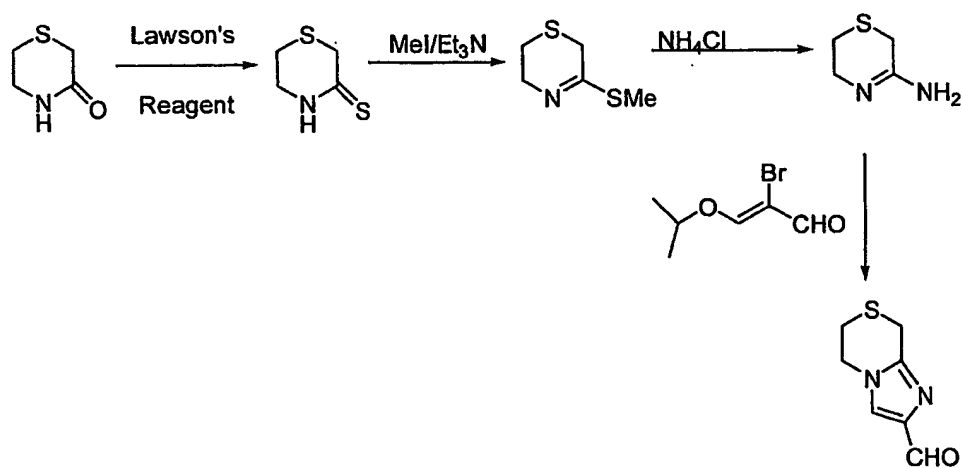
Aldehydes required for examples 24-32 and 34, 35 were prepared by the route indicated schemes 8 to 18.

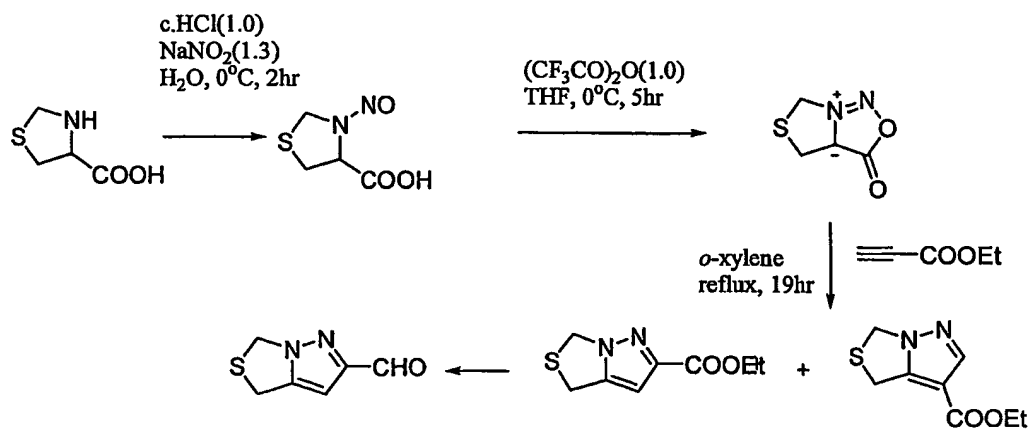
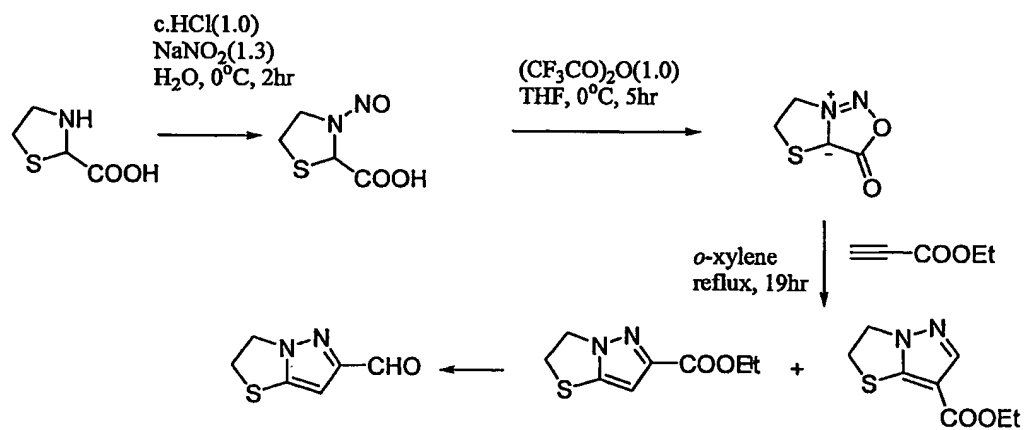
**Scheme 6****Scheme 7**

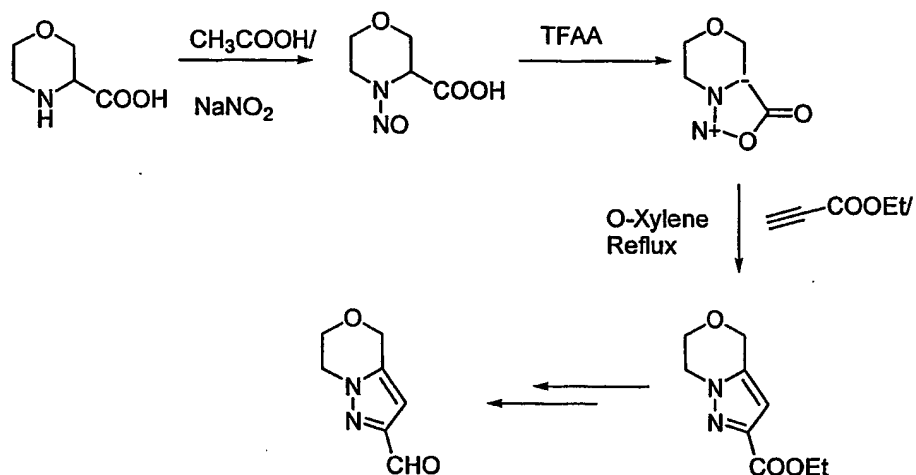
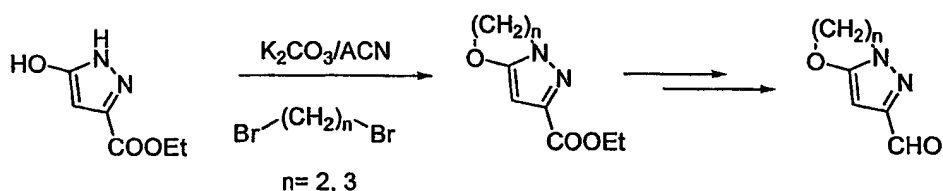
**Scheme 8**

**Scheme 9****Scheme 10**

**Scheme 11****Scheme 12****Scheme 13**

**Scheme 14**

**Scheme 15****Scheme 16**

**Scheme 17****Scheme 18****EXPERIMENTALS****Example 1**

- 5 **Preparation of (5R,6Z)-6-[(5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

**Step1: Ethyl 5-benzoyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridine-2-carboxylate:**

- 10 To a stirred dry DMF (7.3 g, 100 mmol), POCl<sub>3</sub> (12.25 g, 80 mmol) was slowly added between 0°C to 5° C. After the addition the solidified mass was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (20 ml) and stirred at room temperature for 2 hrs. Again the temperature was cooled to 0°C and 1-benzoyl-4-piperidone in CH<sub>2</sub>Cl<sub>2</sub> was added slowly. After the addition the reaction mixture was stirred at room temperature for 2 hrs and poured over crushed ice and sodium acetate. It was stirred for 30 minutes at room temperature.



Extracted with  $\text{CH}_2\text{Cl}_2$ ; washed well with water; dried over anhydrous  $\text{MgSO}_4$  and concentrated. The crude product was dissolved in  $\text{CH}_2\text{Cl}_2$  and ethylmercaptoacetate (9.6 g, 80 mmol) /  $\text{Et}_3\text{N}$  (10.1 g, 100 mmol) was added slowly at room temperature. The reaction mixture was refluxed for 2 hrs and quenched with water.  $\text{CH}_2\text{Cl}_2$  layer  
 5 was washed well with water; dried over anhydrous  $\text{MgSO}_4$ ; filtered and concentrated. The product was purified by  $\text{SiO}_2$  column chromatography by eluting it with 50% ethylacetate; hexane. Yellow oil; Yield: 6.4 gms (25%);  $\text{M}+\text{H}$  316.

**Step: 2 (5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methanol:**

10 To stirred suspension of LAH (2.0 gms) a solution of ethyl 5-benzoyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridine-2-carboxylate (6.0 g, 19 mmol) in THF was added slowly at  $0^\circ\text{C}$ . After addition reaction mixture was stirred for 30 minutes and quenched with saturated  $\text{NH}_4\text{Cl}$ . It was diluted with  $\text{CHCl}_3$  and filtered. The filtrate was washed with saturated brine solution and dried over anhydrous  $\text{MgSO}_4$ . It was  
 15 filtered and taken to next step with out purifications. Yield: 4.5 g 91%. Yellow liquid.

**Step 3: 2-Formyl (5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridine:**

To a stirred solution of (5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methanol (4.0 g, 15.4 mmol) in  $\text{CH}_2\text{Cl}_2$  (300 ml) active  $\text{MnO}_2$  (20 g, excess) was added and  
 20 stirred at room temperature for 18 hrs. At the end, the reaction mixture was filtered through celite and washed with  $\text{CHCl}_3$ . Reaction mixture was washed well with water; dried and concentrated. The product was found to be pure and taken to next step without purifications. Yield: 3.0 g (76%); ( $\text{M}+\text{H}$ : 257).

25 **Step 4: 4-Nitrobenzy-6-[ (acetyloxy)(5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate:**

2-Formyl (5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridine (565 mg, 2.2 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (772 mg, 2.0 mmol)  
 30 were added successively to the dry acetonitrile (15 mL) solution of anhydrous  $\text{MgBr}_2 \cdot \text{O}(\text{Et})_2$  (390 mg, 1.5 mmol) under an argon atmosphere at room temperature. After cooling to  $-20^\circ\text{C}$ ,  $\text{Et}_3\text{N}$  (2.0 mL) was added in one portion. The reaction vessel was

covered with foil to exclude light. The reaction mixture was stirred for 2 h at  $-20^{\circ}\text{C}$  and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to  $0^{\circ}\text{C}$  and stirred for 15 h at  $0^{\circ}\text{C}$ . The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried ( $\text{MgSO}_4$ ) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 550 mg, 40%; M+H 687.

**Step-5: (5R,6Z)-6-[(5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:**

4-Nitrobenzyl-6-[(acetyloxy)(5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (450 mg, 0.65 mmol) was dissolved in THF (20 mL) and acetonitrile (10 mL). Freshly activated Zn dust (5.2 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 28 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 hours at room temperature. The reaction mixture was filtered, cooled to  $3^{\circ}\text{C}$ , and 0.1 M NaOH was added to adjust pH to 8.5. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at  $35^{\circ}\text{C}$  to give yellow precipitate. The product was purified by HP21 resin reverse phase column chromatography. Initially the column was eluted with deionized water (2 lits) and latter with 10% CAN: Water. The fractions containing the product were collected and concentrated at reduced pressure at room temperature. The yellow solid was washed with acetone and filtered. Dried. Yield: 50 mg, 18%; as yellow crystals; mp.  $198^{\circ}\text{C}$ ; (M+H) 411.

$^1\text{H}$  NMR ( $\text{DMSO}-d_6$ )  $\delta$  d 2.7 (m, 2H), 2.8 (bm, 2H), 3.4 (m, 2H), 3.8 (s, 2H), 6.3 (s, 1H), 6.5 (s, 1H), 7.1(s, 1H), 7.28(s, 1H), 7.4 (s, 5H).

**Example 2**

**Preparation of (5R),(6Z)-6-(7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

**Step 1: Imidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester:**

Ethyl bromopyruvate (62.9 g) was added to the DME (258 mL) solution of 2-aminopyrazine (24.8 g) at room temperature and stirred for 2.5 h. The reaction mixture was cooled to 0 °C and stirred for 30 min to afford a pale brown precipitate. The precipitate was filtered and washed with Et<sub>2</sub>O to give pale brown crystals. The suspension of the precipitate (66.1 g) in EtOH (1.29 L) was heated at reflux temperature to turn to clear solution. After refluxing for 2h, the reaction mixture was concentrated under reduced pressure, then mixed with CHCl<sub>3</sub> and saturated NaHCO<sub>3</sub>aq. The mixture was filtered through a pad of Celite and the separated organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with CHCl<sub>3</sub> - MeOH (99/1 ~ 97/3), and collected fractions were concentrated under reduced pressure followed by recrystallization from CHCl<sub>3</sub> - Et<sub>2</sub>O. The titled compound was obtained as pale pink crystals. Yield: 10.9 g, 22%).

<sup>1</sup>H NMR(CDCl<sub>3</sub>) δ 1.46(t, 3H, J = 7.2 Hz), 4.49(q, 2H, J = 7.2 Hz), 7.96(d, 1H, J = 4.7 Hz), 8.08(dd, 1H, J = 1.2, 4.7 Hz), 8.26(s, 1H), 9.21(d, 1H, J = 1.2 Hz).

**Step 2: 5,6,7,8-Tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester, Hydrochloride:**

0.46 M HCl - EtOH (169 mL) and 10% Pd-C (50% wet) (1.37 g) were added to the EtOH (546 mL) solution of imidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester (13.7 g). The mixture was hydrogenated under H<sub>2</sub> at 40 psi at room temperature for 15 h. The reaction mixture was filtered and Pd-C was washed with EtOH. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with CHCl<sub>3</sub> - MeOH (9/1 ~ 2/1). The titled compound was obtained as brown crystals Yield: 10.4 g, 63%.

$^1\text{H}$  NMR( $\text{CDCl}_3$ )  $\delta$  1.38(t, 3H,  $J = 7.1$  Hz), 3.90(t, 2H,  $J = 5.7$  Hz), 4.40(q, 2H,  $J = 7.1$  Hz), 4.59(t, 2H,  $J = 5.7$  Hz), 4.80(s, 2H), 8.20(s, 1H).

**Step 3: 7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid**

**5 ethyl\_ester:**

$\text{Et}_3\text{N}$  (3.44 mL), 37%  $\text{HCHO}$  aq. (2.02 mL) and  $\text{NaBH}_3\text{CN}$  (1.78 g) were added successively to the  $\text{MeOH}$  (75 mL) solution of 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester, hydrochloride (5.2 g) at room temperature and stirred for 3.5 h under a nitrogen atmosphere. The mixture was diluted with  
10  $\text{CH}_2\text{Cl}_2$  and washed with 50%  $\text{K}_2\text{CO}_3$  aq. The organic layer was dried ( $\text{K}_2\text{CO}_3$ ) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with  $\text{CHCl}_3$  - acetone (1/1 ~ 1/2). The titled compound was obtained as orange oil. Yield: 2.68 g, 57%).

15  $^1\text{H}$  NMR( $\text{CDCl}_3$ )  $\delta$  1.37(t, 3H,  $J = 7.1$  Hz), 2.50(s, 3H), 2.85(t, 2H,  $J = 5.5$  Hz), 3.69(s, 2H), 4.06(t, 2H,  $J = 5.5$  Hz), 4.36(t, 2H,  $J = 7.1$  Hz), 7.52(s, 1H).

**Step 4: 7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carbaldehyde:**

20 1.01 M solution of DIBAL in toluene (13.6 mL) was added to the dry  $\text{CH}_2\text{Cl}_2$  (86 mL) solution of 7-methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester (1.8 g) under a nitrogen atmosphere at  $-78^\circ\text{C}$  and stirred for 2 h. The mixture was quenched with 1M  $\text{HCl}$ . The reaction mixture was filtered through a pad of Celite. The filtrate was washed with 50%  $\text{K}_2\text{CO}_3$  aq. and the aqueous layer was extracted with  $\text{CH}_2\text{Cl}_2$  three times. The combined organic layer was dried  
25 ( $\text{K}_2\text{CO}_3$ ) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with  $\text{CHCl}_3$  -  $\text{MeOH}$  (19/1 ~ 9/1). The titled compound 5 was obtained as colorless crystals. Yield: 591 mg, 42%).

30  $^1\text{H}$  NMR( $\text{CDCl}_3$ )  $\delta$  2.51(s, 3H), 2.87(t, 2H,  $J = 5.5$  Hz), 3.70(s, 2H), 4.10(t, 2H,  $J = 5.5$  Hz), 7.53(s, 1H), 9.82(d, 1H,  $J = 1.4$  Hz).

**Step 5: (5R, 6RS)-6-[(RS)-Acetoxy(7-methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-**

**carboxylic acid 4-nitrobenzyl ester (diastereo mixture):**

7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carbaldehyde (1.19 g) was added to the dry acetonitrile (97 mL) solution of anhydrous  $\text{MgBr}_2$  (4.05 g) under a nitrogen atmosphere at room temperature. The dry THF solution (97 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (3.32 g) was added to the mixture, cooled to  $-20^\circ\text{C}$ , and  $\text{Et}_3\text{N}$  (3.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 4.5 h at  $-20^\circ\text{C}$  and treated with acetic anhydride (1.36 mL) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 17 h at  $0^\circ\text{C}$ . The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with  $\text{CHCl}_3$  - acetone (9/1 ~ 2/1). The titled compound was obtained as two diastereo mixture. Red oil, Yield: 1.13 g.

$^1\text{H}$  NMR( $\text{CDCl}_3$ )  $\delta$  1.20(s, 0.81x3H), 2.24(s, 0.19x3H), 2.48(s, 3H), 2.80 ~ 2.84(m, 2H), 3.57 ~ 3.67(m, 2H), 3.97 ~ 4.02(m, 2H), 5.27(d, 1H,  $J = 13.6$  Hz), 5.42(d, 0.19x1H,  $J = 13.6$  Hz), 5.45(d, 0.81x1H,  $J = 13.6$  Hz), 6.07(s, 0.19x1H), 6.30(s, 0.81x2H), 6.79(s, 0.19x1H), 6.80(s, 0.19x1H), 7.02(s, 0.81x1H), 7.44(s, 0.19x1H), 7.47(s, 0.81x1H), 7.60(d, 0.19x2H,  $J = 8.2$  Hz), 7.62(d, 0.81x2H,  $J = 8.6$  Hz), 8.22 ~ 8.26(m, 2H).

**Step 6: (5R),(6Z)-6-(7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt:**

(5R, 6RS)-6-[(RS)-Acetoxy(7-methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (1.11 g) was dissolved in THF (32 mL) and acetonitrile (32 mL). Freshly activated Zn dust (4.46 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 48 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction mixture was filtered through a pad of Celite, cooled to  $3^\circ\text{C}$ , and 1 M NaOH was added to adjust pH to 7.5. The filtrate was washed with ethyl acetate and the

aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (20 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN(1/0 ~ 95/5). The combined fractions were concentrated under high vacuum at 35°C and lyophilized to give the title compound as a yellow amorphous solid. Yield: 417 mg, 65%; mp 200 °C (dec); <sup>1</sup>H NMR(D<sub>2</sub>O) δ 2.32(s, 3H), 2.79 ~ 2.81(m, 2H), 3.54(s, 2H), 3.95(t, 2H, J = 5.6 Hz), 6.39(s, 1H), 6.85(s, 1H), 6.87(s, 1H), 7.26(s, 1H).

### Example 3

**Preparation of (5R), (6Z)-7-Oxo-6-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

#### **2-Ketopiperazine**

2-Ketopiperazine may be prepared according to procedures in USP 5,629,322.

#### **Step 1: 4-p-Nitrobenzyloxycarbonyl-2-ketopiperazine**

The 48.7% solution of *p*-nitrobenzyloxycarbonyl chloride in 1,4-Dioxane (10.7 mL) was added to the dichloromethane (110 mL) solution of 2-Ketopiperazine (2.21 g) and diisopropylethylamine (4.6 mL) at 0°C and stirred for 0.5 h at 0 °C. Water (300 mL) was added to the reaction mixture, and extracted with dichloromethane (3 x 100 mL). The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduce pressure. The residue was applied to silica gel column chromatography, eluted with CHCl<sub>3</sub> – methanol (30 : 1), and the title compound was obtained as white solid (7.1 g, quant.).

<sup>1</sup>H NMR (d, CDCl<sub>3</sub>) δ 3.42-3.45 (m, 2H), 3.74 (t, 2H, J = 5.4 Hz), 4.19 (s, 2H), 5.26 (s, 2H), 6.39 (brs, 1H), 7.52 (d, 2H, J = 8.6 Hz), 8.24 (d, 2H, J = 8.6 Hz).

#### **Step 2: 5-Methoxy-4-p-nitrobenzyloxycarbonyl-1,2,3,6-tetrahydropyrazine:**

Trimethyloxonium tetrafluoroborate (97%, 3.7 g) was added to the dry

dichloromethane (120 mL) solution of 4-*p*-nitrobenzyloxycarbonyl-2-ketopiperazine (6.7 g) at room temperature and stirred for 17 hours. The reaction mixture was treated with saturated sodium hydrogen carbonate aqueous solution, and the organic layer was separated. The aqueous layer was extracted with ethyl acetate (3 x 100 mL), then the combined organic layer was washed with saturated sodium hydrogen carbonate aqueous solution and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduce pressure and the title compound was obtained as a pale brown solid. Yield; 5.7 g, 80.6.

<sup>1</sup>H NMR (d, CDCl<sub>3</sub>) δ 3.48 (m, 2H), 3.57 (m, 2H), 3.70 (s, 3H), 3.97 (s, 2H), 5.26 (s, 2H), 7.52 (d, 2H, *J* = 8.7 Hz), 8.23 (d, 2H, *J* = 8.7 Hz).

**Step 3: 2-Imino-4-*p*-nitrobenzyloxycarbonyl piperazine:**

The mixture of 5-methoxy-4-*p*-nitrobenzyloxycarbonyl-1,2,3,6-tetrahydropyrazine (5.7 g) and ammonium chloride (1.6 g) in dry ethanol (100 mL) was heated to reflux for 4 hours. The reaction mixture was then concentrated under reduced pressure. Dichloromethane (100 mL) was added to the residue and extracted with water (3 x 50 mL) then the combined aqueous layer was washed with dichloromethane. The aqueous layer was neutralized with 10% potassium carbonate aqueous solution and then extracted with dichloromethane (8 x 50 mL). The combined organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and the title compound was obtained as a white solid. Yield: 4.9 g, 91.2%.

<sup>1</sup>H NMR (d, CDCl<sub>3</sub>) δ 3.49 (brs, 4H), 3.98 (brs, 2H), 5.26 (s, 2H), 7.52 (d, 2H, *J* = 8.6 Hz), 8.23 (d, 2H, *J* = 8.6 Hz).

**Step 4: 7-*p*-Nitrobenzyloxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyrazine-2-carbaldehyde (9) and 7-*p*-nitrobenzyloxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyrazine-3-carbaldehyde:**

The mixture of 2-bromo-3-hydroxypropenal (2.8 g), *p*-toluenesulfonic acid monohydrate (33 mg) and 2-propanol (3.5 mL) in cyclohexane (28 mL) was azeotroped until the vapor temperature rose to 80°C. The reaction mixture was concentrated under reduce pressure. The residue was dissolved in dry acetonitrile (30 mL). The dry acetonitrile (310 mL) solution of 2-imino-4-*p*-nitrobenzyloxycarbonyl piperazine (4.7 g) was added at room temperature. The reaction mixture was stirred

at room temperature for 3 h, and then the reaction solution was removed in vacuo. The residue was dissolved in ethyl acetate (170 mL) and triethylamin (2.4 mL) was added, then the reaction mixture was heated to reflux for 1.5 h. The reaction mixture was cooled to room temperature, and then water (170 mL) was added to the reaction mixture and separated. The aqueous layer was extracted with dichloromethane (2 x 100 mL). The combined organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduce pressure. The residue was applied to silica gel column chromatography, eluted with CHCl<sub>3</sub> – methanol (50 : 1), and the title compound was obtained as a brown solid, (Yield: 2.9 g, 51.6%) and its regio isomer (orange amorphous solid, Yield; 0.8 g, 14.9%) were obtained.

<sup>1</sup>H NMR (d, CDCl<sub>3</sub>) 3.99 (t, 2H, J = 5.4 Hz), 4.14 (t, 2H, J = 5.4 Hz), 4.85 (s, 2H), 5.29 (s, 2H), 7.54 (d, 2H, J = 8.6 Hz), 7.57 (s, 1H), 8.24 (d, 2H, J = 8.6 Hz), 9.85 (s, 1H).

Regio isomer <sup>1</sup>H NMR (d, CDCl<sub>3</sub>) 3.95 (t, 2H, J = 5.4 Hz), 4.44 (t, 2H, J = 5.4 Hz), 4.87 (s, 2H), 5.29 (s, 2H), 7.54 (d, 2H, J = 8.7 Hz), 7.78 (s, 1H), 8.24 (d, 2H, J = 8.7 Hz), 9.71 (s, 1H).

**Step 5: (5R)-6-[Acetoxy-(7-p-nitrobenzyloxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-yl)-methyl]-6-bromo-7-oxo-4-thia-1azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid p-nitrobenzyl ester:**

The dry acetonitrile (25 mL) solution of 7-p-nitrobenzyloxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carbaldehyde (1.6 g) was added to the dry acetonitrile (55 mL) solution of MgBr<sub>2</sub> (2.2 g) under an nitrogen atmosphere at room temperature then the mixture was stirred for 10 min. The dry THF (80 mL) solution of (5R, 6S)-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (1.8 g) was added, the mixture was cooled to -20 °C then triethylamine (1.6 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with 4,4-dimethylamino pyridine (58.3 mg) and acetic anhydride (0.89 mL) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. 10% Citric acid aqueous solution (320 mL) was added to the reaction mixture and the aqueous layer was extracted with ethyl acetate (3 x 160 mL). The organic layer was washed with water, saturated sodium hydrogen carbonate and brine, dried



(MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, eluted with CH<sub>2</sub>Cl<sub>2</sub> – acetone (20 : 1), and the title compound was obtained as two diastereo mixture (81 : 19, brown foamy amorphous solid. Yield: 2.1 g, 59.9%.

5           <sup>1</sup>H NMR (d, CDCl<sub>3</sub>) δ 2.01 (s, 2.43H), 2.24 (s, 0.57H), 3.93–3.96 (m, 2H), 4.02–4.05 (m, 2H), 4.74–4.76 (m, 2H), 5.28 (d, 1H, *J* = 13.5 Hz), 5.28 (s, 2H), 5.45 (d, 1H, *J* = 13.5 Hz), 6.07 (s, 0.19H), 6.29 (s, 0.81H), 6.31 (s, 0.81H), 6.80 (s, 0.19H), 6.83 (s, 0.19H), 7.08 (s, 0.81H), 7.43 (s, 0.19H), 7.46 (s, 0.81H), 7.54 (d, 2H, *J* = 8.6 Hz), 7.61 (d, 2H, *J* = 8.8 Hz), 8.24 (d, 4H, *J* = 8.3 Hz).

10

**Step 6: (5R), (6Z)-7-Oxo-6-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt:**

(5R)-6-[Acetoxy-(7-p-nitrobenzyloxycarbonyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-yl)-methyl]-6-bromo-7-oxo-4-thia-1azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid p-nitrobenzyl ester (2.0 g) was dissolved in THF (63 mL). Freshly activated Zn dust (7.9 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 63 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction solution was filtered  
15 through a pad of Celite and the pad was washed with water (150 mL) and *n*-butanol (150 mL). The aqueous layer was separated and then the organic layer was extracted with water (2 x 50 mL). The combined aqueous layer was concentrated to 61 g and applied to Diaion HP-21 resin (80 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water and then 5%  
20 acetonitrile aqueous solution. The combined fractions were concentrated under high vacuum at 35°C and lyophilized to give the title compound as a yellow amorphous solid. Yield: 172 mg, 20.1%: mp 150 °C (dec); <sup>1</sup>H NMR (d, D<sub>2</sub>O) δ 3.02 (t, 2H, *J* = 5.6 Hz), 3.82 (s, 2H), 3.89 (d, 2H, *J* = 5.6 Hz), 6.38 (s, 1H), 6.84 (s, 1H), 6.87 (s, 1H), 7.24 (s, 1H); IR (KBr)  
25

30

**Example 4****Preparation of (5R,6Z)-6-([5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl])methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

5

**Step 1: 5-tert-butyl 2-ethyl 6,7-dihydrothieno[3,2-c]pyridine-2,5(4H)-dicarboxylate:**

5-tert-butyl 2-ethyl 6,7-dihydrothieno[3,2-c]pyridine-2,5(4H)-dicarboxylate was prepared according to the procedure as outlined in Example 1, (Step 1). Starting from tert-butyl-1-piperidinecarboxylate (9.9 g, 50 mmol), POCl<sub>3</sub> (6.3 g, 40 mmol) and DMF (3.8 g, 50 mmol). The chloroformyl intermediate was reacted with ethyl mercaptoacetate (6.0 g, 50 mmol) and Et<sub>3</sub>N. The product was purified by SiO<sub>2</sub> column chromatography by eluting it with 3:1 hexane; ethylacetate. Yield: 8.7 g, 56%; White liquid. (M+H) 312.

**Step 2: tert-butyl 2-(hydroxymethyl)-6,7-dihydrothieno[3,2-c]pyridine-5(4H)-carboxylate:**

tert-butyl 2-(hydroxymethyl)-6,7-dihydrothieno[3,2-c]pyridine-5(4H)-carboxylate was prepared according to the procedure outlined in Example 1, (Step 2). Starting from 5-tert-butyl 2-ethyl 6,7-dihydrothieno[3,2-c]pyridine-2,5(4H)-dicarboxylate (1.0 g, 3.21 mmol) and LiAlH<sub>4</sub> (500 mg, excess), 807 mg (92% yield) of the alcohol derivative was isolated as white liquid. (M+H) 270.

**Step 3: tert-butyl 2-(formyl)-6,7-dihydrothieno[3,2-c]pyridine-5(4H)-carboxylate:**

tert-butyl 2-(formyl)-6,7-dihydrothieno[3,2-c]pyridine-5(4H)-carboxylate was prepared according to the procedure outlined in Example 1, (Step 3). Starting from tert-butyl 2-(hydroxymethyl)-6,7-dihydrothieno[3,2-c]pyridine-5(4H)-carboxylate (1.0 g, 3.7 mmol) in methylene chloride (100 ml) and active MnO<sub>2</sub> (5 g, excess), 800 g (81% Yield) of the aldehyde derivative was isolated as brown solid. (M+H) 268.

**Step 4: 2-(formyl)-6,7-dihydrothieno[3,2-c]-5(4H)-pyridine:**

2-(formyl)-6,7-dihydrothieno[3,2-c]-5(4H)-pyridine was prepared starting from tert-butyl 2-(formyl)-6,7-dihydrothieno[3,2-c]pyridine-5(4H)-carboxylate (1.0 g 3.7 mmol) was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (20 ml), MeOH (90% 20 ml) and 1N. HCl in dioxane (10 ml). The reaction mixture was stirred at room temperature for 48 hrs. At the end  
5 reaction mixture was concentrated to dryness and taken to next step without purification. Yield: 750 mg (HCl salt, Quantitative); M+H 168.

**Step 5: 2-Formyl [5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno][3,2-c]pyridine:**

10 To a stirred solution of 2-(formyl)-6,7-dihydrothieno[3,2-c]-5(4H)-pyridine (1.4 g, 5.2 mmol) in DMF ( 20 ml) , 4-methoxybenzyl chloride (0.94 g, 6.2 mmol) and N,N-diisopropylethylamine (10 ml, excess) was added at room temperature. The reaction mixture was stirred for 24 hrs and quenched with water. The reaction mixture was extracted with chloroform; washed well with water and dried over anhydrous MgSO<sub>4</sub>.  
15 It was filtered and concentrated. The product was purified by SiO<sub>2</sub> column chromatography by eluting it with ethylacetate. Pale yellow oil. Yield: 470 mg , 35%; M+H 288.

**Step 6: 4-Nitrobenzy-6-[(acetyloxy)[5(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-**

20 **azabicyclo[3.2.0]hept-2-ene-2-carboxylate:**

2-Formyl [5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno][3,2-c]pyridine (574 mg, 2.0 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (772 mg, 2.0 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous MgBr<sub>2</sub>:  
25 O(Et)<sub>2</sub> (390 mg, 1.5 mmol) under an argon atmosphere at room temperature. After cooling to -20 °C, Et<sub>3</sub>N (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at -20 °C and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. The mixture was diluted with ethyl  
30 acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column

chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 550 mg, 40%; M+H 714 and 716.

5

**Step-7: (5R,6Z)-6-[[5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:**

4-Nitrobenzyl-6-[(acetyloxy)[5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate ( 300 mg, 0.42 mmol) was dissolved in THF (20 mL) and acetonitrile (10 mL). Freshly activated Zn dust (5.2 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 28 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction mixture was filtered, cooled to 3 °C, and 0.1 M NaOH was added to adjust pH to 8.5. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C to give yellow precipitate. The product was purified by HP21 resin reverse phase column chromatography. Initially the column was eluted with deionized water (2 lits) and latter with 10% CAN: Water. The fractions containing the product were collected and concentrated at reduced pressure at room temperature. The yellow solid was washed with acetone and filtered. Dried. Yield: 50 mg, 18%; as yellow crystals; mp. 127°C; (M+H) 441 .

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ d 2.7 (m, 2H), 2.8 (bm, 2H), 3.4 (m, 2H), 3.74 (s, 3H) 3.8 (s, 2H), 6.6 (s, 1H), 6.88 (dd, 2H), 7.14(s, 1H), 7.24(dd, 2H), 7.4 (s, 1H), 7.59 (s, 1H).

25

**Example 5****Preparation of (5R), (6Z)-6-[5,6-dihydro-8H-imidazo[2,1-c][1,4]thiazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid,****5 sodium salt****Step 1: 5-Methylthio-3,6-dihydro-2H-[1,4]thiazine hydroiodide**

5-Methylthio-3,6-dihydro-2H-[1,4]thiazine hydroiodide was prepared by the method as outlined in USP 5,629,322.

**10 Step 2: 3-Iminothiomorpholin hydrochloride**

5-Methylthio-3,6-dihydro-2H-[1,4]thiazine hydroiodide (7.1 g) was dissolved with 10% K<sub>2</sub>CO<sub>3</sub> aqueous solution (150 mL) and the aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub> (5 x 70 mL). The combined organic layer was dried (MgSO<sub>4</sub>), filtered and concentrated under reduce pressure. Ammonium chloride (1.7 g) was added to the  
15 obtained residue in dry ethanol (128 mL) and heated to reflux for 1 h. The reaction mixture was cooled to room temperature. The reaction solution was removed in vacuo and the Iminothiomorpholin hydrochloride was obtained as brown solid (4.3 g, quant.).

<sup>1</sup>H NMR (d, DMSO-d<sub>6</sub>) δ3.15 (t, 2H, J = 5.9 Hz), 3.74 (t, 2H, J = 5.9 Hz), 3.83  
20 (s, 2H), 8.97 (brs, 1H), 9.38 (brs, 1H), 9.99 (brs, 1H).

**Step 3: 5,6-Dihydro-8H-imidazo[2,1-c][1,4]thiazine-2-carbardehyde and 5,6-Dihydro-8H-imidazo[2,1-c][1,4]thiazine-3-carbardehyde**

The mixture of 2-bromo-3-hydroxypropenal (7, 4.3 g), *p*-toluenesulfonic acid  
25 monohydrate (52 mg) and 2-propanol (5.3 mL) in cyclohexane (43 mL) was azeotroped until the vapor temperature rose to 80°C. The reaction mixture was concentrated under reduce pressure. The residue was dissolved in dry ethanol (28 mL). The mixture of the dry ethanol (143 mL) solution of 3-iminothiomorpholin hydrochloride (4.3 g) and 28% methanol solution of sodium methylate (5.0 mL) were  
30 added at room temperature. The reaction mixture was stirred at room temperature for 1 h, and then the reaction solution was removed in vacuo. The residue was dissolved in chloroform (128 mL) and triethylamine (3.6 mL) was added, then the reaction mixture was heated to reflux for 2.5 h. The reaction mixture was cooled to

room temperature and then concentrated under reduce pressure. The residue was dissolved with dichloromethane (300 mL) and washed with 50% K<sub>2</sub>CO<sub>3</sub> aqueous solution (2 x 100 mL). The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduce pressure. The residue was applied to silica gel column chromatography, eluted with CHCl<sub>3</sub> – acetone (10 : 1), and 5,6-Dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazine-2-carbardehyde (brown solid, 445 mg, 10.3%) and 5,6-Dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazine-3-carbardehyde (brown solid, 872 mg, 20.2%) were obtained.

5,6-Dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazine-2-carbardehyde: <sup>1</sup>H NMR (d, CDCl<sub>3</sub>) δ 3.07 (t, 2H, *J* = 5.7 Hz), 3.95 (s, 2H), 4.33 (t, 2H, *J* = 5.7 Hz), 7.55 (s, 1H), 9.83 (s, 1H).

5,6-Dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazine-3-carbardehyde: <sup>1</sup>H NMR (d, CDCl<sub>3</sub>) δ 3.05 (t, 2H, *J* = 5.7 Hz), 3.98 (s, 2H), 4.61 (t, 2H, *J* = 5.7 Hz), 7.73 (s, 1H), 9.69 (s, 1H).

**Step 4: (5*R*), (6*Z*)-6-(5,6-dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt:**

The dry acetonitrile (20 mL) solution of 5,6-dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazine-2-carbardehyde (392 mg) was added to the dry acetonitrile (20 mL) solution of MgBr<sub>2</sub> (1.1 g) under a nitrogen atmosphere at room temperature then the mixture was stirred for 10 min. The dry THF (40 mL) solution of (5*R*, 6*S*)-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (1.0 g) was added and the mixture was cooled to -20 °C then triethylamine (0.8 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3.5 h at -20 °C and treated with 4-dimethylamino pyridine (30 mg) and acetic anhydride (0.44 mL) in one portion. The reaction mixture was warmed to 0 °C and stirred for 14 h at 0 °C. 10% Citric acid aqueous solution (240 mL) was added to the reaction mixture and the aqueous layer was extracted with ethyl acetate (3 x 100 mL). The combined organic layer was washed with water, saturated sodium hydrogen carbonate and brine, dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was roughly purified by silica gel column chromatography, eluted with CH<sub>2</sub>Cl<sub>2</sub> – acetone (50 : 1), and crude (5*R*)-6-[acetoxo-(5,6-dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazin-2-yl)methyl]-6-

bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester was obtained as solid.

The solid obtained above was purified by SiO<sub>2</sub> column chromatography by eluting it with 505 ethylacetate:hexane. The pale yellow solid  
5 obtained was dissolved in THF (17 mL). Freshly activated Zn dust (2.2 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 17 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction solution was filtered through a pad of Celite and the pad was washed with water (40 mL) and *n*-butanol (30 mL). The aqueous layer  
10 was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 10 mL). The combined aqueous layer was concentrated to 23 g, 1 mol/L NaOH was added to adjust pH to 7.25 and applied to Diaion HP-21 resin (30 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water and then 10% acetonitrile aqueous solution. The combined  
15 active fractions were concentrated under high vacuum at 35°C and lyophilized to give (5*R*), (6*Z*)-6-(5,6-dihydro-8*H*-imidazo[2,1-*c*][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt as a yellow amorphous solid (168 mg, 20.9%).  
mp 135 °C (dec); <sup>1</sup>H NMR (d, D<sub>2</sub>O) δ3.00 (t, 2H, *J* = 5.7 Hz), 3.80 (AB, 2H, *J* = 16.7, 18.1 Hz), 4.19 (t, 2H, *J* = 5.7 Hz), 6.44 (d, 1H, *J* = 0.8 Hz), 6.89 (s, 1H), 6.93 (s, 1H), 7.29 (s, 1H); M+H = 322.

### Example 6

25 Preparation of (5*R*), (6*Z*)-6-(6,7-Dihydro-5*H*-pyrrolo[1,2-*a*]imidazol-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

Step 1: 6,7-Dihydro-5*H*-pyrrolo[1,2-*a*]imidazole-2-carbaldehyde  
30 28% Sodium methoxide (5.26g) was added to the EtOH (250 mL) solution of 4,5-dihydro-3*H*-pyrrol-2-ylamine hydrochloride (3.27g) at room temperature. After stirring for 5 min at room temperature, 2-bromo-3-propoxy-propenal (5.79g) was added to the mixture at room temperature, then the reaction mixture was stirred for 1

h at room temperature. The reaction mixture was taken to dryness in vacuo. The residue was dissolved in  $\text{CHCl}_3$  (300 mL) and triethylamine (3.8 mL) was added. The mixture was heated to reflux for 3 hours. The reaction mixture was cooled to room temperature, washed with 50%  $\text{K}_2\text{CO}_3$ , dried over anhydrous  $\text{K}_2\text{CO}_3$ , filtered, and evaporated under reduced pressure. The residue was applied with silicagel column chromatography, eluted with  $\text{CHCl}_3$ -acetone (2:1), and 6,7-Dihydro-5H-pyrrolo[1,2-a]imidazole-2-carbaldehyde (41%, 1.51g) was obtained as a pale yellow solid.  
 $^1\text{H}$  NMR (d,  $\text{CDCl}_3$ ):  $\delta$  2.62-2.7 (m, 2H), 2.90-2.94 (m, 2H), 4.07 (t, 2H,  $J = 7.2$  Hz), 7.59 (s, 1H), 9.80 (s, 1H).

10

**Step 2: (5R), (6Z)-6-(6,7-Dihydro-5H-pyrrolo[1,2-a]imidazol-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

6,7-Dihydro-5H-pyrrolo[1,2-a]imidazole-2-carbaldehyde ( 1.36 g) was added to the dry acetonitrile (155 mL) solution of anhydrous  $\text{MgBr}_2$  (5.64 g) under an argon atmosphere at room temperature. The dry THF solution (155 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester ( 3.86 g) was added to the mixture, cooled to  $-20^\circ\text{C}$ , and  $\text{Et}_3\text{N}$  (4.18 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at  $-20^\circ\text{C}$  and treated with acetic anhydride (1.89 mL) and DMAP (370 mg) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 14.5 h at  $0^\circ\text{C}$ . The mixture was diluted with ethyl acetate and washed with 1 M citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried ( $\text{MgSO}_4$ ) and filtered. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was dissolved in THF (166 mL) and acetonitrile (77 mL). Freshly activated Zn dust (23.2 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 243 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction mixture was filtered, cooled to  $3^\circ\text{C}$ , and 1 M NaOH was added to adjust pH to 8. The filtrate was washed with ethyl acetate and the aqueous layer was separated. 1 M NaOH was added to the aqueous layer again to adjust pH to 8. The resultant mixture was concentrated under high vacuum at  $35^\circ\text{C}$ . The concentrate was applied to Diaion HP-21 (20 mL,



Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN(1/0 ~ 9/1) to give the purified active fractions of (5*R*), (6*Z*)-6-(6,7-Dihydro-5*H*-pyrrolo[1,2-*a*]imidazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt. The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the titled as a yellow amorphous solid (681 mg, 24%, pH 7.8). mp 190 °C (dec); <sup>1</sup>H NMR(d, D<sub>2</sub>O): δ: 2.48-2.56 (m, 2H), 2.74-2.79 (m, 2H), 3.94-3.99 (m, 2H), 6.47 (d, 1H, *J* = 0.7 Hz), 6.94 (s, 1H), 6.95 (s, 1H), 7.36 (s, 1H); (M+H) 291.

### Example 7

#### Preparation of (5*R*), (6*Z*)-6-(5,6-Dihydro-8*H*-imidazo[2,1-*c*][1,4]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Step 1: Morpholin-3-one

Morpholin-3-one was prepared in the method of USP 5,349,045.

##### Step 2: Morpholin-3-thione

A mixture of morpholin-3-one (4.7 g) and Lawesson's reagent (10.3 g) in dry THF (94 mL) was heated to reflux for 1.5 h. The reaction mixture was cooled to room temperature and the reaction solvent was removed in vacuo. The residue was applied to silica gel column chromatography and eluted with CHCl<sub>3</sub> – methanol (50 : 1) to obtain a yellow solid. Recrystallization of the crude product from hexane-ethyl acetate gave the title (4.0 g, 72.2%) as yellow powder.

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.45 (t, 2H, *J* = 5.1 Hz), 3.91 (t, 2H, *J* = 5.1 Hz), 4.55 (s, 2H).

##### Step 3: 5-Methylthio-3,6-dihydro-2*H*-[1,4]oxazine

A mixture of morpholin-3-thione (4.7 g) and methyl iodide (13 mL) in dry CH<sub>2</sub>Cl<sub>2</sub> (140 mL) was stirred at room temperature for 15 h. The reaction mixture was

filtered and the solid was washed with CH<sub>2</sub>Cl<sub>2</sub>. The obtained solid was dissolved with 50% K<sub>2</sub>CO<sub>3</sub> aqueous solution (150 mL) and the aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub> (8 x 100 mL). The combined CH<sub>2</sub>Cl<sub>2</sub> layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduce pressure and the title was obtained as  
5 pale yellow oil (3.6 g, 67.8%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.32 (s, 3H), 3.71-3.74 (m, 4H), 4.14-4.15 (m, 2H).

**Step 4: 3-Iminomorpholin hydrochloride**

A mixture of 5-methylthio-3,6-dihydro-2H-[1,4]oxazine ( 3.6 g) and ammonium  
10 chloride (1.5 g) in dry ethanol (136 mL) was heated to reflux for 1 h. The reaction mixture was cooled to room temperature. The reaction solvent was removed in vacuo and the title was obtained as a pale brown solid (3.6 g, 97.7%).

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 3.34 (m, 2H), 3.86 (t, 2H, J = 5.2 Hz), 4.47 (s, 2H).

**Step 5: 5,6-Dihydro-8H-imidazo[2,1-c][1,4]oxazine-2-carbaldehyde (9) and 5,6-dihydro-8H-imidazo[2,1-c][1,4]oxazine-3-carbaldehyde**

The mixture of 2-bromo-3-hydroxypropenal (4.1 g), *p*-toluenesulfonic acid monohydrate (52 mg) and 2-propanol (5.2 mL) in cyclohexane (42 mL) was azeotroped until the vapor temperature rose to 80°C. The reaction mixture was  
20 concentrated under reduce pressure. The residue was dissolved in dry ethanol (50 mL). A mixture of the dry ethanol (200 mL) solution of 3-iminomorpholin hydrochloride (3.4 g) and 28% methanol solution of sodium methylate (4.8 g) was added at room temperature. The reaction mixture was stirred at room temperature for 2 h, and then the reaction solvent was removed in vacuo. The residue was  
25 dissolved in chloroform (125 mL) and triethylamine (3.5 mL) was added, then the reaction mixture was heated to reflux for 2 h. The reaction mixture was cooled to room temperature and then concentrated under reduce pressure. The residue was dissolved in dichloromethane (300 mL) and washed with 50% K<sub>2</sub>CO<sub>3</sub> aqueous solution (2 x 100 mL). The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate  
30 was concentrated under reduce pressure. The residue was applied to silica gel column chromatography and eluted with CHCl<sub>3</sub> – acetone (4 : 1) to obtain the title (pale orange solid, 1.4 g, 36.3%) and the other regio isomer. (pale orange solid, 609 mg, 16.1%).

Desired product:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  4.08–4.15 (m, 4H), 4.88 (s, 2H), 7.58 (s, 1H), 9.85 (s, 1H).

The unwanted regio isomer:  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  4.06 (t, 2H,  $J = 5.2$  Hz), 4.40 (t, 2H,  $J = 5.2$  Hz), 4.90 (s, 2H), 7.75 (s, 1H), 9.72 (s, 1H).

5

**Step 6: 5R), (6Z)-6-(5,6-Dihydro-8H-imidazo[2,1-c][1,4]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

The dry acetonitrile (66 mL) solution of 5,6-dihydro-8H-imidazo[2,1-c][1,4]oxazine-2-carbaldehyde (1.2 g) was added to the dry acetonitrile (66 mL) solution of  $\text{MgBr}_2$  (3.6 g) under a nitrogen atmosphere at room temperature then the mixture was stirred for 10 min. The dry THF (132 mL) solution of *p*-nitrobenzyl (5R, 6S)-6-bromopenem-3-carboxylate (3.4 g) was added and the mixture was cooled to  $-20^\circ\text{C}$  then triethylamine (2.8 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 4 h at  $-20^\circ\text{C}$  and treated with 4-dimethylamino pyridine (100 mg) and acetic anhydride (1.5 mL) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 18 h at  $0^\circ\text{C}$ . 10% Citric acid aqueous solution (1 L) was added to the reaction mixture and the aqueous layer was extracted with ethyl acetate (3 x 500 mL). The combined organic layer was washed with water, saturated sodium hydrogen carbonate and brine, dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was concentrated under reduced pressure and crude (5R)-6-[acetoxo-(5,6-dihydro-8H-imidazo[2,1-c][1,4]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester was obtained as brown amorphous solid.

Freshly activated Zn dust (14 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 72 mL) to the THF (72 mL) solution of (5R)-6-[acetoxo-(5,6-dihydro-8H-imidazo[2,1-c][1,4]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2.5 h at room temperature. The reaction solution was filtered through a pad of Celite and the pad was washed with water (170 mL) and *n*-butanol (170 mL). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 50 mL). The combined aqueous layer was concentrated to 90 g, 1 mol/L NaOH was added to adjust pH to 7.5 and applied to

Diaion HP-21 resin (120 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water and then 5% acetonitrile aqueous solution. The combined active fractions was concentrated under high vacuum at 35°C and lyophilized to give the title as a yellow amorphous solid (756 mg, 29.1%).

5           Mp 130 °C (dec); <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>) δ 3.98–4.01 (m, 2H), 4.04–4.07 (m, 2H), 4.74 (AB, 2H, *J* = 15.3, 22.9 Hz), 6.40 (d, 1H, *J* = 0.8 Hz), 6.55 (s, 1H), 6.95 (d, 1H, *J* = 0.6 Hz), 7.54 (s, 1H); IR (KBr) 3412, 1741, 1672, 1592, 1549 cm<sup>-1</sup>; λ<sup>max</sup> (H<sub>2</sub>O) 304 nm.

10 **Example 8**

**Preparation of (5*R*),(6*Z*)-6-(5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

**15**

**Step 1: 5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carboxylic acid ethyl ester**

The titled compound was prepared in the same way of Ranganathan and co-workers (*Indian J. Chem.* **1991**, 30 B, 169-175).

20 **Step 2: (5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazol-2-yl)methanol**

MeOH (2.73 mL) was added to the THF (180 mL) solution of LiBH<sub>4</sub> (1.63 g) under a nitrogen atmosphere at room temperature, and then 5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carboxylic acid ethyl ester (8.11 g) was added to the suspension and stirred for 2 h at 40 °C. The mixture was quenched with 1 mol/L HCl at pH 1 and stirred for 1 h at room temperature. Solid K<sub>2</sub>CO<sub>3</sub> was added to the solution to adjust pH to 8 and the mixture was extracted with AcOEt. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure to afford the title compound as brown crystals (4.87 g, 78%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.44 (t, 1H, *J* = 5.8 Hz), 2.54 – 2.62 (m, 2H), 2.87 (t, 2H, *J* = 7.4 Hz), 4.10 (t, 2H, *J* = 7.2 Hz), 4.63 (d, 2H, *J* = 5.8 Hz), 5.96 (s, 1H).

### **Step 3: 5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carbaldehyde**

MnO<sub>2</sub> (activated) (24.4 g) was added to the CHCl<sub>3</sub> (350 mL) solution of (5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazol-2-yl)methanol (4.87 g) and refluxed for 1 h under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. The filtrate was reduced under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane – AcOEt (1/1 – 1/2). The title compound was obtained as yellow oil (4.35 g, 91%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.63 – 2.71 (m, 2H), 2.95 (t, 2H, *J* = 7.4 Hz), 4.22 (t, 2H, *J* = 7.4 Hz), 6.52 (s, 1H), 9.89 (s, 1H).

10 **Step 4: (5*R*),(6*Z*)-6-(5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

5,6-Dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carbaldehyde (1.36 g) was added to the dry acetonitrile (148 mL) solution of anhydrous MgBr<sub>2</sub> (5.52 g) under a nitrogen atmosphere at room temperature. The dry THF solution (148 mL) of (5*R*, 6*S*)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (cont. 97%) (3.97 g) was added to the mixture, cooled to –20 °C, and Et<sub>3</sub>N (4.18 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 4 h at –20 °C and treated with acetic anhydride (1.89 mL) and DMAP (123 mg) in one portion. The reaction mixture was warmed to 0 °C and stirred for 14 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, water and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure.

The residue was dissolved in THF (106 mL) and acetonitrile (49 mL). Freshly activated Zn dust (22.5 g) was added rapidly with 0.5 *M* phosphate buffer (pH 6.5, 155 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction mixture was filtered through a pad of Celite. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was cooled to 3 °C and 1 *M* NaOH was added to adjust pH to 8.0. The mixture was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (79 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1/0 – 9/1). The combined fractions were

concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (848 mg, 29%, pH 7.1).

Mp 190 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 2.49 (m, 2H), 2.78 (t, 2H, *J* = 7.4 Hz), 4.02 (t, 2H, *J* = 7.4 Hz), 6.01 (s, 1H), 6.29 (s, 1H), 6.90 (s, 2H).

5

#### Example 9

#### Preparation of (5*R*)(6*Z*)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyridin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

10

#### Step 1: Tetrahydropyridino[1,2-*c*][1,2,3]oxadiazolone

Conc. HCl (1.96 mL) and NaNO<sub>2</sub> (2.2 g) were added to the H<sub>2</sub>O (21 mL) solution of *DL*-pipecolic acid (3.04 g) under a nitrogen atmosphere at 0 °C and stirred for 1 h.

15 The solution was extracted with CH<sub>2</sub>Cl<sub>2</sub> and organic layer was washed with brine. The mixture was dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated under reduced pressure to afford crude (2*RS*)-1-nitrosopiperidine-2-carboxylic acid as pale yellow crystals.

Trifluoroacetic anhydride (1.93 g) was added to the THF (92 mL) solution of crude (2*RS*)-1-nitrosopiperidine-2-carboxylic acid under a nitrogen atmosphere at 0 °C and stirred for 5 h at 0 °C and for 2 h at room temperature. The solution was concentrated under a reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (1/1 – 0/1). The titled compound was obtained as colorless crystals (1.10 g, 33%).

20 <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.93 – 1.99 (m, 2H), 2.08 – 2.15 (m, 2H), 2.65 (t, 2H, *J* = 6.5 Hz), 4.26 (t, 2H, *J* = 6.1 Hz).

25

#### Step 2: 4,5,6,7-Tetrahydropyrazolo[1,5-*a*]pyridine-2-carboxylic acid ethylester:

Ethyl propiolate (804 mg) was added to the *o*-xylene (15 mL) solution of tetrahydropyridino[1,2-*c*][1,2,3]oxadiazolone (1.04 g) under a nitrogen atmosphere and refluxed for 16 h. The solution was concentrated under a reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (2/1 – 1/1). The titled compound was obtained as

30

yellow oil (871 mg, 65%), and 4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyridine-3-carboxylic acid ethyl ester was obtained as yellow oil (345 mg, 26%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.39 (t, 3H, *J* = 7.1 Hz), 1.84 – 1.91 (m, 2H), 2.02 – 2.09 (m, 2H), 2.82 (t, 2H, *J* = 6.4 Hz), 4.22 (t, 2H, *J* = 6.2 Hz), 4.39 (q, 2H, *J* = 7.1 Hz),  
5 6.53 (s, 1H).

**Step 3: (4,5,6,7-Tetrahydropyrazolo[1,5-*a*]pyridin-2-yl)methanol**

MeOH (0.29 mL) was added to the THF (19 mL) solution of LiBH<sub>4</sub> (cont.  
10 90%) (174 mg) under a nitrogen atmosphere at room temperature, then 4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyridine-2-carboxylic acid ethyl ester (862 mg) was added to the suspension and stirred for 1 h at room temperature and 1.5 h at 40 °C. The mixture was quenched with 1 mol/L HCl at pH 1 and stirred for 1 h at room temperature. Solid K<sub>2</sub>CO<sub>3</sub> was added to the solution to adjust pH to 8 and the  
15 mixture was extracted with AcOEt. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure to afford titled compound as pale yellow oil (691 mg, 95%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.80 – 1.87 (m, 2H), 1.98 – 2.05 (m, 2H), 2.77 (t, 2H, *J* = 6.4 Hz), 2.81 – 2.84 (br, 1H), 4.09 (t, 2H, *J* = 6.1 Hz), 4.62 (d, 2H, *J* = 5.3 Hz), 5.96  
20 (s, 1H).

**Step 4: 4,5,6,7-Tetrahydropyrazolo[1,5-*a*]pyridine-2-carbaldehyde**

MnO<sub>2</sub> (activated) (3.36 g) was added to the CHCl<sub>3</sub> (44 mL) solution of  
25 (4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyridin-2-yl)methanol (673 mg) and refluxed for 1 h under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. The filtrate was reduced under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (2/1 - 1/2). The titled compound was obtained as pale yellow oil (510 mg,  
30 77%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.90 (m, 2H), 2.10 (m, 2H), 2.84 (t, 2H, *J* = 6.4 Hz), 4.23 (t, 2H, *J* = 6.2 Hz), 6.52 (s, 1H), 9.92 (s, 1H).

**Step 5: (5R)(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyridin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

4,5,6,7-Tetrahydropyrazolo[1,5-a]pyridine-2-carbaldehyde (483 mg) was  
5 added to the dry acetonitrile (48 mL) solution of anhydrous  $\text{MgBr}_2$  (1.81 g) under a  
nitrogen atmosphere at room temperature. The dry THF solution (48 mL) of (5R,  
6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-  
nitrobenzyl ester (cont. 97%) (1.28 g) was added to the mixture, cooled to  $-20^\circ\text{C}$ ,  
and  $\text{Et}_3\text{N}$  (1.35 mL) was added in one portion. The reaction vessel was covered  
10 with foil to exclude light. The reaction mixture was stirred for 2 h at  $-20^\circ\text{C}$  and  
treated with acetic anhydride (0.61 mL) and DMAP (40 mg) in one portion. The  
reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 16 h at  $0^\circ\text{C}$ . The mixture was  
diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated  
sodium hydrogen carbonate, water and brine. The organic layer was dried ( $\text{MgSO}_4$ )  
15 and filtered. The filtrate was concentrated under reduced pressure.

The residue was dissolved in THF (35 mL) and acetonitrile (16 mL).  
Freshly activated Zn dust (7.43 g) was added rapidly with 0.5 M phosphate buffer  
(pH 6.5, 51 mL). The reaction vessel was covered with foil to exclude light. The  
reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction  
20 mixture was filtered through a pad of Celite. The filtrate was washed with ethyl  
acetate and the aqueous layer was separated. The aqueous layer was cooled to  $3^\circ\text{C}$   
and 1 M NaOH was added to adjust pH to 8.0. The mixture was concentrated  
under high vacuum at  $35^\circ\text{C}$ . The concentrate was applied to Diaion HP-21 (105  
mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the  
25 column was eluted with  $\text{H}_2\text{O} - \text{MeCN}$  (1/0 - 85/15). The combined fractions were  
concentrated under high vacuum at  $35^\circ\text{C}$  and lyophilized to give the title compound  
as a yellow amorphous solid (427 mg, 41%, pH 7.7).

Mp  $190^\circ\text{C}$  (dec);  $^1\text{H}$  NMR ( $\text{D}_2\text{O}$ )  $\delta$  1.67 – 1.71 (m, 2H), 1.85 – 1.89 (m, 2H),  
2.64 (t, 2H,  $J = 6.3$  Hz), 3.97 (t, 2H,  $J = 6.1$  Hz), 5.97 (s, 1H), 6.25 (s, 1H), 6.85 (s,  
30 1H), 6.88 (s, 1H).



### Example 10

5     **Preparation of (5*R*),(6*Z*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-  
a]pyrazin-2-yl)methylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic  
acid sodium salt**

**Step 1: 5-Methoxy-1-methyl-3,6-dihydro-1H-pyrazin-2-one**

- 10    The titled compound was prepared in the same way of S.Rajappa and B.G.Advani  
(*Tetrahedron*. 1973, 29, 1299-1302).

**Step 2: 5-Amino-1-methyl-3,6-dihydro-1H-pyrazin-2-one**

- 15    A mixture of 5-methoxy-1-methyl-3,6-dihydro-1H-pyrazin-2-one (2.3 g) and  
ammonium chloride (936 mg) in dry ethanol (32 mL) was stirred at room temperature  
for 1 h and then refluxed for 2 h. The reaction mixture was cooled to room  
temperature and evaporated under reduced pressure. The residue was triturated  
with chloroform at room temperature for 30 min. The precipitate was filtered off and  
20    dried in vacuo. The 5-amino-1-methyl-3,6-dihydro-1H-pyrazin-2-one hydrochloride  
was obtained as a pale brown powder (1.7 g, 66%).  
A solution of 5-amino-1-methyl-3,6-dihydro-1H-pyrazin-2-one hydrochloride (662mg)  
in methanol (10 mL) was added 10% potassium carbonate aqueous solution at 0°C  
and then stirred for 40 min at 0°C. The mixture was concentrated under reduced  
25    pressure. The residue was triturated with chloroform (18mL) and methanol (2 mL)  
at room temperature for 30 min. The precipitate was filtered off and dried in vacuo.  
The compound was obtained as a pale brown powder (515 mg, quantitative).  
<sup>1</sup>H NMR (DMSO-d<sup>6</sup>) δ 2.88 (s, 3H), 3.94 (s, 2H), 4.42 (s, 2H).

- 30    **Step 3: 7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo [1,2-a]pyrazine-2-  
carbaldehyde and 7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-a]pyrazine-3-  
carbaldehyde**

The solution of 2-bromo-3-isopropoxy-propenal (1.3 g) in dry acetonitrile (60 mL)

was added to the solution of 5-amino-1-methyl-3,6-dihydro-1H-pyrazin-2-one (782 mg) in dry acetonitrile (60 mL) at room temperature. The reaction mixture was stirred at room temperature for 20 h, added triethylamine (0.95 mL) and then refluxed for 2 h. The reaction mixture was cooled to room temperature and then  
5 evaporated under reduce pressure. The residue was dissolved in chloroform (10mL) and washed with 50% K<sub>2</sub>CO<sub>3</sub> aqueous solution (10mL). The aqueous layer was extracted with chloroform. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was evaporated under reduce pressure. The residue was applied to silica gel column chromatography and eluted with CHCl<sub>3</sub> – MeOH (95 : 5) to obtain  
10 the title compound 7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo [1,2-a]pyrazine-2-carbaldehyde as a pale yellow solid (541 mg, 49.1%) and its regio isomer 7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-a]pyrazine-3-carbaldehyde as a pale yellow solid (128 mg, 11.6%).  
7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo [1,2-a]pyrazine-2-carbaldehyde: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.17 (s, 3H), 4.68 (s, 2H), 4.78 (s, 2H) , 7.66 (s, 1H) , 9.83 (s, 1H).  
15 7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-a]pyrazine-3-carbaldehyde: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.16 (s, 3H), 4.70 (s, 2H), 5.03 (s, 2H) , 7.82 (s, 1H) , 9.73 (s, 1H).

**Step 4: (5R, 6RS)- 6- [Acetoxy-(7-methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-a]pyrazin-2-yl)-methyl]-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester**

20

7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo [1,2-a]pyrazine-2-carbaldehyde (319 mg) was added to the dry acetonitrile (32 mL) solution of anhydrous MgBr<sub>2</sub> (786 mg) under a nitrogen atmosphere at room temperature. The dry THF solution (32  
25 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (687 mg) was added to the mixture, cooled to –20 °C, and triethylamine (0.60 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at –20 °C and treated with 4-dimethylaminopyridine (44 mg) and acetic anhydride (0.35 mL) in one  
30 portion. The reaction mixture was warmed to 0 °C and stirred for 20 h at 0°C. The mixture was diluted with ethyl acetate and H<sub>2</sub>O. After separating organic layer, the aqueous layer was extracted with ethyl acetate. The organic layers were combined and washed with 5% citric acid aqueous solution and brine. The organic layer was

dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then eluted with chloroform. The title compound was obtained as diastereo mixture (yellow amorphous solid ; 410 mg, 38%).

- 5       <sup>1</sup>H NMR (δ, CDCl<sub>3</sub>) 2.03 (s, 0.7 x 3 H), 2.09 (s, 0.3 x 3H), 3.15 (s, 3H), 4.59-4.62 (m, 2H), 4.66 (s, 0.3 x 2H), 4.67 (s, 0.7 x 2H), 5.28 (d, 1H, *J* = 13.5 Hz), 5.43 (d, 0.3 x 1H, *J* = 13.5 Hz), 5.45 (d, 0.7 x 1H, *J* = 13.5 Hz), 6.07 (s, 0.3 x 1H), 6.28 (s, 0.7 x 1H), 6.32 (s, 0.7 x 1H), 6.83 (s, 0.3 x 1H), 6.86 (s, 0.3 x 1H), 7.10 (s, 0.7 x 1H), 7.44 (s, 0.3 x 1H), 7.47 (s, 0.7 x 1H), 7.60 (d, 0.7 x 2H, *J* = 8.6 Hz), 7.61 (d, 0.3 x 2H, *J* = 8.6 Hz), 8.24 (d, 2H, *J* = 8.6 Hz),
- 10

**Step 5: (5*R*),(6*Z*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-*a*]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt and (5*R*),(6*E*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-**

- 15 **a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt**

(5*R*, 6*RS*)- 6- [Acetoxy-(7-methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-*a*]pyrazin-2-yl)-methyl]-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (481 mg) was dissolved in THF (6.7 mL) and acetonitrile (3.1 mL).

- 20 Freshly activated Zn dust (1.92 g) and 0.5 *M* phosphate buffer (pH 6.5, 9.9 mL) were added to the mixture. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction solution was mixed with ethyl acetate and filtered through a pad of Celite. The pad was washed with water and the aqueous layer was separated. The aqueous layer was
- 25 cooled to 3 °C and 1 *M* NaOH was added to adjust pH to 8.0. The mixture was concentrated under high vacuum at 35 °C and lyophilized. The residue was separated by the preparative HPLC (Inertsil ODS-2, GL Science Inc., 10 x 250 mm, 0.05 mol/L phosphate buffer (pH 7.1) : CH<sub>3</sub>CN = 93 : 7, 4.0 mL/min.). The separated fractions of (5*R*),(6*Z*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-*a*]pyrazin-2-ylmethylene)-7-
- 30 oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt and (5*R*),(6*E*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-*a*]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt were cooled to 3 °C and 1 *M* NaOH was added to adjust pH to 8.0 respectively. Each solution was

concentrated under high vacuum at 35 °C. Each concentrate was applied to Diaion HP-21 (60 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with water and then with 5% acetonitrile-water. The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound (5*R*), (6*Z*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-  
5 a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt as a yellow amorphous solid (125 mg, 44.4 %, Mp 115-117 °C (dec)) and compound (5*R*), (6*E*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-  
a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt  
10 as yellow amorphous solid (19 mg, 6.7 %) respectively.  
Compound (5*R*), (6*Z*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-  
a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt <sup>1</sup>H NMR (δ, D<sub>2</sub>O) 2.99 (s, 3H), 4.54 (s, 2H), 4.66 (s, 2H), 6.38 (s, 1H), 6.85 (s, 1H), 6.90 (s, 1H), 7.30 (s, 1H).  
15 Compound (5*R*), (6*E*)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-  
a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt <sup>1</sup>H NMR (δ, D<sub>2</sub>O) 2.94 (s, 3H), 4.45 (s, 2H), 4.56 (s, 2H), 6.22 (s, 1H), 6.48 (s, 1H), 6.94 (s, 1H), 7.69 (s, 1H).

## 20 Example 11

### Preparation of (5*R*)(6*Z*)-6-(6,7-Dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt:

25

#### Step 1: (3*R*)-Thiomorpholine-3-carboxylic acid

The titled compound was prepared in the same way of Shiraiwa and co-workers (*Biosci. Biotechnol. Biochem.* 1998, 62, 2382-2387).

30

#### Step 2: 3-Oxo-3a,4,6,7-tetrahydro-3*H*-2-oxa-5-thia-1-aza-7a-azonioindenide

NaNO<sub>2</sub> (3.14 g) was added to the 1 mol/L HCl (33.7 mL) solution of (3*R*)-thiomorpholine-3-carboxylic acid (4.96 g) under a nitrogen atmosphere at 0 °C and stirred for 0.5 h. The solution was extracted with CHCl<sub>3</sub> (5 times) and the organic layer was washed with brine. The mixture was dried over MgSO<sub>4</sub> and concentrated under reduced pressure to afford crude (3*R*)-4-nitrosothiomorpholine-3-carboxylic acid as pale yellow crystals.

Trifluoroacetic anhydride (7.07 g) was added to the THF (169 mL) solution of crude (3*R*)-4-nitrosothiomorpholine-3-carboxylic acid under a nitrogen atmosphere at 0 °C and stirred for 3 h at 0 °C and for 17 h at room temperature. The solution was concentrated under a reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (1/1 – 0/1). The titled compound was obtained as pale brown crystals (3.41 g, 64%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.15 (t, 2H, *J* = 5.5 Hz), 3.71 (s, 2H), 4.54 (t, 2H, *J* = 5.5 Hz).

### **Step 3: 6,7-Dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazine-2-carboxylic acid ethyl ester**

Ethyl propiolate (2.33 g) was added to the *o*-xylene (72 mL) solution of 3-oxo-3a,4,6,7-tetrahydro-3*H*-2-oxa-5-thia-1-aza-7a-azonioindenide (3.41 g) under a nitrogen atmosphere and refluxed for 15 h. The solution was concentrated under a reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (2/1 – 1/1). The titled compound was obtained as yellow oil (3.13 g, 68%), and the other unwanted regio isomer 6,7-dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazine-3-carboxylic acid ethyl ester was obtained as yellow oil (556 mg, 12%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.31 (t, 3H, *J* = 7.1 Hz), 3.04 (t, 2H *J* = 5.7 Hz), 3.81 (s, 2H), 4.32 (q, 2H, *J* = 7.1 Hz), 4.40 (t, 2H, *J* = 5.7 Hz), 6.54 (s, 1H).

### **Step 4: (6,7-Dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazin-2-yl)methanol**

LiBH<sub>4</sub> (cont. 90%) (536 mg) and MeOH (0.9 mL) was added to the THF (59 mL) solution of 6,7-dihydro-4*H*-pyrazolo[5,1-*c*][1,4]thiazine-2-carboxylic acid ethyl ester (3.13 g) under a nitrogen atmosphere at room temperature and stirred for 3 h

at 40 °C. The mixture was quenched with 1 mol/L HCl at pH 1 and stirred for 1 h at room temperature. Solid K<sub>2</sub>CO<sub>3</sub> was added to the solution to adjust pH to 8 and the mixture was extracted with AcOEt. The organic layer was dried (K<sub>2</sub>CO<sub>3</sub>) and filtered. The filtrate was concentrated under reduced pressure to afford titled compound as  
5 pale yellow oil (2.51 g, quant.).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.58 (br, 1H), 3.07 (t, 2H, *J* = 5.7 Hz), 3.84 (s, 2H), 4.33 (t, 2H, *J* = 5.7 Hz), 4.63 (d, 2H, *J* = 3.9 Hz), 6.05 (s, 1H).

**Step 5: 6,7-Dihydro-4H-pyrazolo[5,1-c][1,4]thiazine-2-carbaldehyde**

10

MnO<sub>2</sub> (activated) (11.46 g) was added to the CHCl<sub>3</sub> (135 mL) solution of (6,7-dihydro-4H-pyrazolo[5,1-c][1,4]thiazin-2-yl)methanol (2.31 g) and refluxed for 1 h under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. The filtrate was concentrated under a reduced pressure. The residue was  
15 applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (1/1). The titled compound was obtained as pale yellow crystals (1.78 g, 78%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.15 (t, 2H, *J* = 5.8 Hz), 3.90 (s, 2H), 4.48 (t, 2H, *J* = 5.8 Hz), 6.58 (s, 1H), 9.92 (s, 1H).

20

**Step 6: (5R)(6Z)-6-(6,7-Dihydro-4H-pyrazolo[5,1-c][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

6,7-Dihydro-4H-pyrazolo[5,1-c][1,4]thiazine-2-carbaldehyde (841 mg) was  
25 added to the dry acetonitrile (39 mL) solution of anhydrous MgBr<sub>2</sub> (1.88 g) under a nitrogen atmosphere at room temperature. The dry THF solution (39 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (cont. 99.7%) (1.93 g) was added to the mixture, cooled to -20 °C, and Et<sub>3</sub>N (2.79 mL) was added in one portion. The reaction vessel was covered  
30 with foil to exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with acetic anhydride (0.94 mL) and DMAP (61 mg) in one portion. The reaction mixture was warmed to 0 °C and stirred for 17 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated

sodium hydrogen carbonate, water and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure.

- The residue was dissolved in THF (83 mL) and acetonitrile (39 mL). Freshly activated Zn dust (7.72 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 122 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction mixture was filtered through a pad of Celite. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was cooled to 3 °C and 1 M NaOH was added to adjust pH to 8.0. The mixture was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (150 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1/0 - 85/15). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (371 mg, 22%, pH 8.0).
- Mp 190 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 3.03 (t, 2H, *J* = 5.7 Hz), 3.75 (s, 2H), 4.22 (t, 2H, *J* = 5.7 Hz), 6.07 (s, 1H), 6.27 (s, 1H), 6.86 (s, 1H), 6.89 (s, 1H).

### Example 12

- Preparation of (5*R*)(6*Z*)-7-Oxo-6-(4*H*-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

#### Step 1: 3-Oxo-3a, 4-dihydro-3*H*, 6*H*-2-oxa-5-thia-1-aza-6a-azonio-3a-pentalenide

- Conc. HCl (15 mL) and NaNO<sub>2</sub> (16.6 g) were added to the H<sub>2</sub>O (166 mL) solution of *L*-thiopropine (24.3 g) under a nitrogen atmosphere at 0 °C and stirred for 2 h. The solution was extracted with CH<sub>2</sub>Cl<sub>2</sub>, organic layer was dried over MgSO<sub>4</sub> and concentrated under reduced pressure to afford the crude N-nitroso derivative as a yellow solid.
- Trifluoroacetic anhydride (5.0 mL) was added to the THF (350 mL) solution of crude N-nitrosothiopropine under a nitrogen atmosphere at 0 °C and stirred for 5 h at 0 °C. The solution was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-

hexane - AcOEt (1 : 1). The titled compound was obtained as a pale brown solid (4.0 g, 15.1%).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ ):  $\delta$  4.04 (t, 2H,  $J = 1.7$  Hz), 5.40 (t, 2H,  $J = 1.7$  Hz).

5    **Step 2: 4H-5-Thia-1,6a-diazapentalen-2-carboxylic acid ethylester**

Ethyl propiolate (3.1 mL) was added to the *o*-xylene (130 mL) solution of 3-oxo-3a, 4-dihydro-3H, 6H-2-oxa-5-thia-1-aza-6a-azonio-3a-pentalenide (4.0 g) under a nitrogen atmosphere and refluxed for 19 h. The solution was cooled to room  
10    temperature and concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (4 : 1). The titled compound was obtained as a yellow solid (2.7 g, 49.3%), and 4H-5-thia-1,6a-diazapentalen-3-carboxylic acid ethylester was obtained as pale yellow crystals (1.2 g, 21.7%).

15     $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.40 (t, 3H,  $J = 7.1$  Hz), 4.11 (d, 2H,  $J = 2.1$  Hz), 4.40 (q, 2H,  $J = 7.1$  Hz), 5.24 (t, 2H,  $J = 1.6$  Hz), 6.61 (s, 1H).

**Step 3: (4H-5-Thia-1,6a-diazapentalen-2-yl)methanol**

20     $\text{LiBH}_4$  (cont. 90%) (459 mg) was added to the ether (126 mL) solution of 4H-5-thia-1,6a-diazapentalen-2-carboxylic acid ethylester (2.5 g) and MeOH (0.77 mL) under a nitrogen atmosphere at room temperature, then refluxed for 1.5 h. The mixture was quenched with 1 mol/L HCl (25 mL) and stirred for 1 h at room temperature. The mixture was neutralized by saturated sodium hydrogen carbonate  
25    solution and separated. The aqueous layer was extracted with dichloromethane (10 x 25 mL). The organic layer was dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with AcOEt. The titled compound was obtained as a pale yellow solid (1.7 g, 87.9%).

30     $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  2.95 (t, 1H,  $J = 5.6$  Hz), 4.07 (s, 2H), 4.62 (d, 2H,  $J = 5.1$  Hz), 5.13 (t, 1H,  $J = 1.6$  Hz), 6.04 (s, 1H).

**Step 4: 4H-5-Thia-1,6a-diazapentalen-2-carbaldehyde**



- The dry dichloromethane (8 mL) solution of dimethylsulfoxide (2.2 mL) was added dropwise to the dry dichloromethane (110 mL) solution of oxalyl chloride (2.0 mL) at -78°C. The reaction mixture was stirred for 15 min at the same temperature.
- 5 The dry dichloromethane (40 mL) solution of (4*H*-5-thia-1,6a-diazapentalen-2-yl)methanol, (1.7 g) was added dropwise to the reaction mixture at -78°C, and stirring was continued for an additional 15 min. The reaction mixture was allowed to warm to -45°C and stirred for 1 h. Triethylamine (11.3 mL) was added dropwise and the reaction mixture was allowed to warm to 0°C. After 20min, saturated ammonium
- 10 chloride solution (50 mL) and water (100 mL) were added and separated. The aqueous layer was extracted with AcOEt (3 x 150 mL). The combined organic layers were washed with water (200 mL) and brine (200 mL), dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with
- 15 hexane – AcOEt (1 : 1). The titled compound was obtained as a yellow solid (1.7 g, quant.).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 4.13 (s, 2H), 5.26 (d, 2H, *J* = 1.4 Hz), 6.59 (s, 1H), 9.90 (s, 1H).

20 **Step 5; (5*R*)(6*Z*)-7-Oxo-6-(4*H*-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

- The dry acetonitrile (92 mL) solution of 4*H*-5-thia-1,6a-diazapentalen-2-carbaldehyde (1.7 g) was added to the dry acetonitrile (92 mL) solution of MgBr<sub>2</sub> (5.0 g) under a nitrogen atmosphere at room temperature then the mixture was stirred for
- 25 10 min. The dry THF (184 mL) solution of *p*-nitrobenzyl (5*R*, 6*S*)-6-bromopenem-3-carboxylate (4.3 g) was added and the mixture was cooled to -20 °C then triethylamine (7.4 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with 4-dimethylamino pyridine (138 mg) and acetic anhydride (2.1 mL) in one
- 30 portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. The 1mol/L Citric acid aqueous solution (1000 mL) was added to the reaction mixture and the aqueous layer was extracted with ethyl acetate (3 x 400 mL). The combined organic layers were washed with water, saturated sodium hydrogen carbonate and

brine, dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and crude (5*R*)-6-[acetoxo-(4*H*-5-thia-1,6a-diazapentalen-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo [3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester was obtained as a brown amorphous solid.

5           Freshly activated Zn dust (19.3 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 100 mL) to the THF (100 mL) solution of crude (5*R*)-6-[acetoxo-(4*H*-5-thia-1,6a-diazapentalen-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo [3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously  
10 stirred for 2.5 h at room temperature. The reaction solution was filtered through a pad of Celite and the pad was washed with water (200 mL) and *n*-butanol (200 mL). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 50 mL). The combined aqueous layers were concentrated to 90 g, 1 mol/L NaOH was added to adjust pH to 8.0 and applied to  
15 Diaion HP-21 resin (180 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water and then 15% acetonitrile aqueous solution. The combined active fractions were concentrated under high vacuum at 35°C and lyophilized to give the title compound as a yellow amorphous solid (634 mg, 17.4%, pH 7.25).

20           Mp 150 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ4.00 (s, 2H), 5.09 (s, 2H), 6.14 (s, 1H), 6.36 (s, 1H), 6.91 (s, 1H), 6.92 (s, 1H); IR (KBr) 3381, 1752, 1683, 1600, 1558 cm<sup>-1</sup>; λ<sup>max</sup> (H<sub>2</sub>O) 292, 196 nm.

### Example 13

25

#### Preparation of (5*R*)(6*Z*)-6-(7*H*-imidazo[1,2-*c*]thiazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Step 1: Thiazolidin-4-one

30

The titled compound was prepared in the same way of Marvin M. and Allen R. Harkness. (*Tetrahedron Letters*. 1994, 35, 6971-6974).

**Step 2: Thiazolidine-4-thione**

Lawesson's reagents (33.5 g) added to the solution of thiazolidin-4-one (14.2 g) in dry THF (690 mL) and the reaction mixture was refluxed for 2 h. The mixture  
5 was cooled to room temperature and evaporated under reduced pressure. The residue was triturated with  $\text{CHCl}_3$ :MeOH=7:3 solution (65 mL) at room temperature for 30 min. The precipitate was filtered off, washed with  $\text{CHCl}_3$ :*n*-hexane=7:3 solution (15 mL) and dried in vacuo. The thiazolidine-4-thione was obtained as a pale yellow powder (10.7 g, 65%).  
10  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  4.08 (s, 2H), 4.70 (s, 2H).

**Step 3: 4-Methylthio-2,5-dihydro-thiazole**

Methyl iodide (28.4 g) was added to the boiling solution of thiazolidine-4-  
15 thione (9.5 g) in chloroform (400 mL), and the reaction mixture was refluxed for 1.5 h. To the reaction mixture, an additional methyl iodide (56.8 g) was added in 5 portions at 30-60 min intervals. After refluxing for additional 1 h, the reaction mixture was cooled to room temperature. Then 10% potassium carbonate aqueous solution (200 mL) was added and stirred for 15min at room temperature. After separating  
20 organic layer, the aqueous layer was extracted with  $\text{CHCl}_3$  (100 mL x 3). Organic layers were combined, dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was concentrated under reduced pressure and dried in vacuo. After drying, the title compound was obtained as brown oil (11.0 g, quant.).  
25  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  2.51 (s, 3H), 3.91 (t, 2H,  $J = 3.5$  Hz), 5.21 (t, 2H,  $J = 3.5$  Hz).

**Step 4: Thiazolidin-4-ylideneamine**

A mixture of 4-methylthio-2,5-dihydrothiazole (10.7 g) and ammonium chloride (6.4 g) in dry ethanol (400 mL) was refluxed for 27.5 h. The reaction  
30 mixture was cooled to room temperature and evaporated under reduced pressure. The residue was dissolved in chloroform (300 mL) and 10% potassium carbonate aqueous solution (200 mL), then stirred for 20 min at room temperature. After separating organic layer, the aqueous layer was extracted with chloroform (100 mL x

5). Organic layers were combined, dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was concentrated under reduced pressure and dried in vacuo to obtain crude thiazolidin-4-ylideneamine (5.5g) as a brown solid that included by product, which is an ethoxy derivative and 4-methylthio-2,5-dihydrothiazole, which is the starting material. The ratio of these three compounds was determined to be 61:34:5 respectively by  $^1\text{H}$ -NMR.

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  3.75 (t, 2H,  $J = 2.8$  Hz), 4.97 (t, 2H,  $J = 2.9$  Hz).

**Step 5: 7H-Imidazo[1,2-c]thiazole-2-carbaldehyde**

10

The solution of 2-bromo-3-isopropoxypropenal (6.9 g) in dry acetonitrile (326 mL) was added to the solution of crude thiazolidin-4-ylideneamine (3.3 g) in dry acetonitrile (326 mL) at room temperature. The reaction mixture was stirred at room temperature for 19.5 h, added triethylamine (4.9 mL) and then refluxed for 2 h. The reaction mixture was cooled to room temperature and then evaporated under reduced pressure. The residue was dissolved in dichloromethane (300 mL) and washed with 50% potassium carbonate aqueous solution (20 g). After filtration and separation, the aqueous layer was extracted with dichloromethane (50 mL x 4). The organic layers were combined, dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was evaporated under reduced pressure. The residue was applied to silica gel column chromatography and eluted with  $\text{CHCl}_3$  – MeOH (100 : 3) to obtain crude 7H-Imidazo[1,2-c]thiazole-2-carbaldehyde as a brown solid. The crude product was recrystallized twice from  $\text{CHCl}_3$  – *n*-hexane (1<sup>st</sup>: 30:5, 2<sup>nd</sup>: 30:60) at 0 °C to give the required aldehyde as pale brown crystals (Yield: 1.84 g, 15 %).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  4.09 (t, 2H,  $J = 1.3$  Hz), 5.08 (t, 2H,  $J = 1.2$  Hz), 7.63 (s, 1H), 9.81 (s, 1H).

**Step 6: (5R)(6Z)-6-(7H-Imidazo[1,2-c]thiazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo**

**[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

7H-Imidazo[1,2-c]thiazole-2-carbaldehyde (841 mg) was added to the dry acetonitrile (116 mL) solution of anhydrous  $\text{MgBr}_2$  (2.93 g) under a nitrogen

atmosphere at room temperature. The dry THF solution (116 mL) of (5*R*, 6*S*)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (cont. 99.7%) (2.51 g) was added to the mixture, cooled to -20 °C, and Et<sub>3</sub>N (2.20 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 4 h at -20 °C and treated with acetic anhydride (1.26 mL) and DMAP (160 mg) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, water and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure.

The residue was dissolved in THF (53 mL) and acetonitrile (25 mL). Freshly activated Zn dust (15.1 g) and 0.5 M phosphate buffer (pH 6.5, 78 mL) were added to the mixture. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction mixture was filtered through a pad of Celite. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was cooled to 3 °C and 1 M NaOH was added to adjust pH to 8.0. The mixture was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (321 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1/0 - 9/1). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (1.1 g, 51%, pH 7.5).

Mp 145 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 3.85 (s, 2H), 4.88 (s, 2H), 6.32 (s, 1H), 6.78 (s, 1H), 6.85 (s, 1H), 7.27 (s, 1H).

#### Example 14

Preparation of (5*R*,6*Z*)-7-oxo-6-[(4-oxo-6,7-dihydro-4*H*-pyrazolo[5,1-  
c][1,4]oxazin-2-yl)methylene]-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic  
Acid.

Step 1: Diethyl 1-(2-{[tert-butyl(dimethyl)silyl]oxy}ethyl)-1*H*-pyrazole-3,5-  
dicarboxylate

To a solution of diethyl 3,5-pyrazoledicarboxylate (2.17 g, 10 mmol) in acetonitrile (10 ml), under nitrogen, was added potassium carbonate (2.07 g, 15 mmol), and 2-bromoethoxy-t-butyldimethylsilane (2.90 g, 12 mmol). The mixture was stirred at  
5 reflux for 18 hr. It was then cooled to room temperature, diluted with ethyl acetate (20 ml), and filtered through Magnesol. The filter pad was eluted with 2 x 10 ml of ethyl acetate, and the combined filtrate was evaporated. The residue was dissolved in hexanes and passed through a column of silica gel (70 g). After eluting with hexanes (100 ml), the column was eluted with ethyl acetate. The ethyl acetate eluent  
10 was evaporated to give 3.71 g of a colorless oil; MS m/e 371 (MH<sup>+</sup>).

**Step 2: 1-(2-([tert-butyl(dimethyl)silyl]oxy)ethyl)-1H-pyrazole-3,5-dimethanol**

To a solution of diethyl 1-(2-([tert-butyl(dimethyl)silyl]oxy)ethyl)-1H-pyrazole-3,5-dicarboxylate (0.74 g, 2 mmol) in methylene chloride (8 ml), under nitrogen, was  
15 added 12 ml of a 1.0 M solution of diisobutylaluminum hydride in methylene chloride at 0 °C. After stirring at 0 °C for 0.5 hr, the mixture was warmed to room temperature for 0.5 hr. It was then quenched with 15 ml of saturated ammonium chloride solution and extracted with ethyl acetate. The organic extract was washed  
20 with brine, dried over anhydrous sodium sulfate, and evaporated to give 0.44 g of a white solid; mp 82-83 °C; MS m/e 287 (MH<sup>+</sup>).

**Step 3: 1-(2-([tert-butyl(dimethyl)silyl]oxy)ethyl)-1H-pyrazole-3,5-dicarbaldehyde**

To a stirred solution of 1-(2-([tert-butyl(dimethyl)silyl]oxy)ethyl)-1H-pyrazole-3,5-dimethanol (1.18 g, 4 mmol) in methylene chloride (20 ml), was added 4-methylmorpholine-N-oxide (2.89 g, 24 mmol) and molecular sieve 4A (4 g). The  
25 reaction mixture was stirred at room temperature for 10 min. and then treated with tetrapropylammonium peruthenate (0.15 g, 0.4 mmol). Stirring was continued for 2 hr. The methylene chloride solution was concentrated and diluted with ether (40 ml). The mixture was filtered through a pad of silica gel (40 g) and the filter pad was  
30 eluted with 2 x 20 ml ether. The combined eluent was washed with 1N HCl and brine, dried over anhydrous sodium sulfate, and evaporated to give 0.79 g of a white solid;

mp 63-64 °C; MS m/e 283 (MH<sup>+</sup>).

**Step 4: 4-oxo-6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazine-2-carbaldehyde**

- 5 To a solution of 1-(2-[[tert-butyl(dimethyl)silyl]oxy]ethyl)-1H-pyrazole-3,5-dicarbaldehyde (1.02 g, 6.07 mmol) in THF (30 ml) was added 6.68 ml of a 1.0 M solution of tetrabutylammonium fluoride in THF at 0 °C. After stirring for 1 hr, the mixture was treated with 10 ml of saturated ammonium chloride solution and extracted with ethyl acetate. The organic solution was washed with brine, dried over
- 10 anhydrous sodium sulfate, filtered through Magnesol and evaporated. The crude gum was washed with hexanes, dried in vacuo, and then dissolved in methylene chloride (20 ml). To this solution was added 4-methylmorpholine-N-oxide (2.89 g, 24 mmol) and molecular sieve 4A (6 g). The mixture was stirred at room temperature for 10 min. and then treated with tetrapropylammonium peruthenate (0.11 g, 0.3 mmol).
- 15 Stirring was continued for 2 hr. The methylene chloride solution was concentrated and diluted with ethyl acetate (40 ml). The mixture was filtered through a pad of silica gel (40 g) and the filter pad was eluted with 2 x 20 ml ethyl acetate. The combined eluent was washed with 1N HCl and brine, dried over anhydrous sodium sulfate, and evaporated to give 0.30 g of a white solid; mp 135-136 °C; MS m/e 167 (MH<sup>+</sup>).

20

**Step 5: 4-nitrobenzyl (5R)-6-[(acetyloxy)(4-oxo-6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate**

- To a solution of MgBr<sub>2</sub> (0.46 g, 2.52 mmol) in acetonitrile (13 ml) under nitrogen was
- 25 added 4-oxo-6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazine-2-carbaldehyde (0.14 g, 0.84 mmol) at room temperature with stirring. A solution of (5R,6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (0.32 g, 0.84 mmole) in THF (13 ml) was then added, and the mixture was cooled to -20 °C. Triethylamine (0.35 ml, 2.52 mmol) was introduced, and the mixture was stirred at -
- 30 20 °C in the dark for 4 hr. It was then treated with acetic anhydride (0.2 ml, 2.0 mmol), and 4-N,N-dimethylaminopyridine (12 mg, 0.1 mmol), and kept at 0 °C for 18 hr. The mixture was concentrated and the residue was dissolved in ethyl acetate.

The ethyl acetate solution was washed with 5% citric acid, saturated sodium bicarbonate solution, and brine, dried over anhydrous sodium sulfate, and evaporated. The crude material was chromatographed with silica gel (EtOAc-CH<sub>2</sub>Cl<sub>2</sub>1/1:5) to give 0.27 g of an off-white solid; mp 107-110 °C; MS m/e 595 (MH<sup>+</sup>).

5    **Step 6: (5R,6Z)-7-oxo-6-[(4-oxo-6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-yl)methylene]-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic Acid**

To a solution of 4-nitrobenzyl (5R)-6-[(acetyloxy)(4-oxo-6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (0.22 g, 0.37 mmol) in THF (15 ml), under nitrogen, was added 15 ml of  
10 a phosphate buffer solution (0.5M, pH 6.5), and 80 mg of 10% Pd/C. The mixture was hydrogenated at 40-50 psi for 3 hr, and then filtered through Celite. The filter pad was washed with THF, and the filtrate was extracted with ethyl acetate. The organic extract was dried over anhydrous magnesium sulfate and evaporated. The residue  
15 was washed with ether to give 0.07 g of a yellow solid; MS m/e 320 (MH<sup>+</sup>); <sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 4.55-4.57 (m, 2H), 4.76-4.80 (m, 2H), 6.50 (s, 1H), 6.63 (s, 1H), 7.58 (s, 1H), 7.76 (s, 1H).

**Example 15**

20    **Preparation of 6-(6,7-Dihydro-4H-thieno[3,2-c]pyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

**Step 1: Preparation of 6,7-Dihydro-4H-thieno[3,2-c]pyran-2-carbaldehyde**

POCl<sub>3</sub> (3.83ml, 50mmol) was added dropwise to ice cooled DMF (3.85ml, 50mmol)  
25 within 3 minutes. DCM (20ml) was added and the bath was removed when the reaction media appeared to be pasty. The reaction was kept at 23°C for 2 hrs. Then it was cooled to 0°C again. 4H-pyran-4-one (5 gram, 50mmol) in 10ml DCM was then added dropwise within 3 minutes. The reaction was kept at 0°C for 2 hrs. Pour the mixture onto ice and sodium acetate solution and extract with DCM (2x200).  
30 The combined organic layers were dried over magnesium sulfate. Filter off the drying agent and concentrate gave 5.0 gram of product. The compound was dissolved in DCM (200ml) and was added 6.0 gram of ethyl 2,6,7-Dihydro-4H-



thieno[3,2-c]thiopyran-2-carbaldehyde-acetate and 10 ml TEA. The mixture was refluxed for 18 hrs. Then it was washed with water and dried over magnesium sulfate. It was then filtered, concentrated and flash chromatographed with 20 ethyl acetate in hexane. The collected material was dissolved in 100ml THF and LAH (150ml, 0.5M in THF) was injected and left at 23oC for 10 minutes. Then it was refluxed for 18 hrs. Quenched at 23oC by adding water and eventually 1N HCl to clear up the mixture. Extract with ethyl acetate (2x200ml) and combined organic layers dried over magnesium sulfate. Filter and concentrate gave 2.3gram product. The crude material was dissolved in DCM (300ml) and manganese dioxide (15 gram was added). The reaction was carried on at 23oC for 0.5 hr. Then 2x15 gram of oxidant was added each half an hour later. The material was then filtered through a pad of celite concentrated. Flash column chromatography gave 1.206gram (14% yield) oil product.

H-NMR:  $\delta$  9.84(s, 1H), 7.41(s, 1H), 4.74 (s, 2H), 4.00 (t, 2H, J=5.6 Hz), 2.96 (t, 2H, J=5.6Hz); MS: 169.1(M+H)

**Step 2: Preparation of 6-(6,7-Dihydro-4H-thieno[3,2-c]pyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

6,7-Dihydro-4H-thieno[3,2-c]pyran-2-carbaldehyde (336mg, 2mmol) was dissolved in 20ml acetonitrile and magnesium bromide (516 mg, 2mmol) was then added under N<sub>2</sub> atmosphere. The mixture was stirred at 23oC for half an hour. 6-Bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (770mg, 2mmol) in 20ml THF was then injected all at once and the mixture was immediately cooled to -20oC/ Triethylamine (1ml) was then injected and the mixture stirred at -20oC for three hrs. Then acetic anhydride (0.4ml) was injected and the mixture was stirred at 0oC for 18 hrs. The reaction media was then diluted with 400ml ethyl acetate and washed with 100 ml 5% citric acid, 100 ml saturated sodium bicarbonate, and 100ml brine. The organic layer was then dried over magnesium sulfate, filtered and concentrated. Flash column chromatography using 20% ethyl acetate in hexane gave 491mg (41%) product. This product was then dissolved in 15ml THF and 15ml aqueous phosphate buffer (pH=6.5). The mixture was then subjected to 45psi hydrogen for one hour with 0.5gram 10% palladium on carbon. Then it was filtered through a pad of celite and concentrated in vacuo to remove

most of the THF. The solution was then cooled to zero degree and basified to pH=8 with 1 N sodium hydroxide. Then it was purified via reverse phase HPLC using 2 liter of water followed by 5% acetonitrile in water. Water was then removed through concentrate in vacuo and 100 mg (38%) of product was collected; MP: >250° C;

- 5 H-NMR:  $\delta$  7.36 (s, 1H), 7.15(s, 1H), 6.55(s, 1H), 6.44(s, 1H), 4.61 (s, 2H), 3.88(m, 2H), 2.86 (m, 2H), 2.27 (m, 2H), 1.43 (t, 3H)  
MS: 320.3(M-H)

#### Example 16

10

#### Preparation of 6-(6,7-Dihydro-4H-thieno[3,2-c]thiopyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid

- 15 Step 1: Preparation of 6,7-Dihydro-4H-thieno[3,2-c]thiopyran-2-carbaldehyde  
POCl<sub>3</sub> (4.02ml, 43mmol) was added dropwise to ice cooled DMF (3.34ml, 43mmol) within 3 minutes. DCM (20ml) was added and the bath was removed when the reaction media appeared to be pasty. The reaction was kept at 23°C for 2 hrs. Then it was cooled to 0°C again. Tetrahydro-thiopyran-4-one (5 gram, 43mmol) in  
20 10ml DCM was then added dropwise within 3 minutes. The reaction was kept at 0°C for 2 hrs. Dilute with DCM (250 ml) and then wash with ice cold 200ml saturated sodium acetate aqueous solution. The organic layer was dried over sodium sulfate. Filter off the drying agent, concentrate and flash column chromatography using 10% ethyl acetate in hexane gave 1.3 gram (8mmol) of product. The compound was  
25 dissolved in DCM (100ml) and was added 1.2ml (11 mmol) of ethyl 2-mercaptoacetate and 1ml TEA. The mixture was refluxed for 18 hrs. Then it was washed with water and dried over magnesium sulfate. Filter, concentrate and flash chromatograph with 20 ethyl acetate in hexane produced 1.1gram (11% yield) of product  
30 H-NMR:  $\delta$  6.68(s, 1H), 4.73 (s, 2H), 3.68(s, 2H), 3.04 (t, 2H, J=7.6 Hz), 2.91 (t, 2H, J=7.6Hz).; MS (EI): 185.99 (M<sup>+</sup>)

The 1.1 gram (4.8mmol) 6,7-Dihydro-4H-thieno[3,2-c]thiopyran-2-carboxylic acid

ethyl ester was dissolved in 100ml THF and LAH (40ml, 0.5M in DMG) was injected and the reaction was left at 23oC for 10 minutes. Then it was refluxed for 18 hrs. Quenched at 23oC with water (10ml). The organic layer decanted and the remaining was washed with 20ml DCM. The combined organic layers dried over sodium sulfate. Filter, concentrate and flash column chromatograph with 10-20% ethyl acetate produced 940mg crude product. This crude material was dissolved in DCM (40ml) and manganese dioxide (2 gram was added). The reaction was carried on at 23oC for half an hour. The material was then filtered through a pad of celite concentrated. Flash column chromatography gave 320mg (36%) product.

5 H-NMR:  $\delta$  9.82(s, 1H), 7.46 (s, 1H), 3.56 (s, 2H), 3.15 (t, 2H, J=7.2 Hz), 2.95 (t, 2H, J=7.2 Hz).; MS (EI): 228.02 (M+)

10

**Step 2: Preparation of 6-(6,7-Dihydro-4H-thieno[3,2-c]thiopyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

15 6,7-Dihydro-4H-thieno[3,2-c]thiopyran-2-carbaldehyde (320mg, 1.72mmol) was dissolved in 17ml acetonitrile and magnesium bromide etherate (450 mg, 1.74mmol) was then added under N<sub>2</sub> atmosphere. The mixture was stirred at 23oC for half an hour. 6-Bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (660mg, 1.72mmol) in 17ml THF was then injected all at once and the mixture was immediately cooled to -20oC/ Triethylamine (1ml) was then injected

20 and the mixture stirred at -20oC for three hrs. Then acetic anhydride (0.4ml) was injected and the mixture was stirred at 0oC for 18 hrs. The reaction media was then diluted with 400ml ethyl acetate and washed with 100 ml 5% citric acid, 100 ml saturated sodium bicarbonate, and 100ml brine. The organic layer was then dried

25 over magnesium sulfate, filtered and concentrated. Flash column chromatography using 20% ethyl acetate in hexane gave 461mg (44%) product. This product was then dissolved in 20ml THF and 20ml aqueous phosphate buffer (pH=6.5). The mixture was then subjected to 40psi hydrogen for one hour and half with 0.5gram 10% palladium on carbon. Then it was filtered through a pad of celite and

30 concentrated in vacuo to remove most of the THF. The solution was then cooled to zero degree and basified to pH=8 with 1 N sodium hydroxide. Then it was purified via reverse phase HPLC using 2 liter of water followed by 5% acetonitrile in water. Water was then removed through concentrate in vacuo and 21 mg (8.6%) of product

was collected.

MP: >250° C

H-NMR: 7.34 (s, 1H), 7.18(s, 1H), 6.59(s, 1H), 6.44(s, 1H), 3.71 (s, 2H), 2.93(s, 2H), 2.50 (s, 2H).; MS: 338.0(M+H)

5

### Example 17

#### Preparation of 6-(5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-c]pyridin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid

10

##### Step 1: Preparation of (5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-c]pyridin-2-yl)-methanol

6,7-Dihydro-4H-thieno[3,2-c]pyridine-2,5-dicarboxylic acid diethyl ester (46 gram, 163mmol) was dissolved in 200ml THF. The solution was injected LAH (1M, THF) 300ml at 23oC. Then it was stirred at 23oC for 18 hrs. The reaction was quenched with 10ml water and dried directly over sodium sulfate. Filter and concentrate yielded 29.3 gram (160mmol, 98%) crude product.

15

H-NMR: 6.55(s, 1H), 4.70 (s, 2H), 3.41 (s, 2H), 2.86 (t, 2H, J=5.6 Hz), 2.73 (t, 2H, J=5.6 Hz), 2.38 (s, 3H); MS: 184.0(M+H)

20

##### Step 2: Preparation of 5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-c]pyridine-2-carbaldehyde

DMSO (1.7ml, 24mmol) in 5ml CH<sub>2</sub>Cl<sub>2</sub> was cooled to -50-60oC. Oxalyl chloride (1ml, 11mmol) in 20ml DCM was then added within 5 minutes at 50oC. The mixture was kept at -50oC for 5 minutes and then 1.67 gram (9mmol) of (5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-c]pyridin-2-yl)-methanol in 20ml DCM was added at 50oC and the mixture was stirred for another 15minutes at 50oC. Triethylamine (7ml ) was then added at -50oC and after 5 minutes the bath was removed and the mixture is naturally warmed up to 23oC. It was washed with 100ml water and extracted with 100ml ethyl acetate. The combined organic layers were dried over magnesium sulfate. Filter. Concentrate and flash column chromatograph using 0-15% methanol in ethyl acetate yielded 736mg (45% yield) product.

25

30

H-NMR: 9.81(s, 1H), 7.42 (s, 1H), 3.56 (s, 2H), 3.00 (t, 2H, J=5.6 Hz), 2.91 (t, 2H,

J=5.6 Hz), 2.51 (s, 3H); MS: 182.1(M+H)

**Step 3: Preparation of 6-(5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-c]pyridin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

5  
2-formyl-6,7-dihydro-4H-thieno[3,2-c]pyridine-5-carboxylic acid ethyl ester (724mg, 4mmol) was dissolved in 40ml acetonitrile and magnesium bromide etherate (1.2 gram, 4.65mmol) was then added under N<sub>2</sub> atmosphere. The mixture was stirred at 23oC for half an hour. 6-Bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-  
10 carboxylic acid 4-nitro-benzyl ester (1.54gram, 4mmol) in 40ml THF was then injected all at once and the mixture was immediately cooled to -20oC. Triethylamine (2ml) was then injected and the mixture stirred at -20oC for 3 hrs. Then acetic anhydride (0.66ml) was injected and the mixture was stirred at 0oC for 48 hrs. The reaction media was then diluted with 500ml ethyl acetate and washed with 50 ml 5%  
15 citric acid, 50 ml saturated sodium bicarbonate, and 50ml brine. Another 300ml ethyl acetate was used to wash each aqueous solution. The combined organic layers were then dried over sodium sulfate. Filter, concentrate, and flash column chromatograph using 20% ethyl acetate in hexane gave 1.56 gram (64% yield) product. This product was then dissolved in 20ml THF and 20ml aqueous phosphate  
20 buffer (pH=6.5). The mixture was then subjected to 40psi hydrogen for two hrs with 0.5gram 10% palladium on carbon. Then it was filtered through a pad of celite and concentrated in vacuo to remove most of the THF. The solution was then cooled to zero degree and basified to pH=8 with 1 N sodium hydroxide. Then it was purified via reverse phase HPLC using 2 liter of water followed by 5% acetonitrile in water.  
25 Water was then removed through concentrate in vacuo and 112 mg (13%) of product was collected.

MP: >250oC

H-NMR:  $\delta$  7.48 (s, 1H), 7.37(s, 1H), 7.21(s, 1H), 7.10(s, 1H), 3.41(s, 2H), 2.88 (s, 2H), 2.68(s, 2H), 2.37(s, 3H); MS: 335.0(M+H)

30

**Example 18**

**Preparation of 2-(2-Carboxy-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-en-6-ylidenemethyl)-6,7-dihydro-4H-thieno[3,2-c]pyridine-5-carboxylic acid ethyl ester**

2-Formyl-6,7-dihydro-4H-thieno[3,2-c]pyridine-5-carboxylic acid ethyl ester (480mg, 2mmol) was dissolved in 20ml acetonitrile and magnesium bromide etherate (516mg, 2mmol) was then added under N<sub>2</sub> atmosphere. The mixture was stirred at 23°C for half an hour. 6-Bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid  
5 4-nitro-benzyl ester (770mg, 2mmol) in 20ml THF was then injected all at once and the mixture was immediately cooled to -20°C. Triethylamine (1ml) was then injected and the mixture stirred at -20°C for 3 hrs. Then acetic anhydride (0.4ml) was injected and the mixture was stirred at 0°C for 48 hrs. The reaction media was then diluted with 200ml ethyl acetate and washed sequentially with 50 ml 5% citric acid,  
10 50 ml saturated sodium bicarbonate, and 50ml brine. The organic layer was then dried over sodium sulfate. Filter, concentrate, and flash column chromatograph using 20% ethyl acetate in hexane gave 690mg (50%, yield) product. A fraction of this product (456mg, 0.69mmol) was then dissolved in 15ml THF and 15ml aqueous phosphate buffer (pH=6.5). The mixture was then subjected to 40psi hydrogen for  
15 two hrs with 0.5gram 10% palladium on carbon. Then it was filtered through a pad of celite and concentrated in vacuo to remove most of the THF. The solution was then cooled to zero degree and basified to pH=8 with 1 N sodium hydroxide. Then it was purified via reverse phase HPLC using 2 liter of water followed by 5% acetonitrile in water. Water was then removed through concentrate in vacuo and 18 mg (5%) of  
20 product was collected.

MP: >250°C

H-NMR: 7.35 (s, 1H), 7.24 (s, 1H), 6.61 (s, 1H), 6.45(s, 1H), 4.48 (s, 2H), 4.08 (quartet, 2H, J=7.2Hz), 3.68 (m, 2H), 2.87(m, 2H), 1.20 (t, 3H, J=7.2Hz); MS: 393.0(M+H)

25

#### Example 19

#### Preparation of 7-Oxo-6-(6,7,8,9-tetrahydro-5H-imidazo[1,2-a]azepin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid

30

#### Step 1: Preparation of 6,7,8,9-Tetrahydro-5H-imidazo[1,2-a]azepine-2-carbaldehyde

Thiocaprolactam (6.45 gram, 50mmol) was dissolved in 400ml CH<sub>2</sub>Cl<sub>2</sub> and methyl

iodide (16ml, 5eq) was next added. The mixture was stirred under nitrogen for 18 hrs. Then it was treated with 100ml potassium carbonate (50%, aq.). The organic layer was then dried over magnesium sulfate. After filtration and concentration 7.3 gram of material was obtained. This material was dissolved 300ml ethanol and 2.83  
5 gram of ammonium chloride was added. The mixture was refluxed for 1 hr. Then the solvent was removed in vacuo. Half of the material was added 200ml ethanol and then followed by addition of 1.35gram (25mmol) sodium methoxide and 4.8gram (25mmol) 2-Bromo-3-isopropoxy-propenal and the mixture was stirred at 23oC for 2 hrs. Then the solvent was removed and 200ml chloroform was added along with  
10 10ml triethyl amine. The mixture was refluxed for 2 hrs and then cooled to 23oC. The reaction media was partitioned between 300ml DCM and 2x150 potassium carbonate (50%). The organic layer was dried over magnesium sulfate. After filtration and concentration 2.1gram of oil product was obtained.  
H-NMR: 9.62 (s, 1H), 7.60 (s, 1H), 6.61 (s, 1H), 6.45(s, 1H), 4.58 (s, 2H), 2.96 (2m,  
15 H), 1.90(m, 2H), 1.72 (m, 2H); MS: 164.9(M+H)

**Step 2: Preparation of 7-Oxo-6-(6,7,8,9-tetrahydro-5H-imidazo[1,2-a]azepin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

6,7,8,9-Tetrahydro-5H-imidazo[1,2-a]azepine-2-carbaldehyde (1.312gram, 8mmol)  
20 was dissolved in 80ml acetonitrile and magnesium bromide etherate (2.94gram, 8mmol) was then added under N<sub>2</sub> atmosphere. The mixture was stirred at 23oC for half an hour. 6-Bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (1.155gram, 3mmol) in 60ml THF was then injected all at once and the mixture was immediately cooled to -20oC. Triethylamine (4ml) was then  
25 injected and the mixture stirred at -20oC for 4 hrs. Then acetic anhydride (1ml) was injected and the mixture was stirred at 0oC for 20 hrs. The reaction media was then diluted with 500ml ethyl acetate and washed with 100ml 5% citric acid, 100 ml saturated sodium bicarbonate, and 100ml brine. The organic layer was then dried over sodium sulfate. Filter, concentrate, and flash column chromatograph using  
30 20% ethyl acetate in hexane gave 800mg product. This product was then dissolved in 20ml THF and 20ml aqueous phosphate buffer (pH=6.5). The mixture was then subjected to 40psi hydrogen for 1 hr with 0.5gram 10% palladium on carbon. Then it was filtered through a pad of celite and concentrated in vacuo to remove most of the

THF. The solution was then cooled to zero degree and basified to pH=8 with 1 N sodium hydroxide. Then it was purified via reverse phase HPLC using 2 liter of water followed by 5% acetonitrile in water. Water was then removed through concentrate in vacuo and 131 mg (31%) of product was collected.

5 MP: >250° C

H-NMR:  $\delta$  7.78 (s, 1H), 7.02 (s, 1H), 6.94 (s, 1H), 6.36 (s, 1H), 3.92(m, 2H), 2.80 (m, 2H), 1.78 (m, 2H), 1.61(m, 2H), 1.54(m, 2H); MS: 318.2(M+H).

### 10 Example 20

#### Preparation of (5R),(6Z)-6-(7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

#### 15 Step 1: 7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester

Et<sub>3</sub>N (6.27 mL), PhCHO (4.92 mL) were added successively to the EtOH (81 mL) solution of 5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester, hydrochloride (9.47 g) at room temperature and stirred for 3 h under a nitrogen atmosphere. Then NaBH<sub>3</sub>CN (2.97 g) was added to the reaction mixture and stirred for 19 h. The mixture was filtered through a pad of Celite and diluted with CH<sub>2</sub>Cl<sub>2</sub> and washed with 50% K<sub>2</sub>CO<sub>3</sub> aq. The organic layer was dried (K<sub>2</sub>CO<sub>3</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with CHCl<sub>3</sub> - acetone (1/0 ~ 9/1) and CHCl<sub>3</sub> - MeOH (19/1 ~ 9/1). The titled compound was obtained as pale yellow crystals (4.16 g, 36%).

<sup>1</sup>H NMR(CDCl<sub>3</sub>)  $\delta$  1.36(t, 3H, J = 7.1 Hz), 2.87(t, 2H, J = 5.2 Hz), 3.71(s, 2H), 3.75(s, 2H), 4.01(m, 2H), 4.34(q, 2H, J = 7.1 Hz), 7.25-7.34(m, 5H), 7.51(s, 1H).

#### 30 Step 2: 7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carbaldehyde

1.01 M solution of DIBAL in toluene (1 mL + 0.2 mL + 0.3 mL) was added to the dry CH<sub>2</sub>Cl<sub>2</sub> (5 mL) solution of 7-benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carboxylic acid ethyl ester (283 mg) under a nitrogen atmosphere at -78 °C and



stirred for 1.5 h. The mixture was quenched with 1M HCl (5 mL). The reaction mixture was filtered through a pad of Celite. The filtrate was washed with 50% K<sub>2</sub>CO<sub>3</sub> aq. and the aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub>. The combined organic layer was dried (K<sub>2</sub>CO<sub>3</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with CHCl<sub>3</sub> - acetone (9/1 ~ 4/1) and CHCl<sub>3</sub> - MeOH (19/1). The titled compound was obtained as colorless crystals (148 mg, 61%).

<sup>1</sup>H NMR(CDCl<sub>3</sub>) δ 2.90(t, 2H, J = 5.5 Hz), 3.74(s, 2H), 3.76(s, 2H), 4.06(t, 2H, J = 5.5 Hz), 7.28 ~ 7.35(m, 5H), 7.53(s, 1H), 9.80(s, 1H).

**Step 3: (5R, 6RS)-6-[(RS)-Acetoxy(7-benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (diastereo mixture)**

7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazine-2-carbaldehyde (139 mg) was added to the dry acetonitrile (8.7 mL) solution of anhydrous MgBr<sub>2</sub> (325 mg) under a nitrogen atmosphere at room temperature. The dry THF solution (8.7 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (223 mg) was added to the mixture, cooled to -20 °C, and Et<sub>3</sub>N (0.24 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 5 h at -20 °C and treated with acetic anhydride (0.11 mL) and DMAP (7 mg) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, water and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (3/1 ~ 1/1). The titled compound was obtained as two diastereo mixture (80/20, purple amorphous solid, 233 mg, 61%).

<sup>1</sup>H NMR(CDCl<sub>3</sub>) δ 1.99(s, 0.8x3H), 2.23(s, 0.2x3H), 2.83 ~ 2.89(m, 2H), 3.68(d, 2H, J = 4.9 Hz), 3.71(s, 2H), 3.94 ~ 4.13(m, 2H), 5.27(d, 1H, J = 13.6 Hz), 5.41(d, 0.2x1H, J = 13.6 Hz), 5.45(d, 0.8x1H, J = 13.6 Hz), 6.05(s, 0.2x1H), 6.28(s, 0.8x1H), 6.31(s, 0.8x1H), 6.790(s, 0.2x1H), 6.793(s, 0.2x1H), 7.01(s, 0.8x1H), 7.27 ~ 7.36(m, 5H), 7.42(s, 0.2x1H), 7.46(s, 0.8x1H), 7.61(d, 2H, J = 8.6 Hz), 8.22(d, 2H, J

= 8.6 Hz).

**Step 4: (5R),(6Z)-6-(7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid,**

**5 sodium salt**

(5R, 6RS)-6-[(RS)-Acetoxy(7-benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (1.27 g) was dissolved in THF (55 mL) and acetonitrile (25 mL). Freshly activated Zn dust (5.08 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 80 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction mixture was filtered through a pad of Celite. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was cooled to 3 °C and 1 M NaOH was added to adjust pH to 8.0. The mixture was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (79 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN(1/0 ~ 4/1). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (390 mg, 49%, pH 7.7).

Mp 180 °C (dec); <sup>1</sup>H NMR(D<sub>2</sub>O) δ 2.84 ~ 2.95(m, 2H), 3.61(d, 2H, J = 7.2 Hz), 3.67(s, 2H), 3.96(t, 2H, J = 5.7 Hz), 6.43(s, 1H), 6.89(s, 1H), 6.93(s, 1H), 7.28 ~ 7.37(m, 6H).

**Example 21**

**Preparation of (5R,6Z)-7-oxo-6-[[5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:**

**Step 1: 2-Formyl [5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridine:**

To a stirred solution of 2-(formyl)-6,7-dihydrothieno[3,2-c]-5(4H)-pyridine (1.05 g, 5.2 mmol) in DMF (20 ml), 3-picolyl chloride hydrochloride (0.852 g, 5.2 mmol) and N,N-diisopropylethylamine (10 ml, excess) was added at room temperature. The reaction mixture was stirred for 24 hrs and quenched with water. The reaction mixture was extracted with chloroform; washed well with water and dried over anhydrous MgSO<sub>4</sub>. It was filtered and concentrated. The product was purified by SiO<sub>2</sub> column chromatography by eluting it with ethylacetate. Pale yellow semi-solid. Yield: 800 mg, 59%; M+H 259.

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**Step 2: 4-Nitrobenzy-6-[(acetyloxy)[5(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate:**

2-Formyl [5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno][3,2-c]pyridine (516 mg, 2.0 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (772 mg, 2.0 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous MgBr<sub>2</sub>·O(Et)<sub>2</sub> (390 mg, 1.5 mmol) under an argon atmosphere at room temperature. After cooling to -20 °C, Et<sub>3</sub>N (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at -20 °C and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 700 mg, 51%; M+H 685 and 687.

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**Step-3: (5R,6Z)-6-[(5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-**

**2-yl)methylene}-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:**

4-Nitrobenzyl-6-[(acetyloxy)[5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (686 mg, 1.0 mmol) was dissolved in THF (20 mL) and acetonitrile (10 mL). Freshly activated Zn dust (5.2 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 28 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction mixture was filtered, cooled to 3 °C, and 0.1 M NaOH was added to adjust pH to 8.5. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C to give yellow precipitate. The product was purified by HP21 resin reverse phase column chromatography. Initially the column was eluted with deionized water (2 lits) and latter with 10% CAN: Water. The fractions containing the product were collected and concentrated at reduced pressure at room temperature. The yellow solid was washed with acetone and filtered. Dried. Yield: 50 mg, 12%; as yellow crystals; mp. 134-136°C; (M+H) 412 .

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 2.8 (m, 2H), 2.92 (bm, 2H), 3.6 (m, 2H), 3.86 (s, 2H), 6.3 (s, 1H), 6.41 (s, 1H), 7.17 (s, 1H), 7.29 (s, 1H), 7.35 (m, 1H), 7.7 (m, 1H), 8.48 (d, 1H), 8.54 (s, 1H).

**Example 22**

**Preparation of (5R,6Z)-7-oxo-6-[5-(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:**

**Step 1: 2-Formyl [5-(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridine:**

To a stirred solution of 2-(formyl)-6,7-dihydrothieno[3,2-c]-5(4H)-pyridine (606 mg, 3.0 mmol) in DMF (20 ml), nicotinoyl chloride hydrochloride (531 mg, 3.0 mmol) and N,N-diisopropylethylamine (10 ml, excess) was added at room temperature. The reaction mixture was stirred for 24 hrs and quenched with water. The reaction

mixture was extracted with chloroform; washed well with water and dried over anhydrous  $\text{MgSO}_4$ . It was filtered and concentrated. The product was purified by  $\text{SiO}_2$  column chromatography by eluting it with ethylacetate. Pale yellow semi-solid. Yield: 600mg , 73%; M+H 273.

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**Step 2: 4-Nitrobenzy-6-[(acetyloxy)[5(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)carbonyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate:**

2-Formyl [5-(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridine (400 mg, 1.4 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (772 mg, 2.0 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous  $\text{MgBr}_2 \cdot \text{O}(\text{Et})_2$  (619 mg, 2.4 mmol) under an argon atmosphere at room temperature. After cooling to  $-20^\circ\text{C}$ ,  $\text{Et}_3\text{N}$  (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at  $-20^\circ\text{C}$  and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 15 h at  $0^\circ\text{C}$ . The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried ( $\text{MgSO}_4$ ) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 300 mg, 30%; M.pt.  $71^\circ\text{C}$ ; M+H 701.

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**Step-3: (5R,6Z)-6-[[5-(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt:**

4-Nitrobenzy-6-[(acetyloxy)[5(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (800 mg, 1.14 mmol) was dissolved in THF (20 mL) and acetonitrile (10 mL). Freshly activated Zn dust (5.2 g) was added rapidly with 0.5 M phosphate

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buffer (pH 6.5, 28 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 h at room temperature. The reaction mixture was filtered, cooled to 3 °C, and 0.1 M NaOH was added to adjust pH to 8.5. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C to give yellow precipitate. The product was purified by HP21 resin reverse phase column chromatography. Initially the column was eluted with deionized water (2 lits) and latter with 10% CAN: Water. The fractions containing the product were collected and concentrated at reduced pressure at room temperature. The yellow solid was washed with acetone and filtered. Dried. Yield: 50 mg, 12%; as yellow crystals; mp. 195 °C; (M+H) 426.

### Example 23

#### Preparation of (5R,6Z)-7-oxo-6-[5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:

##### Step 1: 2-Formyl [5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridine:

To a stirred solution of 2-(formyl)-6,7-dihydrothieno[3,2-c]-5(4H)-pyridine (0.41 mg, 2 mmol) in DMF ( 20 ml) , phenyl acetyl chloride (0.35 mg, 2.2 mmol) and N,N-diisopropylethylamine (10 ml, excess) was added at room temperature. The reaction mixture was stirred for 24 hrs and quenched with water. The reaction mixture was extracted with chloroform; washed well with water and dried over anhydrous MgSO<sub>4</sub>. It was filtered and concentrated. The product was purified by SiO<sub>2</sub> column chromatography by eluting it with ethylacetate. White solid. Yield: 510 mg , 89%; M+H 286.

##### Step 2: 4-Nitrobenzy-6-[5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate:

2-Formyl [5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridine (340 mg, 1.2

mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (390 mg, 1.0 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous  $\text{MgBr}_2 \cdot \text{O}(\text{Et})_2$  (310 mg, 1.2 mmol) under an argon atmosphere at room temperature. After  
5 cooling to  $-20^\circ\text{C}$ ,  $\text{Et}_3\text{N}$  (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at  $-20^\circ\text{C}$  and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 15 h at  $0^\circ\text{C}$ . The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium  
10 hydrogen carbonate, and brine. The organic layer was dried ( $\text{MgSO}_4$ ) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of  
15 diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 360 mg, 50%; M+H 713.

**Step-3: (5R,6Z)-6-{[5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)]methylene}-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid:**

20 4-Nitrobenzy-6-[(acetyloxy)[5(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (300 mg, 0.4 mmol) was dissolved in THF (50 mL) and 0.5 M phosphate buffer (pH 6.5, 28 mL). This was hydrogenated at 40 psi pressure, in the presence of 10% Pd/C (80 mg) for 2 hrs. at the end, reaction mixture was filtered through a pad of celite and  
25 concentrated. The separated yellow solid was dissolved in ethyl acetate and washed well with water. The organic layer was dried and concentrated. The separated yellow solid was triturated with diethyl ether and filtered. The yellow solid was washed well with diethyl ether and it was found to be 95% pure compound. Yield: 160 mg, 91%; Yellow solid; mp.  $166-169^\circ\text{C}$ ; (M+H) 439 .

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**Example 24**

**Preparation of (5R),(6Z)-6-(5,5-Dioxo-4,5,6,7-tetrahydro-5 $\lambda^6$ -pyrazolo[5,1-c][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

**Step 1: 5,5-Dioxo-4,5,6,7-tetrahydro-5 $\lambda^6$ -pyrazolo[5,1-c][1,4]thiazine-2-carbaldehyde**

*m*-Chloroperbenzoic acid (cont. 69%) (6.36 g) was added to the CH<sub>2</sub>Cl<sub>2</sub> (111 mL) solution of 6,7-dihydro-4*H*-pyrazolo[5,1-c][1,4]thiazine-2-carbaldehyde (1.86 g) at 0 °C. The reaction mixture was stirred for 0.5 h at the same temperature and stirred for 18 h at room temperature. The reaction mixture was concentrated under reduced pressure. The residue was triturated with 10 mL of THF and filtered to obtain crystals. The filtrate was concentrated under reduced pressure. The residue was triturated with 5 mL of THF and filtered to obtain crystals. The combined crystals were dried under reduced pressure to give the titled compound as colorless crystals (1.96 g, 89%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  3.60 (t, 2H, *J* = 6.1 Hz), 4.47 (s, 2H), 4.87 (t, 2H, *J* = 6.1 Hz), 6.71 (s, 1H), 9.94 (s, 1H).

**Step 2: (5R, 6RS)-6-[(RS)-Acetoxy-(5,5-dioxo-4,5,6,7-tetrahydro-5 $\lambda^6$ -pyrazolo[5,1-c][1,4]thiazin-2-yl)-methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester**

5,5-Dioxo-4,5,6,7-tetrahydro-5 $\lambda^6$ -pyrazolo[5,1-c][1,4]thiazine-2-carbaldehyde (1.95 g) was added to the dry acetonitrile (112 mL) solution of anhydrous MgBr<sub>2</sub> (cont. 98%) (5.48 g) under a nitrogen atmosphere at room temperature. The dry THF solution (112 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (cont. 96.5%) (3.88 g) was added to the mixture, cooled to -20 °C, and Et<sub>3</sub>N (cont. 99%) (3.79 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with acetic anhydride (cont. 97%) (3.79 mL) and DMAP (cont. 99%) (120 mg) in one portion. The reaction mixture was warmed to 0



°C and stirred for 16 h at 0 °C. To the reaction mixture was added acetic anhydride (cont. 97%) (0.95 mL) and DMAP (cont. 99%) (120 mg) in one portion. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate and brine. The organic layer was dried

5 (MgSO<sub>4</sub>), followed by concentration under reduced pressure. The residue was purified with a silica-gel column chromatography (CHCl<sub>3</sub> : acetone = 19 : 1 – 4 : 1) to give the titled compound as a pale brown amorphous solid (diastereo-mixture (8 : 2), 1.35 g, 22%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.07 (s, 3H x 0.2), 2.25 (s, 3H x 0.8), 3.45 – 3.60 (m, 2H),  
10 4.39 (d, 1H, *J* = 17.0 Hz), 4.44 (d, 1H, *J* = 17.0 Hz), 4.65 – 4.78 (m, 2H), 5.28 (d, 1H, *J* = 13.5 Hz), 5.43 (d, 1H x 0.8, *J* = 13.5 Hz), 5.44 (d, 1H x 0.2, *J* = 13.5 Hz), 6.05 (s, 1H x 0.8), 6.20 (s, 1H x 0.8), 6.22 (s, 1H x 0.2H), 6.38 (s, 1H x 0.2), 6.39 (s, 1H x 0.2), 6.79 (s, 1H x 0.8), 7.42 (s, 1H x 0.8), 7.44 (s, 1H x 0.2), 7.60 (d, 2H, *J* = 8.7 Hz), 8.24 (d, 2H, *J* = 8.7 Hz).

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**Step 3: (5*R*),(6*Z*)-6-(5,5-Dioxo-4,5,6,7-tetrahydro-5λ<sup>6</sup>-pyrazolo[5,1-*c*][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

(5*R*, 6*RS*)-6-[(*RS*)-Acetoxy-(5,5-dioxo-4,5,6,7-tetrahydro-5λ<sup>6</sup>-pyrazolo[5,1-  
20 *c*][1,4]thiazin-2-yl)-methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (1.33 g) was dissolved in THF (19 mL) and acetonitrile (9 mL). Freshly activated Zn dust (5.32 g) was added rapidly with 0.5 *M* phosphate buffer (pH 6.5, 27 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room  
25 temperature. The insoluble material was filtered off and was washed with H<sub>2</sub>O (27 mL). The filtrate was added H<sub>2</sub>O (27 mL) and washed with ethyl acetate (27 mL) and the aqueous layer was cooled to 3 °C and 1 *M* HCl was added to adjust pH to 2.5. The mixture was stirred for 1 d at the same temperature and added H<sub>2</sub>O (55 mL), then stirred for 4 d at the same temperature. The mixture was stirred for 10 h  
30 at room temperature. The resultant mixture was cooled to 3 °C and 1 *M* NaOH was added to adjust pH to 8. The mixture was concentrated under high vacuum at 35 °C. The concentrate was treated to Diaion HP-21 (80 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O –

MeCN (1/0 – 9/1). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (306 mg, 38%, pH 7.4).

Mp 180 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 3.83 (t, 2H, J = 6.1 Hz), 4.68 (s, 2H), 4.72 (t, 2H, J = 6.1 Hz), 6.37 (s, 1H), 6.40 (s, 1H), 6.95 (s, 1H), 6.98 (s, 1H).

### Example 25

#### Preparation of (5R),(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Piperazine-2-carboxylic acid, dihydrochloride:

The titled compound was prepared in the same way of M. T. Wu and co-workers (*Bioorg. Med. Chem. Lett.* 1993, 3, 2023-2028).

##### Step 1: Piperazine-1,3-dicarboxylic acid 1-(4-nitrobenzyl) ester

CuCO<sub>3</sub>·Cu(OH)<sub>2</sub>·H<sub>2</sub>O (15.8 g) was added to the H<sub>2</sub>O (275 mL) solution of piperazine-2-carboxylic acid, dihydrochloride (22.3 g), then the mixture was refluxed and stirred for 10 min. The insoluble material was filtered off and was washed with hot H<sub>2</sub>O (165 mL). The filtrate was cooled to room temperature, and NaHCO<sub>3</sub> (9.2 g) and 1,4-dioxane (220 mL) was added to the dark blue solution. The mixture was cooled to 0 °C and NaHCO<sub>3</sub> (18.5 g) and 50% solution of 4-nitrobenzyl chloroformate in 1,4-dioxane (61.7 g) was added to the mixture for 0.5 h. After stirring for additional 1.5 h at 0 °C, the precipitate was filtered and washed with cold H<sub>2</sub>O (140 mL), EtOH (100 mL), acetone (200 mL) and Et<sub>2</sub>O (100 mL), then it was allowed to dry under reduced pressure to obtain the pale blue crystals. The crystals were added to the 1 mol/L HCl (330 mL) solution of EDTA·2Na (20.5 g) for 30 min, and stirred for 2 h at room temperature. The suspension was filtered and the filtered material was diluted with EtOH – H<sub>2</sub>O (7 : 3, 550 mL) and refluxed for 10 min. The reaction mixture was filtered to obtain the colorless crystals. The recrystallization from the filtrate was carried out 3 times to obtain additional crystals. The combined crystals were dried under reduced pressure to obtain the titled compound (26.25 g, 77%) as colorless crystals.

<sup>1</sup>H NMR (D<sub>2</sub>O) δ 2.54 – 2.61 (m, 1H), 2.89 (dt, 2H, J = 12.7, 3.4 Hz), 2.97

(br, 1H), 3.13 (br, 1H), 3.62 – 4.04 (m, 2H), 5.16 (s, 2H), 7.49 (d, 2H,  $J = 8.6$  Hz), 8.14 (d, 2H,  $J = 8.6$  Hz).

**Step 2: 5-(4-Nitrobenzyloxycarbonyl)-3-oxo-3a,4,6,7-tetrahydro-3H-2-oxa-1,5-diaza-7a-azoniainden-3a-ide**

The H<sub>2</sub>O (300 mL) solution of NaNO<sub>2</sub> (cont. 98.5 %) (6.66 g) was added to the acetic acid (864 mL) solution of piperazine-1,3-dicarboxylic acid 1-(4-nitrobenzyl) ester (26.72 g) under a nitrogen atmosphere at 0 °C for 0.5 h and stirred for 1 h. In addition, the H<sub>2</sub>O (132 mL) solution of NaNO<sub>2</sub> (cont. 98.5 %) (2.41 g) was added to the solution at 0 °C for 0.5 h and stirred for 1 h. The solution was concentrated under reduced pressure and H<sub>2</sub>O (500 mL) was added to the residue. The solution was extracted with AcOEt (5 times) and organic layer was washed with brine. The mixture was dried over MgSO<sub>4</sub>, filtered and concentrated under reduced pressure to afford crude 4-nitrosopiperazine-1,3-dicarboxylic acid 1-(4-nitrobenzyl) ester as pale brown amorphous (27.83 g (gross), 25.77 g (net), 88.2%).

The THF (10 mL) solution of trifluoroacetic anhydride (24.0 g) was added to the THF (371 mL) solution of crude 4-nitrosopiperazine-1,3-dicarboxylic acid 1-(4-nitrobenzyl) ester under a nitrogen atmosphere at 0 °C for 15 min. The solution was stirred for 1.5 h at 0 °C and for 1h at room temperature. The THF (5 mL) solution of trifluoroacetic anhydride (8.0 g) was added to the solution for 5 min and stirred for 20 h at room temperature. To the solution was added trifluoroacetic anhydride (8.0 g) for 5 min and the solution was stirred for 4h. The precipitate was filtered and washed with THF and Et<sub>2</sub>O. The filtrate was concentrated under reduced pressure. The residue was triturated with THF, filtered and washed with Et<sub>2</sub>O. These materials were combined and dried under reduced pressure to afford the titled compound as colorless crystals (22.3 g, 91%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  4.06 (t, 2H,  $J = 5.4$  Hz), 4.37 (t, 2H,  $J = 5.4$  Hz), 4.63 (s, 2H), 5.30 (s, 2H), 7.54 (d, 2H,  $J = 8.7$  Hz), 8.25 (d, 2H,  $J = 8.7$  Hz).

**Step 3: 6,7-Dihydro-4H-pyrazolo[1,5-a]pyrazine-2,5-dicarboxylic acid 2-ethyl ester 5-(4-nitrobenzyl) ester**

Ethyl propiolate (cont. 99%)(8.28 g) was added to the *o*-xylene (348 mL) solution of 5-(4-nitrobenzyloxycarbonyl)-3-oxo-3a,4,6,7-tetrahydro-3H-2-oxa-1,5-

diaza-7a-azoniainden-3a-ide (22.3 g) under a nitrogen atmosphere and refluxed for 16 h. The solution was concentrated under reduced pressure, followed by silica-gel column chromatography 3 times (*n*-hexane /AcOEt = 2/1 – 1/3). The titled compound was obtained as pale yellow crystals (16.78 g, 64%). Besides, 6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-3,5-dicarboxylic acid 3-ethyl ester 5-(4-nitrobenzyl) ester was obtained as pale yellow crystals (6.18 g, 24%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.39 (t, 3H, *J* = 7.1 Hz), 4.01 (t, 2H, *J* = 5.5 Hz), 4.31 (t, 2H, *J* = 5.5 Hz), 4.40 (q, 2H, *J* = 7.1 Hz), 4.79 (s, 2H), 5.29 (s, 2H), 6.64 (s, 1H), 7.54 (d, 2H, *J* = 8.6 Hz), 8.24 (d, 2H, *J* = 8.6 Hz).

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**Step 4: 2-Hydroxymethyl-6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-5-carboxylic acid 4-nitrobenzyl ester**

LiBH<sub>4</sub> (640 mg) and MeOH (1.2mL) was added to the THF (267 mL) solution of 6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-2,5-dicarboxylic acid 2-ethyl ester 5-(4-nitrobenzyl) ester (10 g) under a nitrogen atmosphere at room temperature and stirred for 3 h at 40 °C. Additional LiBH<sub>4</sub> (523 mg) and MeOH (1.0 mL) was added to the solution and stirred for 1 h at 40 °C and 1 h at 50 °C. The mixture was acidified with 3 mol/L HCl to pH 2 and stirred for 1 h at room temperature, then solid K<sub>2</sub>CO<sub>3</sub> was added to the solution to adjust pH to 8. The insoluble material was filtered off and the filtrate was extracted with AcOEt. The organic layer was dried (K<sub>2</sub>CO<sub>3</sub>), and concentrated under reduced pressure. The residue was purified with silica gel column chromatography (CHCl<sub>3</sub> / MeOH =49/1 - 19/1) to afford titled compound as pale yellow crystals (8.44 g, 95%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.69 (br, 1H), 3.98 (t, 2H, *J* = 5.5 Hz), 4.19 (t, 2H, *J* = 5.5 Hz), 4.65 (s, 2H), 4.75 (s, 2H), 5.28 (s, 2H), 6.08 (s, 1H), 7.53 (d, 2H, *J* = 8.7 Hz), 8.24 (d, 2H, *J* = 8.7 Hz).

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**Step 5: 2-Formyl-6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-5-carboxylic acid 4-nitrobenzyl ester**

MnO<sub>2</sub> (activated) (84.2 g) was added to the CHCl<sub>3</sub>-MeOH (95 : 5, 253 mL) solution of 2-hydroxymethyl-6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-5-carboxylic acid 4-nitrobenzyl ester (8.42 g), and the mixture was refluxed for 1 h under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. Silica-gel

30

(20 g) was added to the filtrate and the solvent was removed under reduced pressure to give the silica-gel coating with crude reactant. The above silica-gel was adsorbed to silica-gel column chromatography and the column was eluted with  $\text{CHCl}_3$  - MeOH (49/1 to 19/1). The titled compound was obtained as yellow crystals

5 (2.82 g, 34%).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  4.05 (t, 2H,  $J = 5.5$  Hz), 4.32 (t, 2H,  $J = 5.5$  Hz), 4.81 (s, 2H), 5.29 (s, 2H), 6.62 (s, 1H), 7.54 (d, 2H,  $J = 8.7$  Hz), 8.24 (d, 2H,  $J = 8.7$  Hz), 9.93 (s, 1H).

10 **Step 6: 2-[(*RS*)-Acetoxy-[(*5R*, *6RS*)-6-bromo-2-(4-nitrobenzyloxycarbonyl)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-en-6-yl]-methyl]-6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-5-carboxylic acid 4-nitrobenzyl ester**

2-Formyl-6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-5-carboxylic acid 4-nitrobenzyl ester (2.71 g) was added to the dry acetonitrile (164 mL) solution of anhydrous  $\text{MgBr}_2$  (cont. 98%) (6.17 g) under a nitrogen atmosphere at room temperature. The dry THF solution (164 mL) of (*5R*, *6S*)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (cont. 96.5%) (3.27 g) was added to the mixture, cooled to  $-20^\circ\text{C}$ , and  $\text{Et}_3\text{N}$  (cont. 99%) (9.24 mL) was added in one portion. The reaction vessel was covered with foil to exclude light.

20 The reaction mixture was stirred for 1.5 h at  $-20^\circ\text{C}$  and treated with acetic anhydride (cont. 97%) (3.19 mL) and DMAP (cont. 99%) (203 mg) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 1 h at  $0^\circ\text{C}$ . Acetic anhydride (3.19 mL) was added to the solution and stirred for 15 h at  $0^\circ\text{C}$ . The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, water and brine. The organic layer was dried ( $\text{MgSO}_4$ ), followed by concentration under reduced pressure. The residue was purified with silica-gel column chromatography three times (*n*-hexane - AcOEt (1/1 to 2/3),  $\text{CHCl}_3$  - acetone (29/1 to 19/1) and  $\text{CHCl}_3$  - acetone (29/1)). The titled compound was obtained as yellow amorphous (diastereo-mixture (64 : 36), 3.30 g, 53%).

30  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  2.06 (s, 3H x 0.36), 2.26 (s, 3H x 0.64), 3.95 - 4.04 (m, 2H), 4.18 (s, 2H), 4.73 (d, 1H,  $J = 18.2$  Hz), 4.78 (d, 1H,  $J = 18.2$  Hz), 5.28 (d, 1H,  $J = 13.5$  Hz), 5.28 (s, 2H), 5.43 (d, 1H x 0.64,  $J = 13.5$  Hz), 5.44 (d, 1H x 0.36), 6.06 (s, 1H x 0.64), 6.08 (s, 1H x 0.64), 6.24 (s, 1H x 0.36), 6.27 (s, 1H x 0.36), 6.41 (s,

1H x 0.36), 6.79 (s, 1H x 0.64), 7.42 (s, 1H x 0.64), 7.44 (s, 1H x 0.36), 7.53 (d, 2H,  $J = 8.6$  Hz), 7.60 (d, 2H,  $J = 8.8$  Hz), 8.24 (d, 2H,  $J = 8.8$  Hz), 8.24 (d, 2H,  $J = 8.6$  Hz).

**Step 7: (5R),(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-**

**ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

To the THF (43 mL) and acetonitrile (20 mL) solution of 2-((*RS*)-acetoxy-[(*5R,6RS*)-6-bromo-2-(4-nitrobenzyloxycarbonyl)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-en-6-yl]-methyl)-6,7-dihydro-4*H*-pyrazolo[1,5-*a*]pyrazine-5-carboxylic acid 4-nitrobenzyl ester was added Zn dust (12.36 g) rapidly with 0.5 *M* phosphate buffer (pH 6.5, 63 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The insoluble material was filtered off and was washed with H<sub>2</sub>O (63 mL). The filtrate was washed with ethyl acetate (63 mL) and the aqueous layer was cooled to 3 °C and 1 *M* HCl was added to adjust pH to 2.5. The mixture was stirred for 4 h at the same temperature and added H<sub>2</sub>O (63 mL) and 1 *M* HCl to adjust pH to 2.5, then stirred for 17 h at the same temperature. To the mixture was added 1 *M* NaOH to adjust pH to 8. The mixture was concentrated under high vacuum at 35 °C. The concentrate was treated to Diaion HP-21 (124 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1/0 – 95/5). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (288 mg, 22%, pH 8.8).

Mp 160 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O)  $\delta$  2.94(t, 2H,  $J = 5.6$  Hz), 3.67 (d, 1H,  $J = 17.2$  Hz), 3.70 (d, 1H,  $J = 17.2$  Hz), 3.82 (t, 2H,  $J = 5.6$  Hz), 5.84 (s, 1H), 6.03 (s, 1H), 6.65 (s, 1H), 6.67 (s, 1H).

**Example 26**

**Preparation of (5R)(6Z)-6-(5,5-Dimethyl-4*H*-1,6a-diazapentalen-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt 5,5-Dimethyl-2-piperidone**

5-5-Dimethyl-2-piperadinone was prepared in the method of Nagasawa (*J.*

*Med. Chem.*, **20**, 1176 (1977)).

**Step 1: 3,3-Dichloro-5,5-dimethyl-2-piperidone**

To a cold (0 °C) stirred solution of 5,5-dimethyl-2-piperidone (30.2 g, 0.24 mol) in 475 mL of CHCl<sub>3</sub>, PCl<sub>5</sub> (57.1 g, 0.26 mol) was added at such a rate that the temperature never exceeded 7 °C. After the addition was complete, stirring was continued for 10 min. Sulfuryl chloride (96.6 g, 0.72 mol) was slowly added and the mixture was heated under reflux for 1 h. The solution was concentrated under reduced pressure. The residue was cooled in ice and diluted with 250 mL of ice-water. The product was then extracted with CHCl<sub>3</sub> (6 x 250 mL) and the organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica-gel column chromatography, and then the column was eluted with CHCl<sub>3</sub>-MeOH (50 : 1). The titled compound was obtained as a white solid (41.3 g, 88.8 %). (*J. Med. Chem.*, **20**, 1176 (1977))

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.17 (s, 6H), 2.76 (s, 2H), 3.19 (d, 2H, *J* = 3.0 Hz), 6.82 (brs, 1H).

**Step 2: 3-Chloro-5,5-dimethyl-2-piperidone**

To 40.8 g (0.21 mol) of 3,3-dichloro-5,5-dimethyl-2-piperidone dissolved in 410 mL of AcOH was added 10% Pd/C (50% wet, 6.2 g) and NaOAc-3H<sub>2</sub>O (62.4g, 0.46 mol) and the mixture was hydrogenated at 300 kPa for 20 min. The pressure of hydrogen was adjusted at 300 kPa every 5 min. The catalyst was removed by filtration and the filtrate concentrated under reduced pressure. CHCl<sub>3</sub> (400 mL) and water (300 mL) were added to the residue and the aqueous layer was neutralized with 4 mol/L NaOH. The mixture was separated and the aqueous layer was extracted with CHCl<sub>3</sub> (5 x 300 mL) and the organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica-gel column chromatography, and then the column was eluted with hexane-AcOEt (1 : 1). The titled compound was obtained as a white solid (20.4 g, 59.9 %). (*J. Med. Chem.*, **20**, 1176 (1977))

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.10 (s, 3H), 1.12 (s, 3H), 2.02 (dd, 1H, *J* = 10.8, 13.6 Hz), 2.20 (ddd, 1H, *J* = 2.2, 6.7, 13.6 Hz), 2.97 (ddd, 1H, *J* = 2.3, 3.9, 12.1 Hz), 3.22 (d, 1H, *J* = 12.1 Hz), 4.44 (dd, 1H, *J* = 6.8, 10.7 Hz), 6.66 (brs, 1H).

**Step 3: 4,4-Dimethylpyrrolidine-2-carboxylic acid**

A suspension of 20.4 g (0.13 mol) of 3-chloro-5,5-dimethyl-2-piperidone and 45.2 g (0.14 mol) of Ba(OH)<sub>2</sub>·8H<sub>2</sub>O in 252 mL of water was heated in a Parr apparatus at 150 °C for 6 h. Then, 18.6 g (0.14 mol) of ammonium sulphate were added. The precipitate was filtered off, and the solution was concentrated under reduced pressure to dryness. Crude 4,4-dimethylpyrrolidine-2-carboxylic acid was obtained as a white solid (37.5 g). (*J. Med. Chem.*, 20, 1176 (1977), EP 0 447 704 A1, page 17)

<sup>1</sup>H NMR (D<sub>2</sub>O) δ 1.10 (s, 3H), 1.11 (s, 3H), 1.88 (dd, 1H, *J* = 7.8, 13.2 Hz), 2.21 (dd, 1H, *J* = 9.2, 13.2 Hz), 3.12 (dd, 2H, *J* = 11.5, 23.5 Hz), 4.22 (dd, 1H, *J* = 8.1, 8.9 Hz).

**Step 4: 5,5-Dimethyl-3-oxo-3a, 4-dihydro-3H, 6H-2-oxa-5-1-aza-6a-azonio-3a-pentalenide**

To a suspension of 37.5 g of the crude 4,4-dimethylpyrrolidine-2-carboxylic acid in 420 mL of AcOH was added a solution of 13.3 g (0.19 mol) of NaNO<sub>2</sub> in 210 mL of water over 15 min at room temperature and stirred for 3 h. The solution was concentrated under reduced pressure. Acetone (250 mL) was added to the residue and the precipitate was filtered off, and the solution was concentrated under reduced pressure to dryness and crude 4,4-dimethyl-1-nitrosopyrrolidine-2-carboxylic acid was obtained as brown oil.

To a solution of crude 4,4-dimethyl-1-nitrosopyrrolidine-2-carboxylic acid in 252 mL of dry THF was added trifluoroacetic anhydride (81.3 g, 0.39 mol) under a nitrogen atmosphere at 0 °C and stirred for 6 h at 0 °C. The solution was concentrated under reduced pressure. The residue was applied to silica-gel column chromatography, and then the column was eluted with *n*-hexane - AcOEt (2 : 1). The titled compound was obtained as a brown solid (12.0 g, 61.7 %).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.38 (s, 6H), 2.71 (s, 2H), 4.12 (s, 2H).

**Step 5: 5,5-Dimethyl-5,6-dihydro-4H-pyrrolo[1,2-*b*]pyrazole-2-carboxylic acid ethylester**

A solution of 5,5-dimethyl-3-oxo-3a, 4-dihydro-3H, 6H-2-oxa-5-1-aza-6a-azonio-3a-pentalenide (10.8 g, 0.07 mol) and ethyl propiolate (10.8 mL, 0.11 mol) in



*o*-xylene (350 mL) was refluxed under a nitrogen atmosphere for 16 h. The solution was cooled to room temperature and concentrated under reduced pressure. The residue was applied to silica gel column chromatography, and then the column was eluted with *n*-hexane - AcOEt (3 : 1). The titled compound was obtained as a pale brown solid (4.63 g, 31.7 %), and 5,5-dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-3-carboxylic acid ethylester was obtained as a yellow solid (4.73 g, 32.4 %).

5,5-Dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carboxylic acid ethylester: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.29 (s, 6H), 1.40 (t, 3H, *J* = 7.1 Hz), 2.71 (s, 2H), 3.93 (s, 2H), 4.39 (q, 2H, *J* = 7.1 Hz), 6.54 (s, 1H).

5,5-dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-3-carboxylic acid ethylester: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.32 (s, 6H), 1.33 (t, 3H, *J* = 7.1 Hz), 2.89 (s, 2H), 3.90 (s, 2H), 4.26 (q, 2H, *J* = 7.1 Hz), 7.90 (s, 1H).

**Step 6: 5,5-Dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carbaldehyde**

To 4.63 g (22.2 mmol) of 5,5-dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-carboxylic acid ethylester in 222 mL of dry THF was added LiAlH<sub>4</sub> (0.85 g, 22.3 mmol) under a nitrogen atmosphere at 0 °C, and then stirred for 1 h. The mixture was quenched with water (5.0 mL) and the precipitate was filtered through a pad of Celite and the pad was washed with water (50 mL) and THF (150 mL). The filtrate was concentrated under reduced pressure, and then water (50 mL) was added. The aqueous layer was extracted with CHCl<sub>3</sub> (5 x 100 mL). The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and crude 5,5-Dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazole-2-yl)methanol was obtained as a yellow solid (3.19 g).

To 3.19 g of the crude (5,5-dimethyl-5,6-dihydro-4*H*-pyrrolo[1,2-*b*]pyrazol-2-yl) methanol in 222 mL of CHCl<sub>3</sub> was added activated MnO<sub>2</sub> (18.5 g) under a nitrogen atmosphere at room temperature, and then refluxed for 1 h. The mixture was filtered through a pad of Celite and the filtrate was concentrated under reduced pressure. The residue was applied to silica-gel column chromatography, and then the column was eluted with hexane-AcOEt (3 : 1). The titled compound was obtained as a brown solid (2.48 g, 68.0 % from the ester).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.32 (s, 6H), 2.73 (s, 2H), 3.95 (s, 2H), 6.52 (s, 1H), 9.90

(s, 1H).

**Step 7: (5R)(6Z)-6-(5,5-Dimethyl-4H-1,6a-diazapentalen-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

- 5 The dry acetonitrile (16 mL) solution of 5,5-dimethyl-5,6-dihydro-4H-pyrrolo[1,2-*b*]pyrazole-2-carbaldehyde (2.48 g, 15.1 mmol) was added to the dry acetonitrile (90 mL) solution of MgBr<sub>2</sub> (3.07 g, 16.4 mmol) under a nitrogen atmosphere at room temperature, and then the mixture was stirred for 15 min. The dry THF (106 mL) solution of *p*-nitrobenzyl (5*R*, 6*S*)-6-bromopenem-3-carboxylate (5.30 g, 13.8 mmol)
- 10 was added and the mixture was cooled to -20 °C, and then triethylamine (4.6 mL, 33.0 mmol) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with 4-dimethylamino pyridine (172 mg, 1.4 mmol) and acetic anhydride (2.6 mL, 27.6 mmol) in one portion. The reaction mixture was warmed to 0 °C and stirred for 16 h
- 15 at 0 °C. Ethyl acetate (420 mL) and 1mol/L citric acid aqueous solution (210 mL) was added to the reaction mixture and separated. The organic layer was washed with saturated sodium hydrogen carbonate and brine, dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and crude (5*R*)-6-[acetoxo-(5,5-dimethyl- 4*H*-1,6*a*-diazapentalen-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-
- 20 azabicyclo[3.2.0]hept-2-ene-2- carboxylic acid *p*-nitrobenzyl ester was obtained as brown amorphous.

- Freshly activated Zn dust (32.0 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 167 mL) to the THF (114 mL) and acetonitrile (53 mL) solution of crude (5*R*)-6-[acetoxo-(5,5-dimethyl- 4*H*-1,6*a*-diazapentalen-2-yl)methyl]-
- 25 6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2- carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction solution was cooled at 0 °C, and then the pH was adjusted to 8.0. Ethyl acetate (85 mL) was added to the mixture and filtered through a pad of Celite. The pad was washed with
- 30 water (120 mL). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 50 mL). The combined aqueous layers were cooled at 0 °C, and then the pH was adjusted to 8.5. The mixture was concentrated to 325 g, and then applied to Diaion HP-21 resin (240 mL,

Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water (480 mL) and then acetonitrile aqueous solution (10%; 480 mL, 20%; 720 mL). The combined active fractions were concentrated under high vacuum at 35°C and lyophilized to give the titled compound as a yellow amorphous solid (2.00 g, 42.8 %, pH 7.16).

Mp 150 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 1.19 (s, 6H), 2.67 (s, 2H), 3.85 (s, 2H), 6.15 (s, 1H), 6.45 (s, 1H), 6.96 (s, 1H), 7.03 (s, 1H); IR (KBr) 3422, 1752, 1683, 1598, 1557 cm<sup>-1</sup>; λ<sup>max</sup> (H<sub>2</sub>O) 296, 198 nm.

10

### Example 27

#### Preparation of (5*R*),(6*Z*)- 6-(5,6-Dihydro-4*H*-cyclopenta[*b*]furan-2-yl)methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Step 1: 5,6-Dihydro-4*H*-cyclopenta[*b*]furan-2-carboxylic acid methyl ester

15

The titled compound was prepared according to the procedure of Tim Johnson and co-workers (*Synlett* 2001, 5, 646 – 648).

##### Step 2: (5,6-Dihydro-4*H*-cyclopenta[*b*]furan-2-yl)methanol

5,6-Dihydro-4*H*-cyclopenta[*b*]furan-2-carboxylic acid methyl ester (2.24 g) was added to the THF (59 mL) solution of LiAlH<sub>4</sub> (511 mg) under a nitrogen atmosphere at 0 °C and stirred for 1 h at 0 °C. The mixture was quenched with 10 mL of water and filtered. The filtrate was concentrated under reduced pressure and the obtained aqueous solution was extracted with CHCl<sub>3</sub>. The organic layer was washed with brine and dried over MgSO<sub>4</sub> and filtered. The filtrate was concentrated to afford titled compound as yellow oil (1.86 g, quant.).

25

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.66 (t, 1H, *J* = 5.9 Hz), 2.38 – 2.46 (m, 2H), 2.50 – 2.55 (m, 2H), 2.65 – 2.70 (m, 2H), 4.54 (d, 2H, *J* = 5.9 Hz), 6.15 (s, 1H).

##### Step 3: 5,6-Dihydro-4*H*-cyclopenta[*b*]furan-2-carbaldehyde

30

Activated MnO<sub>2</sub> (9.3 g) was added to the CHCl<sub>3</sub> (135 mL) solution of (5,6-dihydro-4*H*-cyclopenta[*b*]furan-2-yl)methanol (1.86 g) and refluxed for 1 h under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. The filtrate was concentrated under reduced pressure. The residue was applied to

silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (9/1 – 7/1). The titled compound was obtained as yellow crystals (1.51 g, 77%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.47 – 2.57 (m, 2H), 2.63 (t, 2H, *J* = 6.8 Hz), 2.78 (t, 2H, *J* = 7.3 Hz), 7.06 (s, 1H), 9.44 (s, 1H).

**Step 4: (5*R*, 6*RS*)-6-[(*RS*)-Acetoxy(5,6-dihydro-4*H*-cyclopenta[*b*]furan-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester**

10 The acetonitrile solution (50 mL) of 5,6-dihydro-4*H*-cyclopenta[*b*]furan-2-carbaldehyde (1.33 g) was added to the dry acetonitrile (101 mL) solution of anhydrous MgBr<sub>2</sub> (cont. 98%) (5.52 g) under a nitrogen atmosphere at room temperature. The dry THF solution (151 mL) of (5*R*, 6*S*)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (cont. 96.5%) (3.91  
15 g) was added to the mixture, cooled to –20 °C, and Et<sub>3</sub>N (cont. 99%) (8.28 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at –20 °C and treated with acetic anhydride (cont. 97%) (4.13 mL) and DMAP (cont. 99%) (121 mg) in one portion. The reaction mixture was warmed to 0 °C and stirred for 16 h at 0 °C. The mixture was diluted  
20 with ethyl acetate and washed with 5% aqueous solution of citric acid, saturated sodium hydrogen carbonate and brine. The organic layer was dried (MgSO<sub>4</sub>) then filtered. The filtrate was concentrated under reduced pressure. The residue was purified with a silica-gel column chromatography (*n* - hexane : AcOEt = 4 : 1 – 3 : 1) to give the titled compound as a brown amorphous solid (3.34 g, 61%).

25 <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 2.21 (s, 3H), 2.40 – 2.48 (m, 2H), 2.53 (t, 2H, *J* = 7.0 Hz), 2.69 (t, 2H, *J* = 7.0 Hz), 5.28 (d, 1H, *J* = 13.5 Hz), 5.43 (d, 1H, *J* = 13.5 Hz), 6.00 (s, 1H), 6.37 (s, 1H), 6.71 (s, 1H), 7.41 (s, 1H), 7.60 (d, 2H, *J* = 8.1 Hz), 8.24 (d, 2H, *J* = 8.1 Hz).

30 **Step 5: (5*R*),(6*Z*)- 6-(5,6-Dihydro-4*H*-cyclopenta[*b*]furan-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

(5*R*, 6*RS*)-6-[(*RS*)-Acetoxy(5,6-dihydro-4*H*-cyclopenta[*b*]furan-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl

ester (3.28 g) was dissolved in THF (46 mL) and acetonitrile (21 mL). Freshly activated Zn dust (13.12 g) was added rapidly with 0.5 M phosphate buffer (pH 6.5, 67 mL). The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.25 h at room temperature. The reaction mixture was filtered through a pad of Celite. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was cooled to 3 °C and 1 M NaOH was added to adjust pH to 8.0. The mixture was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (181 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1/0 - 85/15). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the titled crude product (288mg). This was purified by Diaion HP-21 (100 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1/0 - 85/15). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the titled compound as a yellow amorphous solid (185 mg, 10%, pH 7.2).

Mp 170 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 2.24 – 2.30 (m, 2H), 2.37 (t, 2H, J = 6.5 Hz), 2.52 – 2.57 (t, 2H, J = 7.1 Hz), 6.32 (s, 1H), 6.55 (s, 1H), 6.73 (s, 1H), 6.86 (s, 1H).

#### Example 28

##### Preparation of (5R)(6Z)-6-(4,5-Dihydro-6-thia-1,7a-diazainden-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Step 1: DL-Tetrahydro-1,3-thiazine-4-carboxylic acid hydrochloride

DL-Tetrahydro-1,3-thiazine-4-carboxylic acid hydrochloride was prepared according to the method of Lewis (*J. Med. Chem.*, 21, 1070 (1978)).

##### Step 2: 4,5-Dihydro-3aH,7H-2-oxa-3-oxo-6-thia-1-aza-7a-azonioinden

To a suspension of DL-tetrahydro-1,3-thiazine-4-carboxylic acid hydrochloride (48.6 g, 0.26 mol) in 666 mL of AcOH was added to the solution of 27.4 g (0.40 mol) of NaNO<sub>2</sub> in 333 mL of water over 16 min at room temperature and

stirred for 3 h. The solution was concentrated under reduced pressure. Acetone (300 mL) was added to the residue and the precipitate was filtered off. The filtrate was concentrated under reduced pressure to dryness and crude 3-nitroso[1,3]thiazinane-4-carboxylic acid was obtained as brown amorphous solid.

5 To a solution of crude 3-nitroso[1,3]thiazinane-4-carboxylic acid in 530 mL of dry THF was added trifluoroacetic anhydride (168.4 g, 0.80 mol) over 60 min under a nitrogen atmosphere at 0 °C and stirred for 5 h at 0 °C. The solution was concentrated under reduced pressure. The residue was applied to silicagel column chromatography, and then the column was eluted with *n*-hexane - AcOEt (1 : 2).

10 The titled compound was obtained as brown powder (28.0 g, 67.0 %).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.00 (t, 2H, *J* = 5.7 Hz), 3.07 (t, 2H, *J* = 5.7 Hz), 5.16 (s, 2H).

**Step 3: 4,5-Dihydro-6-thia-1,7a-diazaindene-2-carboxylic acid ethylester**

15 A solution of 4,5-dihydro-3a*H*,7*H*-2-oxa-3-oxo-6-thia-1-aza-7a-azonioinden (28.0 g, 0.18 mol) and ethyl propiolate (27.0 mL, 0.27 mol) in *o*-xylene (590 mL) was refluxed under a nitrogen atmosphere for 16 h. The solution was cooled to room temperature and concentrated under reduced pressure. The residue was applied to silicagel column chromatography, and then the column was eluted with *n*-hexane - AcOEt (3 : 1). The titled compound was obtained as pale brown needles (22.1 g, 58.7 %), and 4,5-dihydro-6-thia- 1,7a-diazaindene-3-carboxylic acid ethylester was obtained as pale brown crystals (12.7 g, 33.9 %).

4,5-Dihydro-6-thia-1,7a-diazaindene-2-carboxylic acid ethylester <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.39 (t, 3H, *J* = 7.1 Hz), 2.98 (t, 2H, *J* = 6.1 Hz), 3.21 (t, 2H, *J* = 6.1 Hz), 4.40 (q, 2H, *J* = 7.1 Hz), 5.17 (s, 2H), 6.60 (s, 1H).

25 4,5-dihydro-6-thia- 1,7a-diazaindene-3-carboxylic acid ethylester :<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.34 (t, 3H, *J* = 7.1 Hz), 2.99 (t, 2H, *J* = 6.1 Hz), 3.45 (t, 2H, *J* = 6.1 Hz), 4.28 (q, 2H, *J* = 7.1 Hz), 5.11 (s, 2H), 7.85 (s, 1H).

**Step 4: 4,5-Dihydro-6-thia-1,7a-diazaindene-2-carbaldehyde**

30 To a 22.1 gram (0.10 mol) of 4,5-dihydro-6-thia-1,7a-diazaindene-2-carboxylic acid ethylester in 520 mL of dry THF was added LiAlH<sub>4</sub> (3.95 g, 0.10 mol) under a nitrogen atmosphere at 0 °C, and then stirred for 45 min. The mixture was quenched with water (20 mL) and the precipitate was filtered through a pad of Celite

and the pad was washed with water (100 mL) and THF (250 mL). The filtrate was concentrated under reduced pressure, and then water (300 mL) was added. The aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub> (6 x 500 mL). The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and  
5 crude was obtained as pale yellow crystals (17.2 g).

To a 17.2 gram of the crude (4,5-dihydro-6-thia-1,7a-diazainden-2-yl) methanol in 520 mL of CHCl<sub>3</sub> was added activated MnO<sub>2</sub> (88.0 g) under a nitrogen atmosphere at room temperature, and then refluxed for 2 h. The mixture was filtered through a pad of Celite and the filtrate was concentrated under reduced  
10 pressure. The residue was applied to silicagel column chromatography, and then the column was eluted with hexane-AcOEt (2 : 1). The titled compound was obtained as yellow crystals (13.0 g, 74.5 % )

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.00 (t, 2H, J = 6.0 Hz), 3.23 (t, 2H, J = 6.0 Hz), 5.18 (s, 2H), 6.58 (s, 1H), 9.92 (s, 1H).

15

**Step 5: (5R)(6Z)-6-(4,5-Dihydro-6-thia-1,7a-diazainden-2-yl)methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

The dry acetonitrile (11 mL) solution of 4,5-dihydro-6-thia-1,7a-diazaindene-2- carbaldehyde (1.70 g, 10.1 mmol) was added to the dry acetonitrile (60 mL)  
20 solution of MgBr<sub>2</sub> (2.03 g, 11.0 mmol) under a nitrogen atmosphere at room temperature, and then the mixture was stirred for 10 min. The dry THF (71 mL) solution of *p*-nitrobenzyl (5R, 6S)-6-bromopenem-3-carboxylate (3.55 g, 9.2 mmol) was added and the mixture was cooled to -20 °C, and then triethylamine (3.1 mL, 22.2 mmol) was added in one portion. The reaction vessel was covered with foil to  
25 exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with 4-dimethylamino pyridine (0.11 g, 0.9 mmol) and acetic anhydride (1.8 mL, 18.6 mmol) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. Ethyl acetate (280 mL) and 1mol/L citric acid aqueous solution (140 mL) was added to the reaction mixture and separated. The organic layer was washed with  
30 saturated sodium hydrogen carbonate and brine, dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and crude (5R)-6-[acetoxymethyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2- carboxylic acid *p*-nitrobenzyl ester was obtained as

brown amorphous solid.

Freshly activated Zn dust (21.4 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 112 mL) to the THF (76 mL) and acetonitrile (36 mL) solution of crude (5*R*)-6-[acetoxymethyl-(4,5-dihydro-6-thia-1,7a-diazainden-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction solution was cooled at 0 °C, and then the pH was adjusted to 8.0. Ethyl acetate (56 mL) was added to the mixture and filtered through a pad of Celite. The pad was washed with water (150 mL). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 30 mL). The combined aqueous layers were cooled at 0 °C, and then the pH was adjusted to 8.0. The mixture was concentrated to 236 g, and then applied to Diaion HP-21 resin (480 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water (960 mL) and then acetonitrile aqueous solution (5%; 960 mL, 10%; 960 mL, 20%; 960 mL). The combined active fractions were concentrated under high vacuum at 35°C and lyophilized to give the titled compound as a yellow amorphous solid (1.28 g, 40.5 %, pH 7.45).

Mp 200 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 2.95 (t, 2H, *J* = 6.1 Hz), 3.12 (t, 2H, *J* = 6.1 Hz), 5.08 (s, 2H), 6.23 (s, 1H), 6.46 (s, 1H), 6.97 (s, 1H), 7.01 (s, 1H); IR (KBr) 3382, 1752, 1684, 1597, 1554 cm<sup>-1</sup>; λ<sup>max</sup> (H<sub>2</sub>O) 366, 292, 197 nm.

#### Example 29

Preparation of (5*R*),(6*Z*)-6-(6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyrizin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Step 1: Preparation of 5,5-Dimethyl-2-piperidone

5,5-Dimethyl-2-piperidinone (1) was prepared in the method of Nagasawa (*J. Med. Chem.*, 23, 1176 (1977)).

##### Step 2: Preparation of 3,3-Dimethyl-6-methoxy-2,3,4,5-tetrahydropyridine

Trimethyloxonium tetrafluoroborate (97%, 11.9 g, 78 mmol) was added to the



dry dichloromethane (156 mL) solution of 5,5-dimethyl-2-piperidone (9.93 g, 78 mmol) at room temperature and stirred for 14 h. The reaction mixture was neutralized with 10% sodium hydrogen carbonate aqueous solution, and the organic layer was separated. The aqueous layer was extracted with ethyl acetate (3 x 120 mL), then the combined organic layer was washed with 10% sodium hydrogen carbonate aqueous solution and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and the titled compound was obtained as pale yellow oil (9.0 g, 82.0 %).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 0.92 (s, 6H), 1.49 (t, 2H, J = 7.0 Hz), 2.18 (t, 2H, J = 7.0 Hz), 3.19 (s, 2H), 3.63 (s, 3H).

**Step 3: 5,5-Dimethylpiperidine-2-ylideneamine monohydrochloride**

The mixture of 3,3-dimethyl-6-methoxy-2,3,4,5-tetrahydropyridine (9.0 g, 64 mmol) and ammonium chloride (3.4 g, 64 mmol) in dry ethanol (160 mL) was heated to reflux for 2 h. The reaction mixture was then concentrated under reduced pressure and the titled compound was obtained as a white solid (9.9 g, 94.6 %).

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 0.95 (s, 6H), 1.52 (t, 2H, J = 6.9 Hz), 2.55 (t, 2H, J = 6.9 Hz), 2.99 (d, 2H, J = 2.1 Hz).

**Step 4: 6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridine-2-carbaldehyde & 6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridine-3-carbaldehyde**

The mixture of 2-bromo-3-hydroxypropenal (10.1 g, 67 mmol), p-toluenesulfonic acid monohydrate (0.13 g, 0.6 mmol) and 2-propanol (12.6 mL, 165 mmol) in cyclohexane (100 mL) was azeotroped until the vapor temperature over 80°C. The reaction mixture was concentrated under reduced pressure. The residue was dissolved in dry EtOH (200 mL). The dry EtOH (350 mL) solution of 5,5-dimethylpiperidine-2-ylideneamine monohydrochloride (9.9 g, 61 mmol) and the dry EtOH (50 mL) solution of NaOMe (28%, 11.7 g, 61 mmol) were added at room temperature. The reaction mixture was stirred at room temperature for 2 h, and then the reaction solution was removed in vacuo. The residue was dissolved in CHCl<sub>3</sub> (300 mL) and triethylamine (8.5 mL, 61 mmol) was added, and then the reaction mixture was heated to reflux for 2 h. The reaction mixture was cooled to room temperature, and then the reaction solution was removed in vacuo. The

residue was dissolved in CH<sub>2</sub>HI<sub>2</sub> (600 mL) and washed with 50% K<sub>2</sub>CO<sub>3</sub> aqueous solution (2 x 200 mL). The combined aqueous solution was extracted with CH<sub>2</sub>Cl<sub>2</sub> (2 x 200 mL). The combined organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, eluted with CHCl<sub>3</sub> – methanol (50 : 1), and the titled compound 6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridine-2-carbaldehyde (brown solid, 4.4 g, 40.7 %) and 6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridine-3-carbaldehyde (orange solid, 1.7 g, 15.8 %) were obtained.

6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridine-2-carbaldehyde: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.10 (s, 6H), 1.78 (t, 2H, J = 6.9 Hz), 2.95 (t, 2H, J = 6.9 Hz), 3.71 (s, 2H), 7.46 (s, 1H), 9.83 (s, 1H).

6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridine-3-carbaldehyde: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.09 (s, 6H), 1.74 (t, 2H, J = 6.8 Hz), 2.97 (t, 2H, J = 6.8 Hz), 4.05 (s, 2H), 7.74 (s, 1H), 9.64 (s, 1H).

15

**Step 5: (5R),(6Z)-6-(6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

The dry acetonitrile (28 mL) solution of 6,6-dimethyl-5,6,7,8-tetrahydroimidazo [1,2-a]pyridine-2-carbaldehyde (4.55 g, 26 mmol) was added to the dry acetonitrile (152 mL) solution of MgBr<sub>2</sub> (5.22 g, 28 mmol) under a nitrogen atmosphere at room temperature, and then the mixture was stirred for 10 min. The dry THF (180 mL) solution of *p*-nitrobenzyl (5R, 6S)-6-bromopenem-3-carboxylate (8.94 g, 23 mmol) was added and the mixture was cooled to -20 °C, and then triethylamine (7.8 mL, 56 mmol) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at -20 °C and treated with 4-dimethylamino pyridine (0.29 g, 2.4 mmol) and acetic anhydride (4.4 mL, 47 mmol) in one portion. The reaction mixture was warmed to 0 °C and stirred for 16 h at 0 °C. Ethyl acetate (715 mL) was added to the reaction mixture, and then the organic layer was washed with 1mol/L Citric acid aqueous solution, saturated sodium hydrogen carbonate and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and crude (5R)-6-[acetoxy-(6,6-dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridin-2-

yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester was obtained as brown amorphous solid.

Freshly activated Zn dust (53.6 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 282 mL) to the THF (192 mL) and acetonitrile (90 mL)  
5 solution of (5*R*)-6-[acetoxy-(6,6-dimethyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 h at room temperature. The reaction mixture was cooled at 0 °C, and then the pH was adjusted to 7.6. Ethyl acetate  
10 (140 mL) was added to the reaction mixture, and then the mixture was filtered through a pad of Celite and the pad was washed with water (200 mL). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 50 mL). The pH of the combined aqueous layer was adjusted to 8.1 and the mixture was concentrated to 584 g. 1 mol/L NaOH was  
15 added to adjust pH to 8.2 and applied to Diaion HP-21 resin (420 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with 2.5 % (2 bed volume), 5 % (2 bed volume), 10 % (1 bed volume) and 20 % acetonitrile aqueous solution. The combined active fractions were concentrated under high vacuum at 35°C and lyophilized to give the crude (5*R*),(6*Z*)-6-(6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyridin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt as a yellow amorphous  
20 solid (1.19 g).

The crude (5*R*),(6*Z*)-6-(6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-*a*]pyridin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium  
25 salt was purified by the preparative HPLC (Mightysil RP-18 GP (5 μm), Kanto Chemical Co. Inc., 35 x 250 mm, 0.05 mol/L phosphate buffer (pH 7.2) : CH<sub>3</sub>CN = 70 : 30, 20 mL/min.). The purified product was desalted by Diaion HP-21 resin (50 mL) column chromatography and the title compound was obtained 230 mg (2.8 %) as a yellow amorphous solid.

30 Mp 210°C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ ; 0.91 (s, 3H), 0.93 (s, 3H), 1.63 (t, 2H, *J* = 6.8 Hz), 2.72 (t, 2H, *J* = 6.8 Hz), 3.60 (s, 2H), 6.44 (s, 1H), 6.90 (s, 1H), 6.91 (s, 1H), 7.19 (s, 1H).

**Example 30****Preparation of (5*R*), (6*Z*)-6-(5,6-Dihydro-8-*H*-imidazo[2,1-*c*][1,4]thiazin-3-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

5           The dry acetonitrile (40 mL) solution of 5,6-dihydro-8*H*-imidazo[2,1-  
c][1,4]thiazine-3-carbaldehyde (813 mg) was added to the dry acetonitrile (40 mL)  
solution of MgBr<sub>2</sub> (2.2 g) under a nitrogen atmosphere at room temperature then the  
mixture was stirred for 10 min. The dry THF (80 mL) solution of *p*-nitrobenzyl (5*R*,  
6*S*)-6-bromopenem-3-carboxylate (2.1 g) was added, the mixture was cooled to -20  
10   °C then triethylamine (1.7 mL) was added in one portion. The reaction vessel was  
covered with foil to exclude light. The reaction mixture was stirred for 3.5 h at -20 °C  
and treated with 4,4-dimethylamino pyridine (64 mg) and acetic anhydride (0.9 mL) in  
one portion. The reaction mixture was warmed to 0 °C and stirred for 14 h at 0 °C.  
10% Citric acid aqueous solution (500 mL) was added to the reaction mixture and  
15   the aqueous layer was extracted with ethyl acetate (3 x 200 mL). The organic layer  
was washed with water, saturated sodium hydrogen carbonate and brine, dried  
(MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The  
residue was applied to silica gel column chromatography and eluted with CH<sub>2</sub>Cl<sub>2</sub> -  
acetone (20 : 1) to obtain crude (5*R*)-6-[acetoxy-(5,6-dihydro-8*H*-imidazo[2,1-  
20   c][1,4]thiazin-3-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-  
carboxylic acid *p*-nitrobenzyl ester as a brown solid.

          The solid obtained above chromatography was dissolved in THF (11 mL).  
Freshly activated Zn dust (1.4 g) was added rapidly with 0.5 mol/L phosphate buffer  
(pH 6.5, 11 mL). The reaction vessel was covered with foil to exclude light. The  
25   reaction mixture was vigorously stirred for 2 h at room temperature. The reaction  
solution was filtered through a pad of Celite and the pad was washed with water (26  
mL) and *n*-butanol (26 mL). The aqueous layer was separated and then the organic  
layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 5 mL). The  
combined aqueous layer was concentrated to 18 g, 1mol/L NaOH was added to  
30   adjust pH to 7.3 and applied to Diaion HP-21 resin (20 mL, Mitsubishi Kasei Co. Ltd.)  
column chromatography. After adsorbing, the column was eluted with water and then  
5% acetonitrile aqueous solution. The combined active fractions was concentrated  
under high vacuum at 35°C and lyophilized to give the title compound as a yellow

amorphous solid (81 mg).

Mp 145°C (dec);  $^1\text{H}$  NMR ( $\text{D}_2\text{O}$ )  $\delta$  3.05-3.08 (m, 1H), 3.83 (s, 1H), 4.13-4.16 (m, 1H), 6.37 (s, 1H), 6.91 (s, 1H), 7.01 (s, 1H), 7.04 (s, 1H); IR (KBr) 3371, 1770, 1672, 1613  $\text{cm}^{-1}$ ;  $\lambda^{\text{max}}$  ( $\text{H}_2\text{O}$ ) 314 nm.

5

### Example 31

#### Preparation of (5R)(6Z)-7-Oxo-6-(4H-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### 10 Step 1: Preparation of 3-Oxo-3a, 4-dihydro-3H, 6H-2-oxa-5-thia-1-aza-6a-azonio-3a-pentalenide

Conc. HCl (15 mL) and  $\text{NaNO}_2$  (16.6 g) were added to the  $\text{H}_2\text{O}$  (166 mL) solution of *L*-thiopropine (24.3 g) under a nitrogen atmosphere at 0 °C and stirred for 2 h. The solution was extracted with  $\text{CH}_2\text{Cl}_2$ , organic layer was dried over  
15  $\text{MgSO}_4$  and concentrated under reduced pressure to afford the crude N-nitroso compound as a yellow solid.

Trifluoroacetic anhydride (5.0 mL) was added to the THF (350 mL) solution of crude N-nitroso thiopropine under a nitrogen atmosphere at 0 °C and stirred for 5 h at 0 °C. The solution was concentrated under reduced pressure. The residue was  
20 applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (1 : 1). The titled compound was obtained as a pale brown solid (4.0 g, 15.1%).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$ : 4.04 (t, 2H,  $J = 1.7$  Hz), 5.40 (t, 2H,  $J = 1.7$  Hz).

##### 25 Step 2: Preparation of 4H-5-Thia-1,6a-diazapentalen-2-carboxylic acid ethylester

Ethyl propiolate (3.1 mL) was added to the *o*-xylene (130 mL) solution of 3-oxo-3a, 4-dihydro-3H, 6H-2-oxa-5-thia-1-aza-6a-azonio-3a-pentalenide (4.0 g) under a nitrogen atmosphere and refluxed for 19 h. The solution was cooled to  
30 room temperature and concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with *n*-hexane - AcOEt (4 : 1). The titled compound was obtained as a yellow solid (2.7 g,

49.3%), and 4*H*-5-thia-1,6a-diazapentalen-3-carboxylic acid ethylester was obtained as pale yellow crystals (1.2 g, 21.7%).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.40 (t, 3H, *J* = 7.1 Hz), 4.11 (d, 2H, *J* = 2.1 Hz), 4.40 (q, 2H, *J* = 7.1 Hz), 5.24 (t, 2H, *J* = 1.6 Hz), 6.61 (s, 1H).

5

**Step 3: Preparation of (4*H*-5-Thia-1,6a-diazapentalen-2-yl)methanol**

LiBH<sub>4</sub> (cont. 90%) (459 mg) was added to the ether (126 mL) solution of 4*H*-5-thia-1,6a-diazapentalen-2-carboxylic acid ethylester (2.5 g) and MeOH (0.77 mL) under a nitrogen atmosphere at room temperature, then refluxed for 1.5 h. The mixture was quenched with 1 mol/L HCl (25 mL) and stirred for 1 h at room temperature. The mixture was neutralized by saturated sodium hydrogen carbonate solution and separated. The aqueous layer was extracted with dichloromethane (10 x 25 mL). The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with AcOEt. The titled compound was obtained as a pale yellow solid (1.7 g, 87.9%).

15

<sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 2.95 (t, 1H, *J* = 5.6 Hz), 4.07 (s, 2H), 4.62 (d, 2H, *J* = 5.1 Hz), 5.13 (t, 1H, *J* = 1.6 Hz), 6.04 (s, 1H).

20 **Step 4: Preparation of 4*H*-5-Thia-1,6a-diazapentalen-2-carbaldehyde**

The dry dichloromethane (8 mL) solution of dimethylsulfoxide (2.2 mL) was added dropwise to the dry dichloromethane (110 mL) solution of oxalyl chloride (2.0 mL) at -78°C. The reaction mixture was stirred for 15 min at the same temperature. The dry dichloromethane (40 mL) solution of (4*H*-5-thia-1,6a-diazapentalen-2-yl)methanol (1.7 g) was added dropwise to the reaction mixture at -78°C, and stirring was continued for an additional 15 min. The reaction mixture was allowed to warm to -45°C and stirred for 1 h. Triethylamine (11.3 mL) was added dropwise and the reaction mixture was allowed to warm to 0°C. After 20min, saturated ammonium chloride solution (50 mL) and water (100 mL) were added and separated. The aqueous layer was extracted with AcOEt (3 x 150 mL). The combined organic layers were washed with water (200 mL) and brine (200 mL), dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with

25

30

hexane – AcOEt (1 : 1). The titled compound was obtained as a yellow solid (1.7 g, quant.).

$^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  4.13 (s, 2H), 5.26 (d, 2H,  $J = 1.4$  Hz), 6.59 (s, 1H), 9.90 (s, 1H).

5

**Step 5: Preparation of (5R)(6Z)-7-Oxo-6-(4H-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

The dry acetonitrile (92 mL) solution of 4H-5-thia-1,6a-diazapentalen-2-carbaldehyde (1.7 g) was added to the dry acetonitrile (92 mL) solution of  $\text{MgBr}_2$  (5.0 g) under a nitrogen atmosphere at room temperature then the mixture was stirred for 10 min. The dry THF (184 mL) solution of *p*-nitrobenzyl (5R, 6S)-6-bromopenem-3-carboxylate (4.3 g) was added and the mixture was cooled to  $-20^\circ\text{C}$  then triethylamine (7.4 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 3 h at  $-20^\circ\text{C}$  and treated with 4-dimethylamino pyridine (138 mg) and acetic anhydride (2.1 mL) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 15 h at  $0^\circ\text{C}$ . The 1 mol/L Citric acid aqueous solution (1000 mL) was added to the reaction mixture and the aqueous layer was extracted with ethyl acetate (3 x 400 mL). The combined organic layers were washed with water, saturated sodium hydrogen carbonate and brine, dried ( $\text{MgSO}_4$ ) and filtered. The filtrate was concentrated under reduced pressure and crude (5R)-6-[acetoxymethyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester was obtained as a brown amorphous.

Freshly activated Zn dust (19.3 g) was added rapidly with 0.5 mol/L phosphate buffer (pH 6.5, 100 mL) to the THF (100 mL) solution of crude (5R)-6-[acetoxymethyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2.5 h at room temperature. The reaction solution was filtered through a pad of Celite and the pad was washed with water (200 mL) and *n*-butanol (200 mL). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/L phosphate buffer (pH 6.5, 2 x 50 mL). The combined aqueous layers were

concentrated to 90 g, 1mol/L NaOH was added to adjust pH to 8.0 and applied to Diaion HP-21 resin (180 mL, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water and then 15% acetonitrile aqueous solution. The combined active fractions were concentrated under high vacuum at 35°C and lyophilized to give the title compound as a yellow amorphous solid (634 mg, 17.4%, pH 7.25).

Mp 150 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 4.00 (s, 2H), 5.09 (s, 2H), 6.14 (s, 1H), 6.36 (s, 1H), 6.91 (s, 1H), 6.92 (s, 1H); IR (KBr) 3381, 1752, 1683, 1600, 1558 cm<sup>-1</sup>; λ<sup>max</sup> (H<sub>2</sub>O) 292, 196 nm.

### Example 32

#### Preparation of (5R)(6Z)-6-(2,3-Dihydropyrazolo[5,1-b]thiazol-6-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt

##### Step 1: Preparation of 3-Oxo-3a, 4-dihydro-3H, 6H-2-oxa-4-thia-1-aza-6a-azonio-3a-pentalenide

To a suspension of thiazolidine-2-carboxylic acid (39.9 g, 0.30 mol) in 1,000 ml of acetic acid was added a solution of 31.0 g (0.45 mol) of sodium nitrite in 500 ml of water over 13 minutes at room temperature and stirred for 5 hours. The reaction solution was concentrated under reduced pressure. Acetone (500 ml) was added to the residue and the precipitate was filtered through a pad of Celite. The pad was washed with acetone (500 ml). The filtrate was concentrated under reduced pressure to dryness and crude 3-nitrosothiazolidin-2-carboxylic acid was obtained as a yellow solid.

To a solution of crude 3-nitrosothiazolidin-2-carboxylic acid in 600 ml of dry tetrahydrofuran was added trifluoroacetic anhydride (189.6 g, 0.90 mol) over 20 minutes under a nitrogen atmosphere at 0 °C and stirred for 19 hours at 0 °C. The solution was concentrated under reduced pressure. The residue was applied to a silica-gel column chromatography, and then the column was eluted with *n*-hexane – ethyl acetate (1 : 1). The titled compound was obtained as a pale brown crystal (19.2 g, 44.5 %).

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.98 (t, 2H, J = 7.7 Hz), 4.65 (t, 2H, J = 7.7 Hz).



**Step 2: Preparation of 2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-carboxylic acid ethyl ester and 2,3- dihydropyrazolo[5,1-*b*]thiazol-7-carboxylic acid ethyl ester**

Ethyl propiolate (20.3 ml, 0.20 mol) was added to an *o*-xylene (600 ml) solution of 3-oxo-3a, 4-dihydro-3*H*, 6*H*-2-oxa-4-thia-1-aza-6a-azonio-3a-pentalenide (19.2 g, 0.13 mol) under a nitrogen atmosphere and refluxed for 21 hours. The solution was cooled to room temperature and concentrated under reduced pressure. The residue was applied to a silica gel column chromatography, and then the column was eluted with *n*-hexane – ethyl acetate (2 : 21 to 1 : 1). The mixture of 2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-carboxylic acid ethyl ester and 2,3-dihydropyrazolo[5,1-*b*]thiazol-7-carboxylic acid ethyl ester was obtained as a brown oil in the ratio of 1:1.5 respectively. (21.2 g, Yield: 80.0 %).

2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-carboxylic acid ethyl ester; <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.39 (t, 3H, *J* = 7.1 Hz), 3.82 (t, 2H, *J* = 7.5 Hz), 4.39 (q, 2H, *J* = 7.1 Hz), 4.42 (t, 2H, *J* = 7.5 Hz), 6.52 (s, 1H).

2,3- dihydropyrazolo[5,1-*b*]thiazol-7-carboxylic acid ethyl ester; <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.34 (t, 3H, *J* = 7.1 Hz), 3.85 (t, 2H, *J* = 7.8 Hz), 4.28 (q, 2H, *J* = 7.1 Hz), 4.39 (t, 2H, *J* = 7.8 Hz), 7.87 (s, 1H).

**Step 3: 2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-carbaldehyde and 2,3-dihydropyrazolo[5,1-*b*]thiazol-7-carbaldehyde**

To the mixture [21.2 g (0.11 mol)] of 2,3-dihydropyrazolo[5,1-*b*]thiazol-6-carboxylic acid ethyl ester and 2,3-dihydropyrazolo[5,1-*b*]thiazol-7-carboxylic acid ethyl ester in 540 ml of dry tetrahydrofuran was added LiAlH<sub>4</sub> (4.05 g, 0.11 mol) under a nitrogen atmosphere at 0 °C, and then stirred for 2.5 hours at room temperature. The mixture was quenched with water (15 ml) and the precipitate was filtered through a pad of Celite. The pad was washed with water (100 ml) and tetrahydrofuran (500 ml). The filtrate was concentrated under reduced pressure, and then water (150 ml) was added. The aqueous layer was extracted with dichloromethane (15 x 250 ml). The combined organic layers were dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and a mixture of (2,3-dihydropyrazolo[5,1-*b*]thiazol-6-yl) methanol and (2,3-dihydropyrazolo[5,1-*b*]thiazol-7-yl) methanol was obtained as pale brown oil (15.5 g).

To the mixture [15.5 g (0.10 mol)] of (2,3-dihydropyrazolo[5,1-*b*]thiazol-6-yl)

- methanol and (2,3-dihydropyrazolo[5,1-*b*]thiazol-7-yl) methanol in 500 ml of chloroform was added activated MnO<sub>2</sub> (77.7 g) under a nitrogen atmosphere at room temperature, and then refluxed for 3 hours. The mixture was filtered through a pad of Celite and the filtrate was concentrated under reduced pressure. The residue
- 5 was applied to a silica gel column chromatography, and then the column was eluted with hexane-ethyl acetate (2 : 1 to 1 : 1). The titled compound 2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-carbaldehyde was obtained as a yellow crystal (2.50 g, 15.2 % ) and 2,3-dihydro- pyrazolo[5,1-*b*]thiazol-7-carbaldehyde was obtained as a pale brown solid (5.57 g, 33.8 % )
- 10 2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-carbaldehyde; <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.86 (t, 2H, *J* = 7.5 Hz), 4.45 (t, 2H, *J* = 7.5 Hz), 6.50 (s, 1H), 9.83 (s, 1H).  
2,3-dihydro- pyrazolo[5,1-*b*]thiazol-7-carbaldehyde; <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 3.92 (t, 2H, *J* = 7.9 Hz), 4.40 (t, 2H, *J* = 7.9 Hz), 7.91 (s, 1H), 9.76 (s, 1H).
- 15 **Step 4: Preparation of (5*R*)(6*Z*)-6-(2,3-Dihydropyrazolo[5,1-*b*]thiazol-6-ylmethylene)-7-oxo-4-thia-1- azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**
- A dry acetonitrile (19 ml) solution of 2,3-dihydropyrazolo[5,1-*b*]thiazol-6-carbaldehyde (2.50 g, 16.2 mmol) was added to a dry acetinitrile (106 ml) solution of
- 20 MgBr<sub>2</sub> (3.67 g, 19.9 mmol) under a nitrogen atmosphere at room temperature then the mixture was stirred for 10 minutes. A dry tetrahydrofuran (125 ml) solution of *p*-nitrobenzyl (5*R*, 6*S*)-6-bromopenem-3- carboxylate (6.23 g, 16.2 mmol) was added and the mixture was cooled to -20 °C then triethylamine (5.4 ml, 38.7 mmol) was added in one portion. The reaction vessel was covered with foil to exclude light.
- 25 The reaction mixture was stirred for 3 hours at -20 °C and treated with 4-dimethylamino pyridine (198 mg, 1.62 mmol) and acetic anhydride (3.1 ml, 32.9 mmol) in one portion. The reaction mixture was warmed to 0 °C and stirred for 16 hours at 0 °C. Ethyl acetate (500 ml) was added to the reaction mixture and then the organic layer was washed with 1mol/l citric acid aqueous solution, saturated
- 30 sodium hydrogen carbonate and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure and the crude (5*R*)-6-[acetoxo-(2,3-dihydropyrazolo [5,1-*b*]thiazol-6-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester was obtained as a

brown amorphous solid.

- Freshly activated Zn dust (37.4 g) was added rapidly with 0.5 mol/l phosphate buffer (pH 6.5, 196 ml) to tetrahydrofuran (134 ml) and acetonitrile (62 ml) solution of (5*R*)-6-[acetoxo-(2,3-dihydropyrazolo [5,1-*b*]thiazol-6-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid *p*-nitrobenzyl ester. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 1.5 hours at room temperature. The reaction mixture was cooled at 0 °C, and then the pH was adjusted to 8.0. Ethyl acetate (100 ml) was added to the reaction mixture. The mixture was filtered through a pad of Celite and the pad was washed with water (300 ml). The aqueous layer was separated and then the organic layer was extracted with 0.5 mol/l phosphate buffer (pH 6.5, 2 x 50 ml). The pH of the combined aqueous layer was adjusted to 8.0 and the mixture was concentrated to 426 g. The concentrate was adjust pH to 8.0 and applied to Diaion HP-21 resin (540 ml, Mitsubishi Kasei Co. Ltd.) column chromatography. After adsorbing, the column was eluted with water (1 bed volume) and then 5 % (2 bed volume), 10 % (2 bed volume) and 20 % acetonitrile aqueous solution. The combined active fractions were concentrated under high vacuum at 35°C and lyophilized to give the title compound as a orange amorphous solid (2.09 g, 39.2 %, pH 7.10).
- Mp 150 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) δ 3.75 (t, 2H, *J* = 7.5 Hz), 4.27 (t, 2H, *J* = 7.5 Hz), 6.00 (s, 1H), 6.34 (s, 1H), 6.85 (s, 1H), 6.94 (s, 1H); IR (KBr) 3392, 1755, 1596, 1554 cm<sup>-1</sup>; λ<sup>max</sup> (H<sub>2</sub>O) 290, 223 nm.

### Example 33

- Preparation of (5*R*)(6*Z*)-6-(2,3-Dihydropyrazolo[5,1-*b*]oxazol-6-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**  
**Step 1: Preparation of ethyl 2,3-dihydropyrazolo[5,1-*b*][1,3]oxazole-6-carboxylate:**
- To the stirred suspension of ethyl 5-hydroxy-1H-pyrazole-3-carboxylate (10.34 g, 0.66 mol) and 36.62 g of potassium carbonate in 500 ml of acetonitrile was added 13.68 g of 1,2-dibromoethane, and refluxed for 16 hours. The reaction mixture was allowed to cool to room temperature, then filtered, the solid was washed with acetonitrile. The filtrate was concentrated to an oil. The residue was dissolved in

ethyl acetate and extracted with water. The organic phase was dried over  $\text{MgSO}_4$  and evaporated to dryness. 5.80 g of the desired product was obtained (48%).

**Step 2: Preparation of 2,3-dihydropyrazolo[5,1-b][1,3]oxazole-6-methanol:**

- 5 To the stirred solution of ethyl 2,3-dihydropyrazolo[5,1-b][1,3]oxazole-6-carboxylate (5.47 g, 35 mmol) of in 100 ml of THF was added 1.05 g of lithium borohydride and 1.54 g of methanol. The solution was heated at 40°C for 2.5 hour. The reaction was quenched by 1N HCl, and adjusted to pH 1.3 and stirred at room temperature for 1 hour. The reaction mixture was adjusted pH to 8 with  $\text{K}_2\text{CO}_3$ . The reaction mixture  
10 was extracted with ethyl acetate. The organic layer was dried over  $\text{MgSO}_4$ , and concentrated to an oil and column chromatographyed to give 2.68 g of the desired product (65%).

**Step 3: Preparation of 2,3-dihydropyrazolo[5,1-b][1,3]oxazole-6-carbaldehyde:**

- 15 To the stirred solution of 2,3-dihydropyrazolo[5,1-b][1,3]oxazole-6-methanol (2.60 g, 18.5 mmol) in 60 ml of  $\text{CH}_3\text{Cl}$  was added 12.9 g of  $\text{MnO}_2$ . The suspension was refluxed for 1.5 hour under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. The filtrate was concentrated to give yellow oil. The product was purified by chromatography. 2.15 g of the product was obtained  
20 (84.3%).

**Step 4: 4-Nitrobenzy (5R)-6-[(acetyloxy)(2,3-dihydropyrazolo[5,1-b][1,3]oxazol-6-yl)-methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate:**

- 25 2,3-dihydropyrazolo[5,1-b][1,3]oxazole-6-carbaldehyde (607 mg, 4.3 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (1.54 g, 4.6 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous  $\text{MgBr}_2 \cdot \text{O}(\text{Et})_2$  (2.21  
30 g, 8.5 mmol) under an argon atmosphere at room temperature. After cooling to  $-20^\circ\text{C}$ ,  $\text{Et}_3\text{N}$  (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at  $-20^\circ\text{C}$  and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to

0 °C and stirred for 15 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 1.9 g, 81%; M+H 566. H-NMR(CDCI<sub>3</sub>) 8.24(2H, d, J= 6.6 Hz), 7.60(2H, d, J= 6.6Hz), 7.44(1H, s), 6.34(1H, s), 6.23(1H, s), 5.56(1H, s), 5.44(1H, d, J=10.2 Hz), 5.27(1H, d J=10.2Hz), 5.04(2H, m), 4.30(2H, m), 2.10(3H, s).

Anal.Calcd. for C<sub>21</sub>H<sub>17</sub>BrN<sub>4</sub>O<sub>8</sub>S: C, 44.61, H, 3.03, N, 9.91  
Found: C, 45.00, H, 3.14, N, 9.53

**Step-5: (5R,6Z)-6-(2,3-dihydropyrazolo[5,1-b][1,3]oxazol-6-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt:**

4-Nitrobenzy-6-[(acetyloxy)(2,3-dihydropyrazolo[5,1-b][1,3]oxazol-6-yl)-methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (700 mg, 1.2 mmol) was dissolved in THF (20 mL), acetonitrile (10 mL) and 0.5 M phosphate buffer (pH 6.5, 28 mL) and hydrogenated over 10% Pd/C at 40 psi pressure. After 4 hrs the reaction mixture was filtered, cooled to 3 °C, and 0.1 M NaOH was added to adjust pH to 8.5. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C to give yellow precipitate. The product was purified by HP21 resin reverse phase column chromatography. Initially the column was eluted with deionized water (2 lits) and latter with 10% acetonitrile: Water. The fractions containing the product were collected and concentrated at reduced pressure at room temperature. The yellow solid was washed with acetone and filtered. Dried. Yield: 276 mg, 73%; as yellow amorphous solid; (M+H+Na)314. .

<sup>1</sup>H-NMR(D<sub>2</sub>O); δ 6.97(1H, s), 6.95(1H, s), 6.46(1H, s), 5.56(1H, s) 5.07(2H, d, J= 6.3 Hz), 4.30(2H, t, J=6.3 Hz).

**Example 34****Preparation of (5R,6Z)-6-[(5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid (E+Z Isomers mixture, Sodium salt)**

5

**Step 1: 5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridine-2-carbaldehyde:**

To a cold (0° C) suspension of 1.5 g.(7.4 mmol) of 4,5,6,7-tetrahydrothieno[3,2-c]pyridine-2-carbaldehyde hydrochloride in 50 mL methylene chloride, under N<sub>2</sub> atm., dry conditions, was added dropwise under stirring 2.6 mL (2.5 eqs) of triethylamine. RM stirred for 30 min at 0° C. and a solution of 0.7 g.(8.1 mmol, 1.1 eqs) of acetyl chloride in 15 mL methylene chloride was dropwise added, RM allowed to reach RT and stirred for 3 hours. Filtered through a celite pad, filtrate washed with 3x 50 mL water, dried, evaporated, gave 1.1g.(71.4 %) of the title compound, viscous oil, (M+H)<sup>+</sup> 210.3.

15

**Step 2: Preparation of 4-nitrobenzyl(5R)-6-[(acetyloxy)(5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate**

5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridine-2-carbaldehyde (540 mg, 2.57 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (950 mg, 2.5 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous MgBr<sub>2</sub>·O(Et)<sub>2</sub> (2.21 g, 8.5 mmol) under an argon atmosphere at room temperature. After cooling to -20 °C, Et<sub>3</sub>N (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at -20 °C and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to 0 °C and stirred for 15 h at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1).

Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield: 870 mg, 53%; m.p. 46-48°C; (M+H)<sup>+</sup> 637.6.

1HNMR(CDCI<sub>3</sub>): δ 2.15(t,6H);2.8-3.0(m,2H);3.7-3.9(m,2H);4.58-4.68(m,2H);5.30-5.45(dd,2H);5.85(d,1H);6.71(s,1H);6.95(s,1H);7.35-7.45(d,1H); 7.60(dd,2H); 8.25(dd,2H).

**Step 3: (5R,6Z)-6-[(5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid (E+Z Isomers mixture, Sodium salt)**

- 10 A solution of 0.77g.(1.21 mmol, 4-nitrobenzyl(5R)-6-[(acetyloxy)(5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c] pyridin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2carboxylate in 40 mL THF and 40 mL phosphate buffer solution (pH=6.36) was hydrogenated at 40 psi for 3 hours in the presence of 0.4g. Palladium on Carbon 10% catalyst. Reaction mixture was filtrated through  
15 celite pad, filtrate adjusted to pH=8.0, concentrated in vacuo, residue purified on a reverse-phase column (amberlite), using 5%..10% ACN/water mixture as solvent, gave 0.107g.(23%) of the title compound, reddish crystals, m.p.362.4° C, (M+H)<sup>+</sup> 409.5.  
1H NMR:δ 2.08 (s,3H);2.80-2.95 (m,1H);3.74(m,2H);3.98-4.06(d,2H)6.32-6.42 (s,1H); 6.50-6.60(s,1H);6.98-7.20 (s,1H);7.30-7.40 (s,1H).

**Example 35**

**Preparation of (5R,6Z)-6-(6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-yl)methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

25

**Step 1: 4-Nitrosomorpholine-3-carboxylic acid**

- To a solution of morpholine-3-carboxylic acid (6.96 g, 52 mmol) in water (20 ml), at 0 °C under nitrogen, was added concentrated hydrochloric acid (4 ml), followed by sodium nitrite (5.0 g, 72 mmol) in small portions. The mixture was stirred at 0 °C for  
30 1 hr, and then concentrated under vacuum at 30 to 35 °C. The residue was stirred with 200 ml of acetone and filtered. The filtrate was evaporated and the residue treated with 50 ml of THF and concentrated. The process was repeated with 2x50 ml

of THF to give 11.87 g of light yellow foam; MS (ESI)  $m/z$  159.2 (M-H).

**Step 2: 6,7-Dihydro-4H-[1,2,3]oxadiazolo[4,3-c][1,4]oxazin-8-ium-3-olate**

The crude 4-nitrosomorpholine-3-carboxylic acid (11.0 g) from step 1 was dissolved  
5 in THF (250 ml) and cooled to 0 °C. A solution of trifluoroacetic anhydride (7.4 ml, 52  
mmol) in THF (20 ml) was added with stirring over 10 min. The resulting mixture was  
stirred at 0 °C for 5 hr, and warmed to room temperature for 16 hr. The solvent was  
evaporated and the residue was diluted with 250 ml of ethyl acetate and stirred with  
10 30 g of anhydrous potassium carbonate. The mixture was filtered through a pad of  
silica gel and the filtrate evaporated. The residue was washed with a mixture of ethyl  
acetate-ether to give 3.80 g of a white solid; mp 132-133 °C; MS (ESI)  $m/z$  143.1  
(M+H).

**Step 3: Ethyl 6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazine-2-carboxylate**

15 To a partial solution of 6,7-dihydro-4H-[1,2,3]oxadiazolo[4,3-c][1,4]oxazin-8-ium-3-  
olate (3.41 g, 24 mmol) in o-xylene (80 ml), was added ethyl propiolate (2.7 ml, 26  
mmol). The mixture was stirred at 140 °C for 3 hr. An additional 2.0 ml (19 mmol) of  
ethyl propiolate was then added and the mixture was stirred at reflux for 18 hr. The  
final solution was evaporated under vacuum, and the residue was dissolved in a  
20 mixture of methylene chloride and hexanes (1:5). The solution was passed through a  
pad of silica gel and the filter pad was eluted with methylene chloride-hexanes,  
followed by ethyl acetate. The ethyl acetate eluent was evaporated and the residue  
washed with hexanes to give 4.10 g of a white solid; mp 63 °C; MS (ESI)  $m/z$  197.1  
(M+H).

**Step 4: 6,7-Dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-ylmethanol**

25 To a solution of ethyl 6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazine-2-carboxylate (1.57  
g, 8.0 mmol) in methylene chloride (30 ml) was added 24 ml of a 1.0 M solution of  
diisobutylaluminum hydride in methylene chloride at 0 °C, under nitrogen. After  
30 stirring for 0.5 hr at 0 °C, the mixture was warmed to room temperature for 2 hr. It  
was then treated with 30 ml of saturated ammonium chloride solution and extracted  
with ethyl acetate. The organic solution was washed with brine, dried over anhydrous



sodium sulfate, filtered and evaporated to give 1.27 g of a colorless oil; MS (ESI)  $m/z$  155.3 (M+H).

**Step 5: 6,7-Dihydro-4H-pyrazolo[5,1-c][1,4]oxazine-2-carbaldehyde**

- 5 To a solution of 6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-ylmethanol (1.08 g, 7.0 mmol) in 1,2-dichloroethane (30 ml) was added 5.4 g of activated manganese dioxide at room temperature with stirring. The mixture was heated to 60 °C for 1 hr and then stirred at room temperature for 16 hr. The final mixture was filtered through a column of silica gel topped with celite. The filter pad was eluted with methylene  
10 chloride, followed by ethyl acetate. The ethyl acetate eluent was evaporated and the residue triturated with to give 0.81 g of a white solid; mp 91 °C; MS (ESI)  $m/z$  153.2 (M+H).

**Step 6: 4-Nitrobenzyl (5R)-6-[(acetyloxy)(6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate**

- To a solution of MgBr<sub>2</sub> (0.94 g, 5.1 mmol) in acetonitrile (25 ml) under nitrogen was added 6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazine-2-carbaldehyde (0.26 g, 1.7 mmol) at room temperature with stirring. A solution of (5R,6S)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (0.58 g, 1.5 mmol)  
20 in THF (25 ml) was then added, and the mixture was cooled to -20 °C. Triethylamine (0.71 ml, 5.1 mmol) was introduced, and the mixture was stirred at -20 °C in the dark for 5 hr. It was then treated with acetic anhydride (0.6 ml, 6.0 mmol), and 4-N,N-dimethylaminopyridine (24 mg, 0.2 mmol), and kept at 0 °C for 18 hr. The mixture  
25 was concentrated and the residue was dissolved in ethyl acetate. The ethyl acetate solution was washed with 5% citric acid, saturated sodium bicarbonate solution, and brine, dried over anhydrous sodium sulfate, and evaporated. The crude material was chromatographed with silica gel (EtOAc-CH<sub>2</sub>Cl<sub>2</sub>/1:5) to give 0.77 g of a white foam; MS (ESI)  $m/z$  578.9 (M+H).

**Step 7: (5R,6Z)-6-(6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid**

To a solution of 4-nitrobenzyl (5*R*)-6-[(acetyloxy)(6,7-dihydro-4*H*-pyrazolo[5,1-  
 c][1,4]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-  
 carboxylate (0.35 g, 0.6 mmol) in THF (20 ml), under nitrogen, was added 20 ml of a  
 5 phosphate buffer solution (0.5M, pH 6.5), and 120 mg of 10% Pd/C. The mixture was  
 hydrogenated at 40-50 psi for 3 hr, and then filtered through Celite. The filter pad was  
 washed with THF, and the filtrate was extracted with ethyl acetate. The organic  
 extract was dried over anhydrous magnesium sulfate and evaporated. The residue  
 was washed with ether to give 0.09 g of a yellow solid; HRMS: calcd for  
 C<sub>13</sub>H<sub>11</sub>N<sub>3</sub>O<sub>4</sub>S, 305.0470; found (ESI+), 306.05434; <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>) δ 4.07-4.09  
 10 (t, 2H), 4.13-4.17 (t, 2H), 4.82 (s, 2H), 6.36 (s, 1H), 6.55 (s, 1H), 7.17 (s, 1H), 7.55  
 (s, 1H), 12.80 (bs, 1H).

### Example 36

Preparation of (5*R*)(6*Z*)-6-(6,7-5*H*--Dihydropyrazolo[5,1-*b*]oxazin-2-  
 15 *ylmethylene*)-7-oxo-4-thia-1- azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid,  
 sodium salt

Step 1: Preparation of ethyl 6,7-dihydro-5*H*-pyrazolo[5,1-*b*][1,3]oxazine-2-  
 20 *carboxylate*:

To the stirred suspension of ethyl 5-hydroxy-1*H*-pyrazole-3-carboxylate (10.34 g,  
 0.66 mol) and 36.62 g of potassium carbonate in 500 ml of acetonitrile was added  
 14.7 g of 1,3-dibromopropane, and refluxed for 16 hours. The reaction mixture was  
 allowed to cool to room temperature, then filtered, the solid was washed with  
 25 acetonitrile. The filtrate was concentrated to an oil. The residue was dissolved in  
 ethyl acetate and extracted with water. The organic phase was dried over MgSO<sub>4</sub>  
 and evaporated to dryness. 8.80 g of the desired product was obtained (68%), m.p.  
 44-46°C (M+H)<sup>+</sup> 197.1.

Step 2: Preparation of 2,3-dihydro-5*H*-pyrazolo[5,1-*b*][1,3]oxazin-2-*yl*-  
 30 *methanol*:

To the stirred solution of 6,7-dihydro-5*H*-pyrazolo[5,1-*b*][1,3]oxazine-2-carboxylate:  
 (4.0 g, 20 mmol) of in 100 ml of THF was added 0.71 g of lithium borohydride and  
 1.03 g of methanol. The solution was heated at 40°C for 2.5 hour. The reaction was  
 35 quenched by 1N HCl, and adjusted to pH 1.3 and stirred at room temperature for 1

hour. The reaction mixture was adjusted pH to 8 with  $\text{K}_2\text{CO}_3$ . The reaction mixture was extracted with ethyl acetate. The organic layer was dried over  $\text{MgSO}_4$ , and concentrated to an oil and column chromatographed to give 2.08 g of the desired product (67%); (M+H) 155.

5

**Step 3: Preparation of 6,7-dihydro-5H-pyrazolo[5,1-b][1,3]oxazine-2-carbaldehyde:**

To the stirred solution of 2,3-dihydro-5H-pyrazolo[5,1-b][1,3]oxazin-2-yl-methanol (2.08 g, 13.5 mmol) in 60 ml of  $\text{CH}_3\text{Cl}$  was added 9.38 g of  $\text{MnO}_2$ . The suspension  
10 was refluxed for 2 hour under a nitrogen atmosphere. The reaction mixture was filtered through a pad of Celite. The filtrate was concentrated to give yellow oil. The product was purified by chromatography. 2.15 g of the product was obtained (78%).

**Step 4: 4-Nitrobenzyl(5R)-6-[(acetyloxy)(6,7-dihydro-5H-pyrazolo[5,1-b][1,3]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate:**

6,7-dihydro-5H-pyrazolo[5,1-b][1,3]oxazine-2-carbaldehyde (330 mg, 2 mmol) and the dry THF solution (20 mL) of (5R, 6S)-6-bromo-7-oxo-4-thia-1-aza-  
20 bicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitro-benzyl ester (0.794 g, 2.2 mmol) were added successively to the dry acetonitrile (15 mL) solution of anhydrous  $\text{MgBr}_2 \cdot \text{O}(\text{Et})_2$  (1.2 g) under an argon atmosphere at room temperature. After cooling to  $-20^\circ\text{C}$ ,  $\text{Et}_3\text{N}$  (2.0 mL) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 2 h at  $-20^\circ\text{C}$   
25 and treated with acetic anhydride (1.04 mL) in one portion. The reaction mixture was warmed to  $0^\circ\text{C}$  and stirred for 15 h at  $0^\circ\text{C}$ . The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution, saturated sodium hydrogen carbonate, and brine. The organic layer was dried ( $\text{MgSO}_4$ ) and filtered through a pad of Celite. The pad was washed with ethyl acetate. The filtrate was  
30 concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then the column was eluted with ethyl acetate: hexane (1:1). Collected fractions were concentrated under reduced pressure and the mixture of diastereo isomers were taken to next step. Pale yellow amorphous solid; Yield:

0.76 g, 65%; M+H 579.

**Step-5: (5R),(6Z)-6-(6,7-5H-Dihydropyrazolo[5,1-b]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt**

- 5 4-Nitrobenzy(5R)-6-[(acetyloxy)(6,7-dihydro-5H-pyrazolo[5,1-b][1,3]oxazin-2-yl)methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate (350 mg, 0.6 mmol) was dissolved in THF (20 mL), acetonitrile (10 mL) and 0.5 M phosphate buffer (pH 6.5, 28 mL) and hydrogenated over 10% Pd/C at 40 psi pressure. After 4  
10 hrs the reaction mixture was filtered, cooled to 3 °C, and 0.1 M NaOH was added to adjust pH to 8.5. The filtrate was washed with ethyl acetate and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C to give yellow precipitate. The product was purified by HP21 resin reverse phase column chromatography. Initially the column was eluted with deionized water (2 lits)  
15 and latter with 10% acetonitrile: Water. The fractions containing the product were collected and concentrated at reduced pressure at room temperature. The yellow solid was washed with acetone and filtered. Dried. Yield: 103 mg, 52%; as yellow amorphous solid; (M+H+Na)327.  
20 <sup>1</sup>H-NMR(D<sub>2</sub>O); δ 6.97(1H, s), 6.93(1H, s), 6.47(1H, s), 5.65(1H, s) 4.28(2H, m), 4.10(2H,m), 2.21 (2H,m).

**Example 37**

**Preparation of (5R),(6Z)-6-[5-(3-carboxypropionyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid,disodium salt**

- 25 The above mentioned compound was prepared by the procedures outlined in all the above examples. Starting from (5R),(6Z)-6-[5-[3-(4-itrobenzyloxycarbonyl)propionyl]-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-  
30 azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt (467 mg) and hydrogenating it over Pd/C (10%), 276 mg of (74%) of (5R),(6Z)-6-[5-(3-carboxypropionyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid,disodium salt was isolated as yellow amorphous solid. Mp. 180°C (Dec); <sup>1</sup>H NMR (D<sub>2</sub>O) □ 2.41 (t, 2H), 2.42 (t,

2H), 2.67 (t, 2H), 2.72 (t, 2H), 3.95-4.09 (m, 2H), 4.18 (t, 2H), 4.28 (t, 2H), 4.75 (s, 2H), 4.87 (s, 2H), 6.33 (s, 1H), 6.34 (s, 1H), 6.53 (s, 1H), 7.00 (s, 1H), 7.09 (s, 1H).

### Example 38

5

#### Preparation of (5R),(6Z)-6-[5-(2-methoxyacetyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid, sodium salt

10 (5R),(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt (Example 25)

To the THF (64 mL) and H<sub>2</sub>O (64 mL) solution of (5R),(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt (Example 25) (638 mg) was added 0.1 M NaOH aq slowly to adjust pH to 12.5 at 0 °C. To the mixture was added methoxyacetyl-chloride (0.28 mL) over 5 min. The mixture was stirred for 0.5 h at 0 °C and methoxyacetylchloride (0.09 mL) was added to the mixture. After stirring the mixture for 0.5 h at the same temperature, 0.1 M NaOH aq was added to adjust pH to 8.05.

20 The mixture was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (78 mL, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with H<sub>2</sub>O – MeCN (1:0 to 9:1). The combined fractions were concentrated under high vacuum at 35 °C and lyophilized to give the title compound as a yellow amorphous solid (509 mg, 65%, pH

25 7.58).

Mp 170 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) □ 3.28 (s, 3H x 1/2), 3.29 (s, 3H x 1/2), 3.78 (t, 2H x 1/2, J = 5.4 Hz), 3.89 – 3.93 (m, 2H x 1/2), 4.09 (t, 2H x 1/2, J = 5.4 Hz), 4.14 (t, 2H x 1/2, J = 5.4 Hz), 4.20 (s, 2H x 1/2), 4.25 (s, 2H x 1/2), 4.61 (s, 2H x 1/2), 4.66 (s, 2H x 1/2), 6.19 (s, 1H x 1/2), 6.22 (s, 1H x 1/2), 6.37 (s, 1H x 1/2), 6.372 (s, 1H x 1/2), 6.87 (s, 1H), 6.93 (s, 1H)

30

**Example 39**

5     **Preparation of (5R),(6Z)-6-[5-(2-methoxyacetyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid,sodium salt**

10     **(4,5,6,7-Tetrahydropyrazolo[1,5-a]pyrazin-2-yl)-methanol**

Methanol (150 ml) was added to the mixture of 2-hydroxymethyl-6,7-dihydro-  
4H-  
pyrazolo[1,5-a]pyrazine-5-carboxylic acid 4-nitrobenzyl ester (Example 25) (2.38 g)  
and 10% Pd-C (50% wet, 1.19 g). The reaction mixture was stirred for 2 hours  
under a hydrogen atmosphere. The mixture was filtered and concentrated under  
reduced pressure. The residue was applied to silica-gel column chromatography,  
15 then the column was eluted with 50% methanol in chloroform. The titled compound  
was obtained as a white solid (1.08 g, 98 %).

<sup>1</sup>H NMR (400 MHz, CD<sub>3</sub>OD)  $\delta$  3.22 – 3.25 (m, 2H), 3.99 (s, 2H), 4.03 – 4.06  
(m, 2H), 4.52 (s, 2H), 6.06 (s, 1H).

20     **[5-(4,5-Dihydrothiazol-2-yl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-yl]-methanol**

Hydrogen chloride (2 mol/l) solution in diethyl ether (0.7 ml) was  
added to the methanol (20 ml) solution of (4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-  
2-yl)-methanol (1.08 g) and 2-methylsulfanyl-4,5-dihydrothiazole (1.03 g). The  
25 reaction mixture was refluxed for 4 days. The mixture was quenched with small  
amount of saturated potassium carbonate solution, dried (MgSO<sub>4</sub>) and filtered. The  
filtrate was concentrated under reduced pressure. The residue was applied to  
silica-gel column chromatography, then the column was eluted with 10% methanol in  
chloroform. The titled compound was obtained as a white solid (1.49 g, 89 %).

30     <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  2.04 (brs, 1H), 3.39 (t, 2H, J = 7.5 Hz), 3.90 (t,  
2H, J = 5.3 Hz), 4.06 (t, 2H, J = 7.5 Hz), 4.21 (t, 2H, J = 5.3 Hz), 4.66 (s, 2H), 4.69  
(s, 2H), 6.07 (s, 1H).

**(5R), (6Z)-6-[5-(4,5-Dihydrothiazol-2-yl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt**

The activated manganese (IV) oxide (16.75 g) was added to the mixture of  
5 chloroform (180 ml) solution of [5-(4,5-dihydrothiazol-2-yl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-yl]-methanol (3.35 g) at room temperature. The reaction mixture was refluxed for 1 hour. After refluxing, the mixture was filtered through a pad of Celite and the filtrate was concentrated under reduced pressure. The residue was dried in vacuo and the crude 5-(4,5-dihydrothiazol-2-yl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazine-2-carbaldehyde was obtained as a colorless solid.  
10 The crude aldehyde thus obtained (2.56 g) was added to a dry acetonitrile (200 ml) solution of MgBr<sub>2</sub> (7.36 g) under a nitrogen atmosphere at room temperature then the mixture was stirred for 10 minutes. A dry THF (200 ml) solution of WLJ 20,014 (4.16 g) was added and the mixture was cooled to -20 °C. Then triethylamine (11.3  
15 ml) was added in one portion. The reaction vessel was covered with foil to exclude light. The reaction mixture was stirred for 1.5 hours at -20 °C and treated with 4-dimethylaminopyridine (132 mg) and acetic anhydride (4.2 ml) in one portion. The reaction mixture was warmed to 0 °C and stirred for 20 hours at 0 °C. The mixture was diluted with ethyl acetate and washed with 5% citric acid aqueous solution,  
20 saturated sodium hydrogen carbonate, and brine. The organic layer was dried (MgSO<sub>4</sub>) and filtered. The filtrate was concentrated under reduced pressure. The residue was applied to silica gel column chromatography, then eluted with *n*-hexane-AcOEt (1:2) and chloroform - methanol (9:1). The (5*R*,6*RS*)-6-[(*RS*)-acetoxy-[5-(4,5-dihydrothiazol-2-yl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-yl]-methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl  
25 ester was obtained (5.41 g, 75.4%).

The (5*R*,6*RS*)-6-[(*RS*)-acetoxy-[5-(4,5-dihydrothiazol-2-yl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-yl]-methyl]-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid 4-nitrobenzyl ester (5.41 g) was  
30 dissolved in THF (76 ml) and acetonitrile (35 ml). Freshly activated Zn dust (21.6 g) and 0.5 mol/l phosphate buffer (pH 6.5, 111 ml) were added to the mixture. The reaction vessel was covered with foil to exclude light. The reaction mixture was vigorously stirred for 2 hours at 30 to 35 °C. The reaction mixture was cooled at 0

°C, and then the pH was adjusted to 7.6. Ethyl acetate was added to the reaction mixture and filtered through a pad of Celite. The pad was washed with water and the aqueous layer was separated. The aqueous layer was concentrated under high vacuum at 35 °C. The concentrate was applied to Diaion HP-21 (170 ml, Mitsubishi Kasei Co. Ltd.) resin column chromatography. After adsorbing, the column was eluted with water and then with 5% to 15% acetonitrile aqueous solution. The combined active fractions was concentrated under high vacuum at 35 °C and lyophilized to give the titled compound as a crude yellow amorphous solid (1.60 g).

The crude compound was purified by preparative HPLC (Mightysil RP-18GP, KANTO CHEMICAL CO., INC., 35 x 250 mm, 0.05 mol/l phosphate buffer (pH 7.1) : acetonitrile = 80 : 20, 25 ml/min) followed by desaltation on Diaion HP-21 resin (150 ml, Mitsubishi Kasei Co. Ltd.) to give the titled compound as a yellow amorphous solid (1.06 g, y. 31.5 %, pH 8.33).

Mp 100 °C (dec); <sup>1</sup>H NMR (D<sub>2</sub>O) □ 3.18 (t, 2H, J = 7.6 Hz), 3.60 (t, 2H, J = 5.3 Hz), 3.73 (t, 2H, J = 7.6 Hz), 3.94 (t, 2H, J = 5.3 Hz), 4.37 (s, 2H), 6.01 (s, 1H), 6.21 (s, 1H), 6.77 (s, 1H), 6.78 (s, 1H); IR (KBr) 3381, 1752, 1606 cm<sup>-1</sup>; □<sup>max</sup> (H<sub>2</sub>O) 369, 291, 208 nm.

#### Example 40

20

Preparation of (5R),(6Z)-6-[5-(2-methoxyacetyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid,sodium salt

25 Preparation of Ethyl 2-[(acetyloxy)((5R)-6-bromo-2-[(4-nitrobenzyl)oxy]carbonyl)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-en-6-yl)methyl]-4,7-dihydrofuro[2,3-c]pyridine-6(5H)-carboxylate

The titled compound was prepared from 0.669 grams of methyl 2-formyl-4,7-dihydrofuro[2,3-c]pyridine-6(5H)-carboxylate and 1.155 grams of 4-nitrobenzyl (5R)-6-bromo-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylate yielded 1.65 grams of product (84%), which was used directly for the next step. MS: 652.2(M+H)



**Preparation of (5*R*,6*Z*)-6-[[6-(ethoxycarbonyl)-4,5,6,7-tetrahydrofuro[2,3-  
c]pyridin-2-yl]methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-  
carboxylic acid**

The title compound was prepared from 1.65 g of ethyl 2-[(acetyloxy)((5*R*)-6-bromo-2-  
5 [[(4-nitrobenzyl)oxy]carbonyl]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-en-6-yl)methyl]-  
4,7-dihydrofuro[2,3-*c*]pyridine-6(5*H*)-carboxylate, yielded 0.386 grams of product  
(41%). MP: decomposed at 175°C. MS: 375.0 (M-H). H-NMR(D<sub>2</sub>O):  $\delta$  6.91 (s, 1H),  
6.84(s, 1H), 6.62(s, 1H), 6.39(s, 1H), 4.41(b, 2H), 4.04 (q, 2H, J=5Hz), 3.52(b, 2H),  
2.42(b, 2H), 1.14 (t, 3H, J=5Hz),

10

15

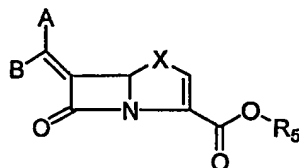
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## CLAIMS:

1. A compound of formula I:



5

I

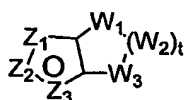
wherein:

one of A and B is hydrogen and the other is an optionally substituted fused bicyclic heteroaryl group;

X is O or S;

- 10  $R_5$  is H, C1 – C6 alkyl, C5 – C6 cycloalkyl, or  $\text{CHR}_3\text{OCOC1-C6alkyl}$ ; and  
 $R_3$  is hydrogen, C1-C6 alkyl, C5 – C6 cycloalkyl, optionally substituted aryl, or optionally substituted heteroaryl;  
 or a pharmaceutically acceptable salt thereof.

- 15 2. A compound according to claim 1 wherein the bicyclic heteroaryl group is



1-A

20 wherein

Z1, Z2 and Z3 are independently  $\text{CR}_2$ , N, O, S or  $\text{N-R}_1$  provided one of Z1 – Z3 is carbon and is bonded to the remainder of the molecule;

$W_1$ ,  $W_2$  and  $W_3$  are independently  $\text{CR}_4\text{R}_4$ , S, SO,  $\text{SO}_2$ , O, or  $\text{N-R}_1$ ; with the proviso that no S-S or O-O or S-O bond formation can occur to form the saturated ring

25 system;

t= 1 to 4;

R<sub>1</sub> is H, optionally substituted C1-C6 alkyl, optionally substituted aryl, optionally substituted heteroaryl or mono or bicyclic saturated heterocycles, optionally substituted C5-C7 cycloalkyl, optionally substituted C3-C6 alkenyl, optionally substituted C3-C6 alkynyl with the proviso that neither the double bond nor the triple bond should be present at the carbon atom which is directly linked to N; optionally substituted C1-C6 perfluoroalkyl,  
 -S(O)<sub>p</sub>, optionally substituted alkyl or aryl where p is 0-2, optionally substituted -C=O heteroaryl, optionally substituted -C=O aryl, optionally substituted -C=O (C1-C6) alkyl, optionally substituted -C=O(C5-C6)cycloalkyl, optionally substituted -C=O mono or bicyclic saturated heterocycles, optionally substituted C1-C6 alkylaryl, optionally substituted C1-C6 alkyl heteroaryl, optionally substituted aryl-C1-C6 alkyl, optionally substituted heteroaryl-C1-C6 alkyl, optionally substituted C1-C6 alkyl mono or bicyclic saturated heterocycles, optionally substituted arylalkenyl of 8 to 16 carbon atoms, -CONR<sub>6</sub>R<sub>7</sub>, -SO<sub>2</sub>NR<sub>6</sub>R<sub>7</sub>, optionally substituted arylalkyloxyalkyl, optionally substituted -alkyl-O-alkyl-aryl, optionally substituted -alkyl-O-alkyl-heteroaryl, optionally substituted aryloxyalkyl, optionally substituted heteroaryloxyalkyl, optionally substituted aryloxyaryl, optionally substituted aryloxyheteroaryl, optionally substituted C1-C6alkylaryloxyaryl, optionally substituted C1-C6 alkylaryloxyheteroaryl, optionally substituted alkylaryloxyalkylamines, optionally substituted alkoxycarbonyl, optionally substituted aryloxycarbonyl, or optionally substituted heteroaryloxy carbonyl;

R<sub>2</sub> is hydrogen, optionally substituted C1-C6 alkyl, optionally substituted C2-C6 alkenyl, optionally substituted C2-C6 alkynyl, halogen, cyano, N-R<sub>6</sub>R<sub>7</sub>, optionally substituted C1-C6 alkoxy, hydroxy; optionally substituted aryl, optionally substituted heteroaryl, COOR<sub>6</sub>, optionally substituted alkyl aryloxy alkylamines, optionally substituted aryloxy, optionally substituted heteroaryloxy, optionally substituted C3-C6 alkenyloxy, optionally substituted C3 -C6 alkynyloxy, C1-C6 alkylamino-C1-C6 alkoxy, alkylene dioxy, optionally substituted aryloxy-C1-C6 alkyl amine, C1-C6 perfluoro alkyl, S(O)<sub>q</sub>-optionally substituted C1-C6 alkyl, S(O)<sub>q</sub>- optionally substituted aryl where q is 0, 1 or 2, CONR<sub>6</sub>R<sub>7</sub>, guanidino or cyclic guanidino, optionally substituted C1-C6 alkylaryl, optionally substituted arylalkyl, optionally substituted C1-

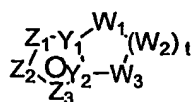
C6 alkylheteroaryl, optionally substituted heteroaryl-C1-C6 alkyl, optionally substituted C1-C6 alkyl mono or bicyclic saturated heterocycles, optionally substituted arylalkenyl of 8 to 16 carbon atoms, SO<sub>2</sub>NR<sub>6</sub>R<sub>7</sub>, optionally substituted arylalkyloxyalkyl, optionally substituted aryloxyalkyl, optionally substituted  
 5 heteroaryloxyalkyl, optionally substituted aryloxyaryl, optionally substituted aryloxyheteroaryl, optionally substituted heteroaryloxyaryl, optionally substituted C1-C6alkyl aryloxyaryl, optionally substituted C1-C6 alkylaryloxyheteroaryl, optionally substituted aryloxyalkyl, optionally substituted heteroaryloxyalkyl, or optionally substituted alkylaryloxyalkylamine;

10

R<sub>4</sub> is H, optionally substituted C1-C6 alkyl, one of R<sub>4</sub> is OH, C1-C6 alkoxy, -S-C1-C6 alkyl, COOR<sub>6</sub>, -NR<sub>6</sub>R<sub>7</sub>, -CONR<sub>6</sub>R<sub>7</sub>; or R<sub>4</sub>R<sub>4</sub> may together be =O or R<sub>4</sub>R<sub>4</sub> together with the carbon to which they are attached may form a spiro system of five to eight members with or without the presence of heteroatoms selected from N, O, S=(O)<sub>n</sub>  
 15 (where n =0 to 2), and N-R<sub>1</sub>; and

R<sub>6</sub> and R<sub>7</sub> are independently H, optionally substituted C1-C6 alkyl, optionally substituted aryl, optionally substituted heteroaryl, optionally substituted C1-C6 alkylaryl, optionally substituted arylalkyl, optionally substituted heteroarylalkyl,  
 20 optionally substituted C1-C6 alkylheteroaryl, or R<sub>6</sub> and R<sub>7</sub> can be together to form a 3-7 membered saturated ring system optionally having one or two heteroatoms selected from N, O, or S.

25 3. A compound according to claim 1 wherein the bicyclic heteroaryl group is



1-B

wherein

$Z_1$ ,  $Z_2$  and  $Z_3$  are independently  $CR_2$ , N, O, S or  $N-R_1$  provided one of  $Z_1-Z_3$  is carbon and is bonded to the remainder of the molecule;

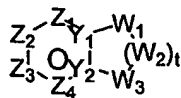
$W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO,  $SO_2$ , O, or  $N-R_1$ ;

$t = 1$  to  $4$ ;

- 5  $Y_1$  and  $Y_2$  are independently N or C; with the proviso that if the aromatic ring portion of the bicyclic heteroaryl group is imidazole, the nonaromatic ring portion may not contain a S adjacent to the bridgehead carbon; and  $R_1$ ,  $R_2$ ,  $R_4$ ,  $R_6$  and  $R_7$  are as defined in claim 2.

10

4. A compound according to claim 1 wherein the bicyclic heteroaryl group is



1-C

wherein

- 15  $Z_1$ ,  $Z_2$ ,  $Z_3$  and  $Z_4$  are independently  $CR_2$  or N provided one of  $Z_1-Z_4$  is carbon and is bonded to the remainder of the molecule;

$W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ , S, SO,  $SO_2$ , O, or  $N-R_1$ ; with the proviso that no S-S or O-O or S-O bond formation can occur to form the saturated ring system;  $t = 1$  to  $4$ ;

- 20  $Y_1$  and  $Y_2$  are independently C or N;  
and  $R_1$ ,  $R_2$ ,  $R_4$ ,  $R_6$  and  $R_7$  are as defined in claim 2.

5. A compound according to claim 2 wherein one of  $Z_1-Z_3$  is  $CR_2$ .

25

6. A compound according to claim 2 or claim 5 wherein one of  $Z_2$  or  $Z_3$  is N, O, or S.

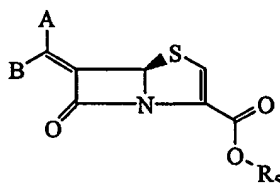
7. A compound according to any one of claims 2, 5 and 6 wherein at least one of  $W_1$ ,  $W_2$  and  $W_3$  is  $CR_4R_4$ .

8. A compound according to claim 7 wherein  $W_1$ ,  $W_2$  and  $W_3$  are independently  $CR_4R_4$ .
- 5 9. A compound according to any one of claims 2 and 5 to 7 wherein  $t=1-3$ .
10. A compound according to claim 3 wherein  $t=3$ .
11. A compound according to claim 3 or claim 10 wherein at least two of  $Z_1$ ,  $Z_2$ ,  
10  $Z_3$ ,  $Y_1$ , and  $Y_2$  are N.
12. A compound according to claim 11 wherein three of  $Z_1$ ,  $Z_2$ ,  $Z_3$ ,  $Y_1$ , and  $Y_2$  are N.
- 15 13. A compound according to any one of claims 3 and 10 to 12 wherein two of  $W_1$ ,  $W_2$ , and  $W_3$  are independently  $CR_4R_4$ .
14. A compound according to claim 13 wherein  $R_4$  is H.
- 20 15. A compound according to any one of claims 3 and 10 to 14 wherein one of  $Y_1$  and  $Y_2$  is C and the other is N.
16. A compound according to any one of claims 3 and 10 to 15 wherein two of  $Z_1$ ,  $Z_2$ , and  $Z_3$  are independently  $CR_2$ .
- 25 17. A compound according to claim 4 wherein three of  $Z_1$ - $Z_4$  are independently  $CR_2$  and the other is C.
18. A compound according to claim 4 or claim 17 wherein at least one of  $Z_1$ - $Z_4$  is N.
- 30 19. A compound according to claim 18 wherein  $Z_1$  is N.
20. A compound according to claim 18 wherein two of  $Z_1$ - $Z_4$  are N.

21. A compound according to claim 18 wherein three of Z<sub>1</sub>-Z<sub>4</sub> are N.

22. A compound according to any one of claims 1 to 21 which has the structure

5



23. A compound according to claim 1 selected from the group consisting of:

- 10 (5R,6Z)-6-[(5-benzyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- (5R),(6Z)-6-(7-Methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 15 (5R), (6Z)-7-Oxo-6-(5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R,6Z)-6-[[5-(4-methoxybenzyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 20 (5R), (6Z)-6-(5,6-dihydro-8H-imidazo[2,1-c][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R), (6Z)-6-(6,7-Dihydro-5H-pyrrolo[1,2-a]imidazol-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R), (6Z)-6-(5,6-Dihydro-8H-imidazo[2,1-c][1,4]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 25 (5R),(6Z)-6-(5,6-Dihydro-4H-pyrrolo[1,2-b]pyrazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R)(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyridin-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 30 (5R),(6Z)-6-(7-Methyl-6-oxo-5,6,7,8-tetrahydro-imidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid sodium salt;

- (5R)(6Z)-6-(6,7-Dihydro-4H-pyrazolo[5,1-c][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R)(6Z)-7-Oxo-6-(4H-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 5 (5R)(6Z)-6-(7H-Imidazo[1,2-c]thiazol-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R,6Z)-7-oxo-6-[(4-oxo-6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-yl)methylene]-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- 6-(6,7-Dihydro-4H-thieno[3,2-c]pyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- 10 6-(6,7-Dihydro-4H-thieno[3,2-c]thiopyran-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- 6-(5-Methyl-4,5,6,7-tetrahydro-thieno[3,2-c]pyridin-2-ylmethylene)-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- 15 2-(2-Carboxy-7-oxo-4-thia-1-aza-bicyclo[3.2.0]hept-2-en-6-ylidenemethyl)-6,7-dihydro-4H-thieno[3,2-c]pyridine-5-carboxylic acid ethyl ester;
- 7-Oxo-6-(6,7,8,9-tetrahydro-5H-imidazo[1,2-a]azepin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- (5R),(6Z)-6-(7-Benzyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 20 (5R,6Z)-7-oxo-6-[[5-(pyridin-3-ylmethyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- (5R,6Z)-7-oxo-6-[[5-(pyridin-3-ylcarbonyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid; and
- 25 (5R,6Z)-7-oxo-6-[[5-(phenylacetyl)-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl]]methylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid.
- (5R),(6Z)-6-(5,5-Dioxo-4,5,6,7-tetrahydro-5 $\lambda^6$ -pyrazolo[5,1-c][1,4]thiazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 30 (5R),(6Z)-7-Oxo-6-(4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene)-4-thia-1-aza-bicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;



- (5R)(6Z)-6-(5,5-Dimethyl-4H-1,6a-diazapentalen-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt 5,5-Dimethyl-2-piperidone;
- 5 (5R),(6Z)- 6-(5,6-Dihydro-4H-cyclopenta[b]furan-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R)(6Z)-6-(4,5-Dihydro-6-thia-1,7a-diazainden-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R),(6Z)-6-(6,6-Dimethyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyrazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 10 (5R),(6Z)-6-(5,6-Dihydro-8-H-imidazo[2,1-c][1,4]thiazin-3-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- (5R)(6Z)-7-Oxo-6-(4H-5-thia-1,6a-diazapentalen-2-ylmethylene)-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R)(6Z)-6-(2,3-Dihydropyrazolo[5,1-b]thiazol-6-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 15 (5R)(6Z)-6-(2,3-Dihydropyrazolo[5,1-b]oxazol-6-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- (5R,6Z)-6-[(5-acetyl-4,5,6,7-tetrahydrothieno[3,2-c]pyridin-2-yl)methylene]-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid (E+Z Isomers
- 20 mixture, Sodium salt);
- (5R,6Z)-6-(6,7-dihydro-4H-pyrazolo[5,1-c][1,4]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid;
- (5R)(6Z)-6-(6,7-5H-Dihydropyrazolo[5,1-b]oxazin-2-ylmethylene)-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-2-carboxylic acid, sodium salt;
- 25 (5R),(6Z)-6-[5-(3-carboxypropionyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid, disodium salt;
- (5R),(6Z)-6-[5-(2-methoxyacetyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid, sodium
- 30 salt;
- (5R),(6Z)-6-[5-(2-methoxyacetyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid, sodium salt;

5R),(6Z)-6-[5-(2-methoxyacetyl)-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-2-ylmethylene]-7-oxo-4-thia-1-azabicyclo[3.2.0]hept-2-ene-carboxylic acid, sodium salt.

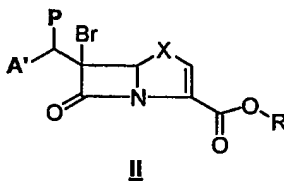
- 5     24.     A method for the treatment of bacterial infection or disease in a patient in need thereof which comprises providing to said patient an effective amount of a compound of formula I as claimed in any one of claims 1 to 23 or a pharmaceutically acceptable salt thereof.
- 10    25.     A method according to claim 24 wherein the compound is co-administered with a betalactam antibiotic.
26.     A method according to claim 25 wherein the ratio of  $\beta$ -lactam antibiotic to the compound is in a range from about 1:1 to about 100:1.
- 15    27.     A method according to claim 26 wherein the ratio of the  $\beta$ -lactam antibiotic to the compound is less than 10:1.
28.     A method according to any one of claims 25 to 27 wherein the betalactam antibiotic is selected from the group consisting of a penicillin antibiotic and a cephalosporin antibiotic.
- 20    29.     The method according to any one of claims 25 to 27 wherein the betalactam antibiotic is selected from the group consisting of piperacillin, amoxycillin, ticarcillin, benzylpenicillins, ampicillin, sulbenicillin, cefatrizine, cephaloridine, cephalothin, cefazolin, cephalexin, cephadrine, aztreonam, and latamoxef.
- 25    30.     A method according to any one of claims 25 to 27 wherein the betalactam antibiotic is piperacillin or amoxycillin.
- 30    31.     A method according to any one of claims 25 to 27 wherein the betalactam antibiotic is piperacillin and is provided to the patient intravenously.

32. A method according to any one of claims 25 to 27 wherein the betalactam antibiotic is amoxycillin and is provided to the patient orally.

33. A pharmaceutical composition which comprises a pharmaceutically acceptable carrier and an effective amount of a compound of formula I as claimed in any one of claims 1 to 23, or a pharmaceutically acceptable salt thereof.

34. A composition according to claim 33 further comprising a betalactam antibiotic.

35. A process for preparing a compound of formula I as claimed in claim 1 which comprises subjecting to reductive elimination a compound of formula II:



wherein A' is A or B as defined in claim 1, X is O or S, P is an ester leaving group, e.g., acetate, mesylate, triflate or tosylate, and R is a protecting group, followed if necessary by removal of the protecting group, to give a compound of formula I wherein R<sub>5</sub> is hydrogen; and if desired converting to a pharmaceutically acceptable salt or to an ester wherein R<sub>5</sub> is C1 – C6 alkyl, C5 – C6 cycloalkyl, or CHR<sub>3</sub>OCOC1-C6alkyl.

## INTERNATIONAL SEARCH REPORT

Intern Application No

PCT/US 03/13428

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D519/00 C07D499/88 A61K31/431 A61P31/04 C07D503/00  
 //(C07D519/00,513:00,499:00),(C07D519/00,499:00,495:00),  
 (C07D519/00,499:00,487:00),(C07D519/00,499:00,471:00),

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, CHEM ABS Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 87 00525 A (BEECHAM GROUP PLC) 29 January 1987 (1987-01-29) cited in the application page 10 -page 12; claims; examples	1-4, 22, 33-35
X	WO 94 10178 A (SMITHKLINE BEECHAM PLC ;BROOM NIGEL JOHN PERRYMAN (GB); HARRINGTON) 11 May 1994 (1994-05-11) cited in the application page 8 -page 9; claims; examples	1-4, 22, 33-35
A	EP 0 167 050 A (BEECHAM GROUP PLC) 8 January 1986 (1986-01-08) claims	1, 33-35

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents:

\*A\* document defining the general state of the art which is not considered to be of particular relevance

\*E\* earlier document but published on or after the international filing date

\*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

\*O\* document referring to an oral disclosure, use, exhibition or other means

\*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*&amp;\* document member of the same patent family

Date of the actual completion of the international search

25 July 2003

Date of mailing of the international search report

04/08/2003

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## INTERNATIONAL SEARCH REPORT

Inter I Application No

PCT/US 03/13428

**A. CLASSIFICATION OF SUBJECT MATTER**  
 IPC 7 (C07D519/00, 499:00, 498:00)

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

25 July 2003

Date of mailing of the international search report

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# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US 03/13428

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:  

Although claims 24-32 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this International application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

## INTERNATIONAL SEARCH REPORT

Information on patent family members

Interr

Application No

PCT/US 03/13428

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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